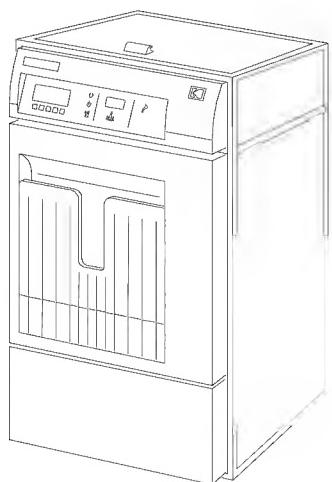




Publication No. 246619

4/92

PARTS LIST
for the
Kodak X-Omat 480 RA PROCESSOR



H108_0318BA

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CAUTION



This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

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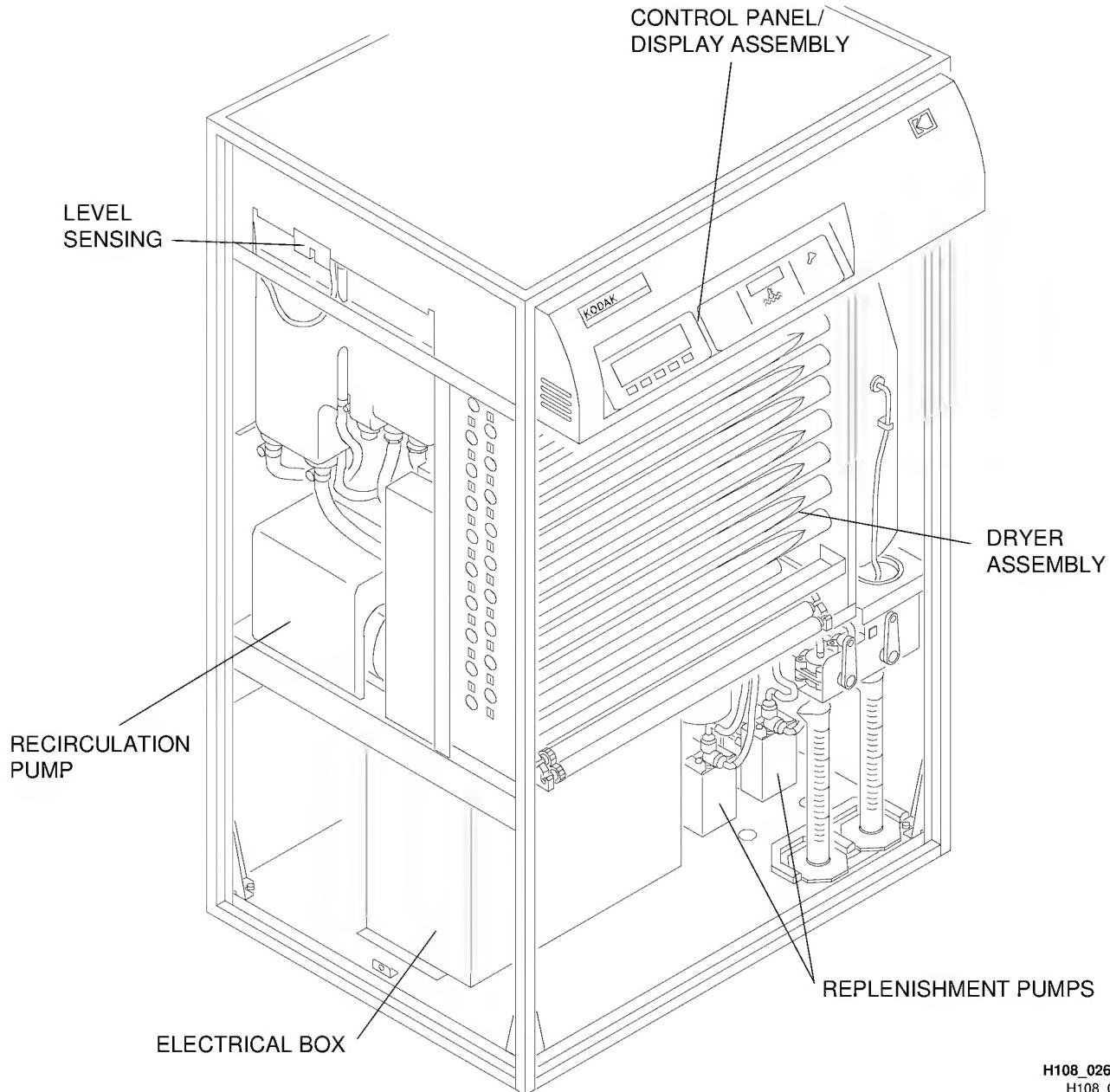
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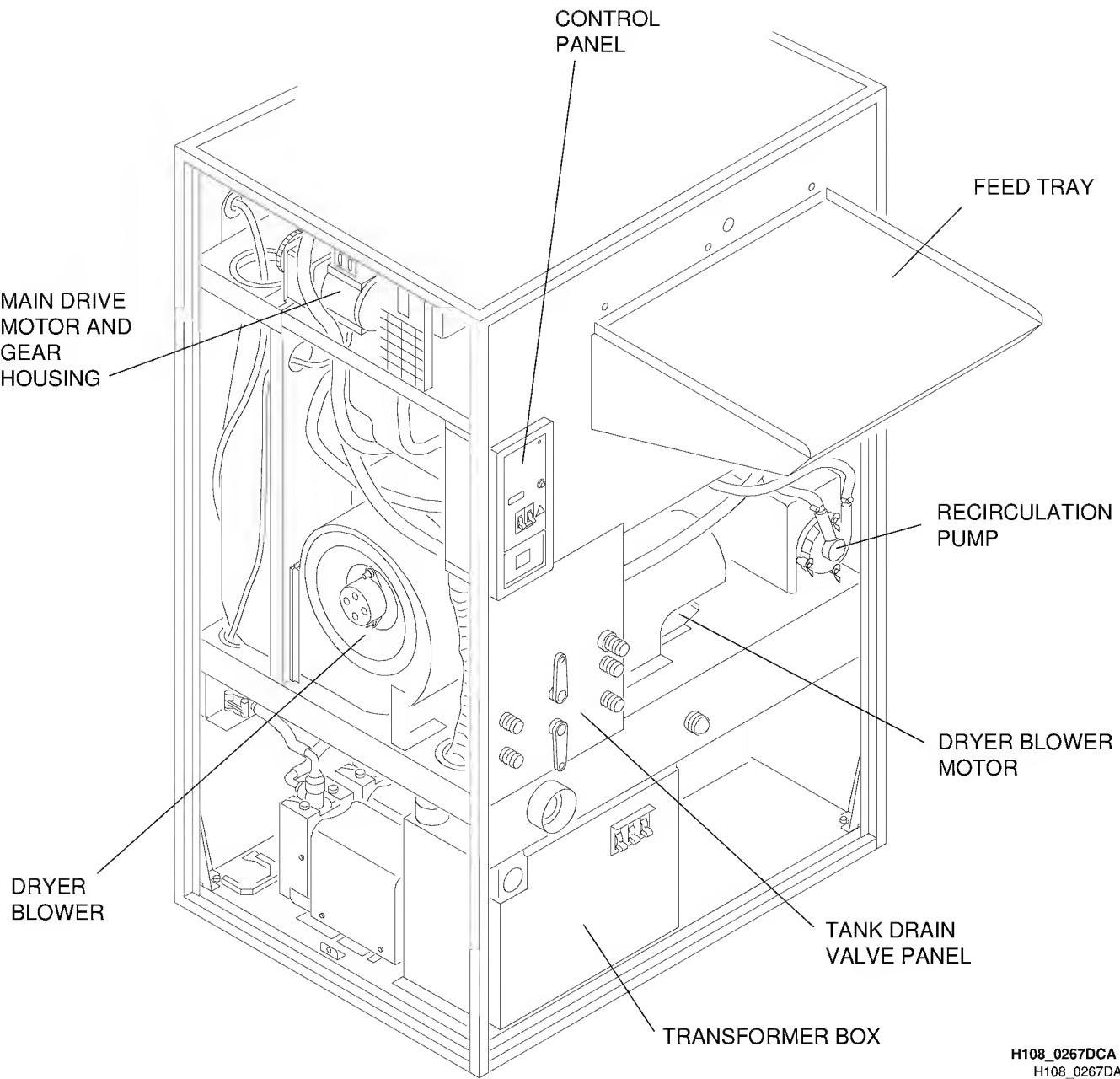
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SECTION 1

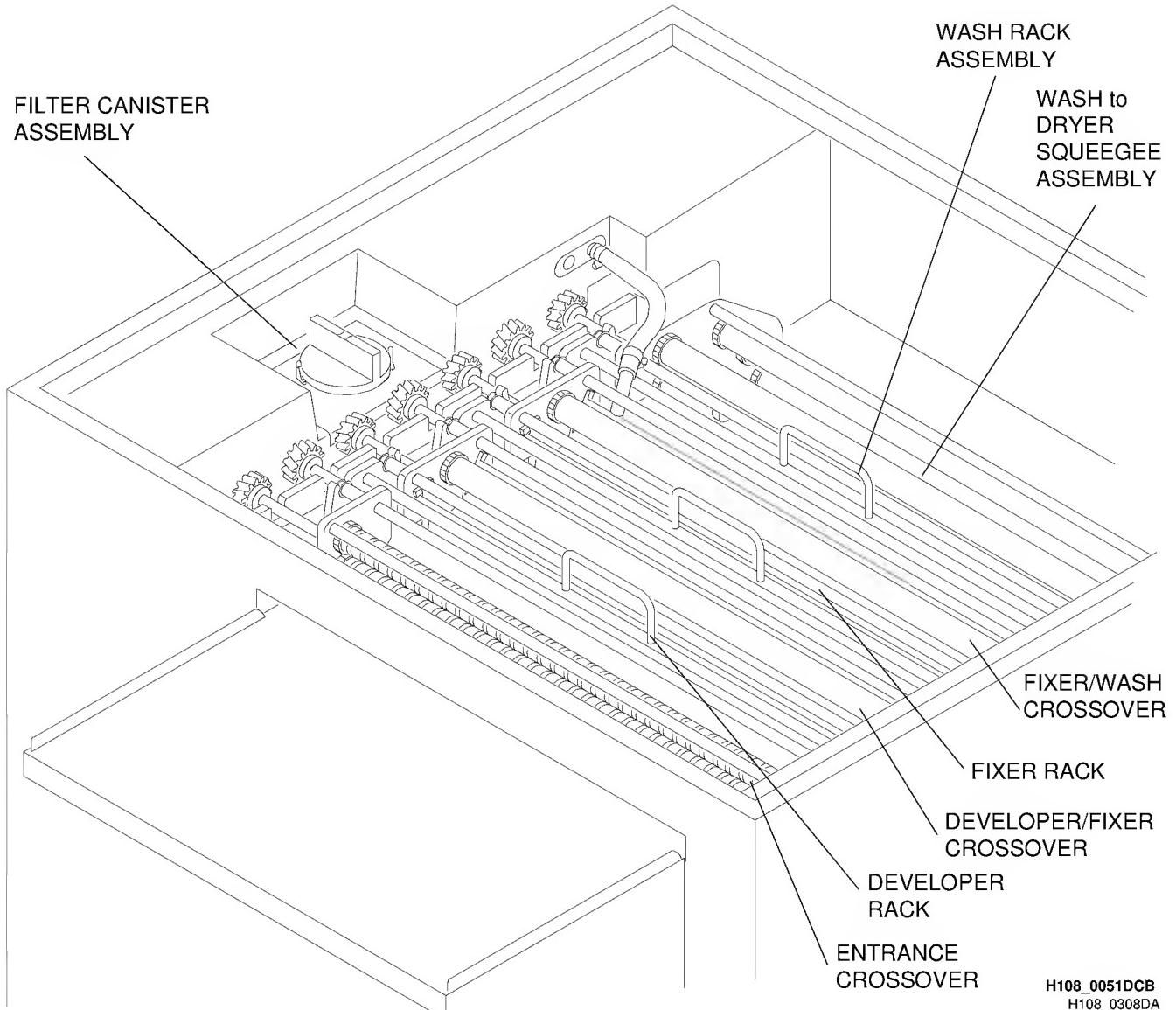
Locators



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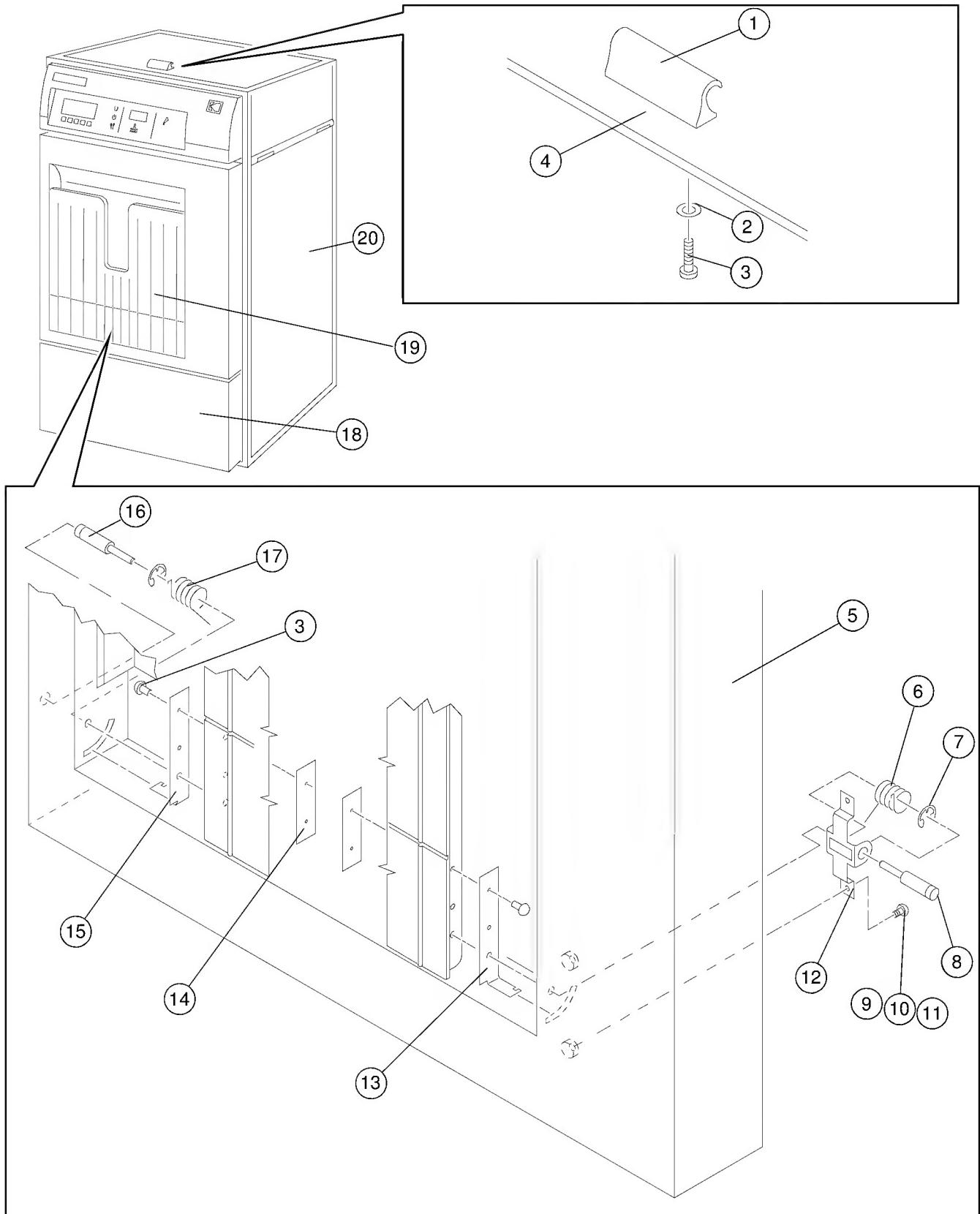
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SECTION 2
Covers and Panels

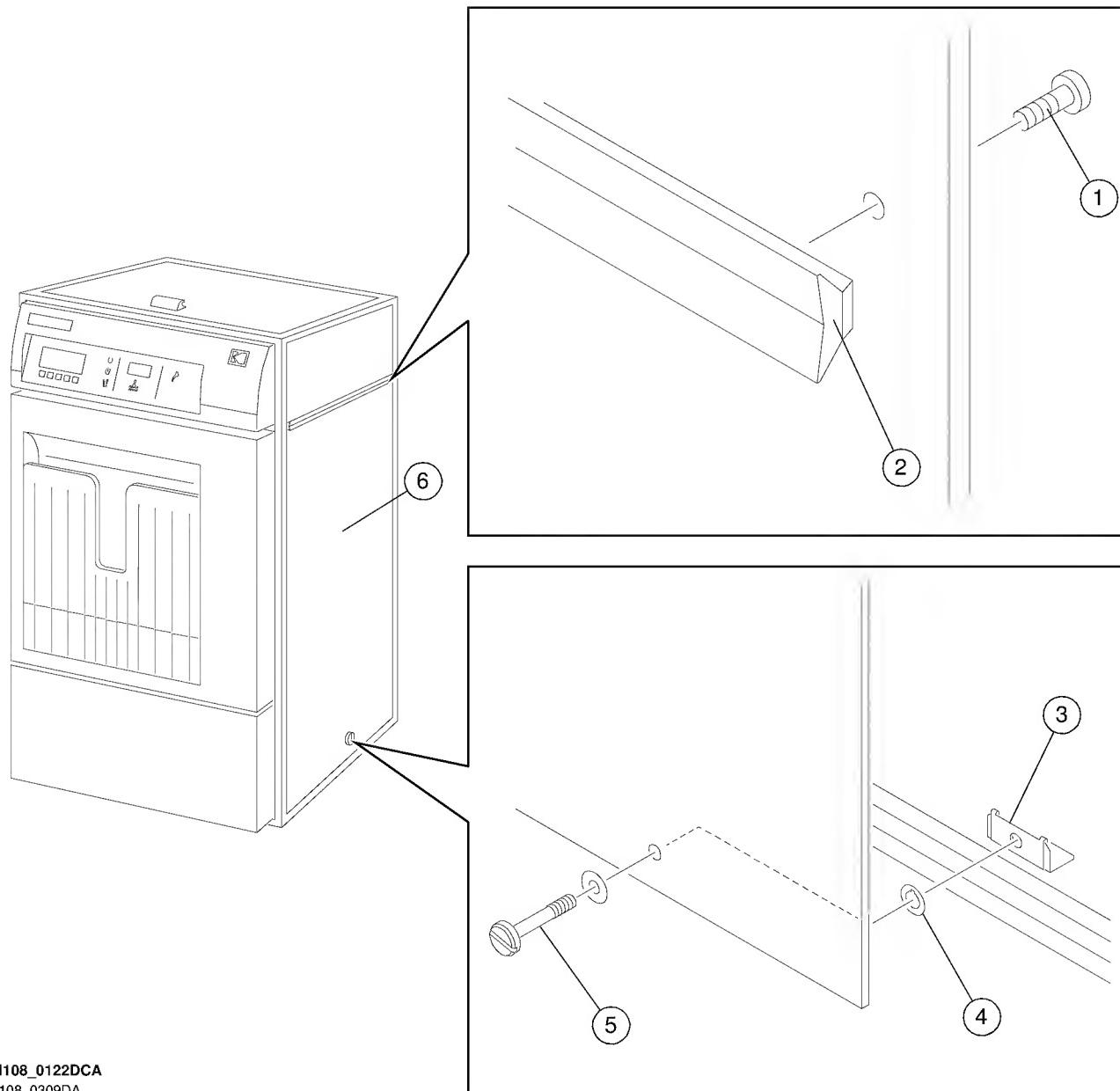


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**Figure 2-1 Top Cover and Panels
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
1	470153	Handle - Top cover	1	
2	852873	Washer	2	
3	852808	Screw	2	
4	918886	Cover - Top.....	1	
5	943716	Panel - Dryer.....	1	
6	981012	Spring - Hinge, drive side	1	
7	136224	E-Ring	2	
8	911716	Pin - Hinge, right-hand.....	1	
9	187235	Screw	6	
10	852961	Washer - Lock.....	6	
11	852616	Washer	6	
12	911713	Bracket - Hinge	1	
13	911714	Plate - Hinge, right-hand.....	1	
14	911717	Hinge - Nut, plate.....	2	
15	911715	Plate - Hinge, left-hand.....	1	
16	968443	Pin - Hinge, left-hand.....	1	
17	981013	Spring - Hinged, non-drive side.....	1	
18	943717	Panel - Access, receive end.....	1	
19	779336	Tray - Film exit.....	1	
20	981018	Panel - Side, plastic, complete.....	2	
	981751	Screw - Panel	2	Not Shown
	943707	Retainer.....	2	Not Shown

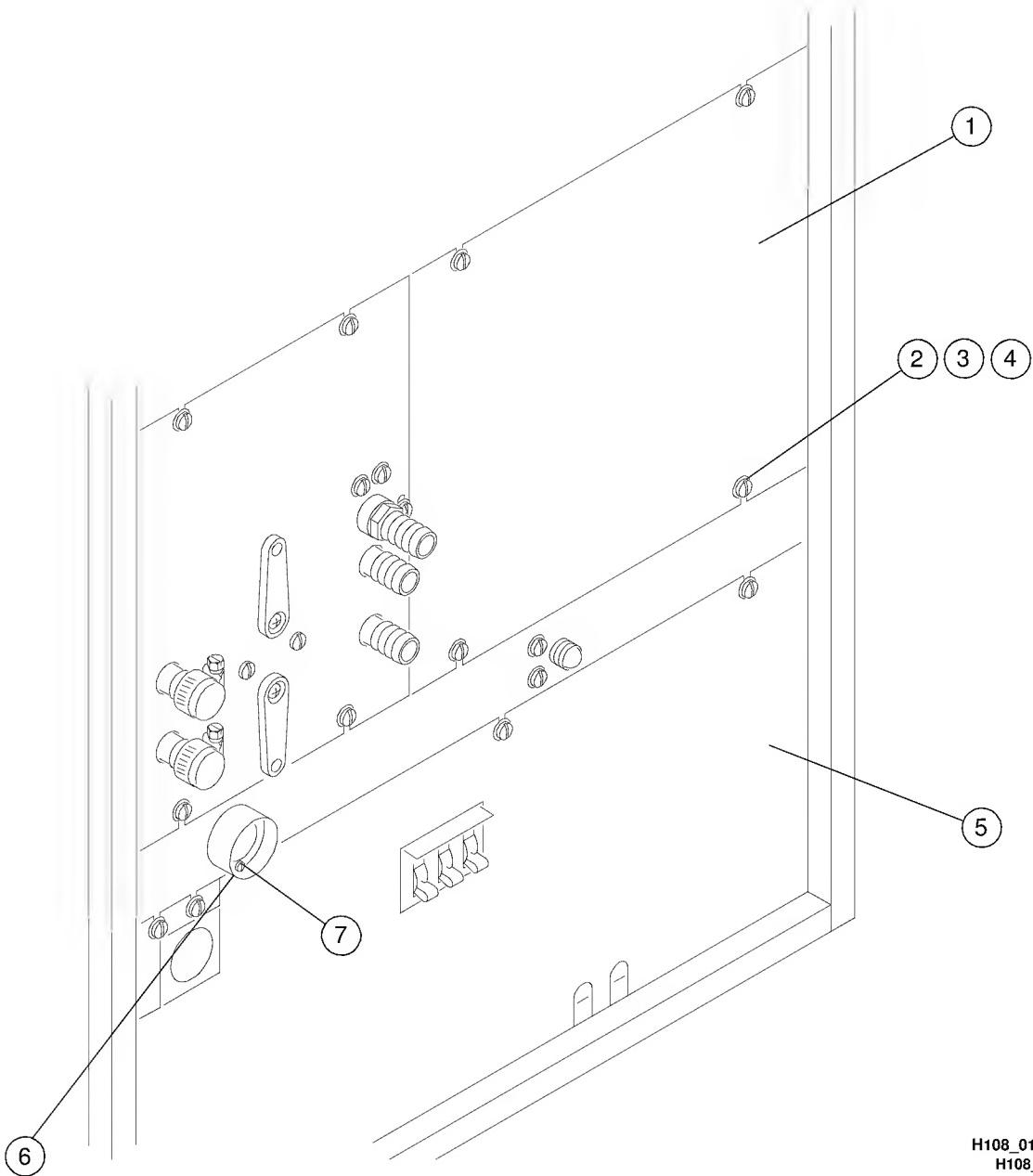
Figure 2-1 Top Cover and Panels
Order by Part Number



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Item	Part No.	Description	Qty.
1	852972	Screw	3
2	458478	Handle.....	2
3	202888	Retainer.....	2
4	499753	Retainer.....	2
5	261619	Screw - Panel	2
6	918884	Panel - Side, aluminum, complete.....	2

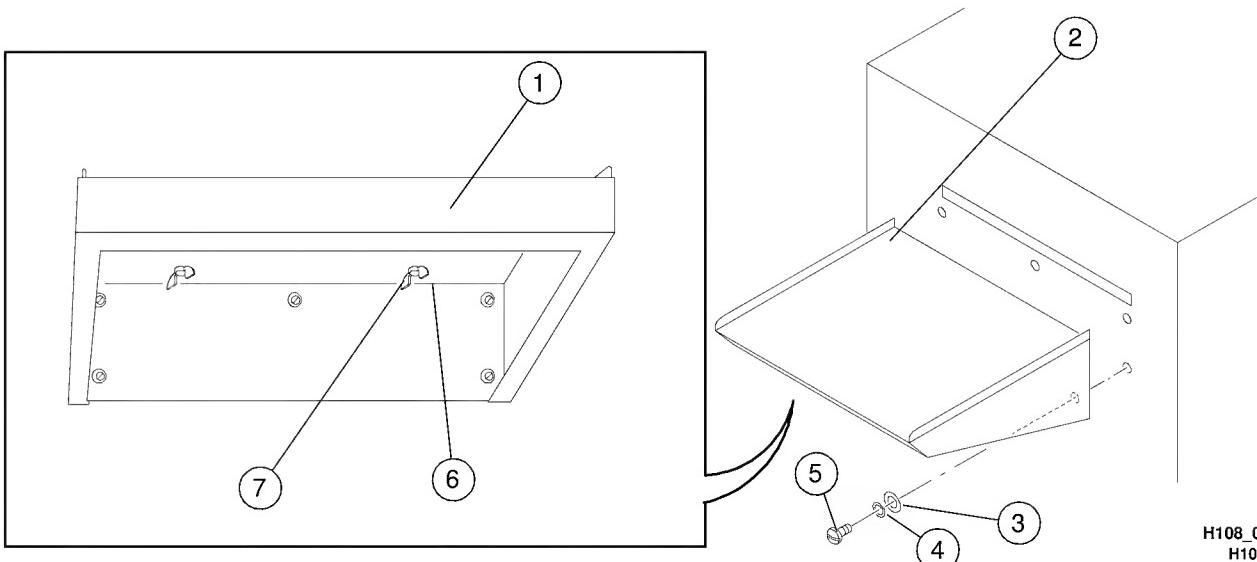
Figure 2-2 Side Panels (Old Style)
Order by Part Number



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H108_0123DA

Item	Part No.	Description	Qty.
1	914308	Panel - Access.....	1
2	852946	Screw	13
3	853100	Washer - Lock.....	13
4	852611	Washer.....	13
5	981008	Panel - Access transformer	1
6	468535	Adapter - Exhaust	1
7	852522	Screw	2

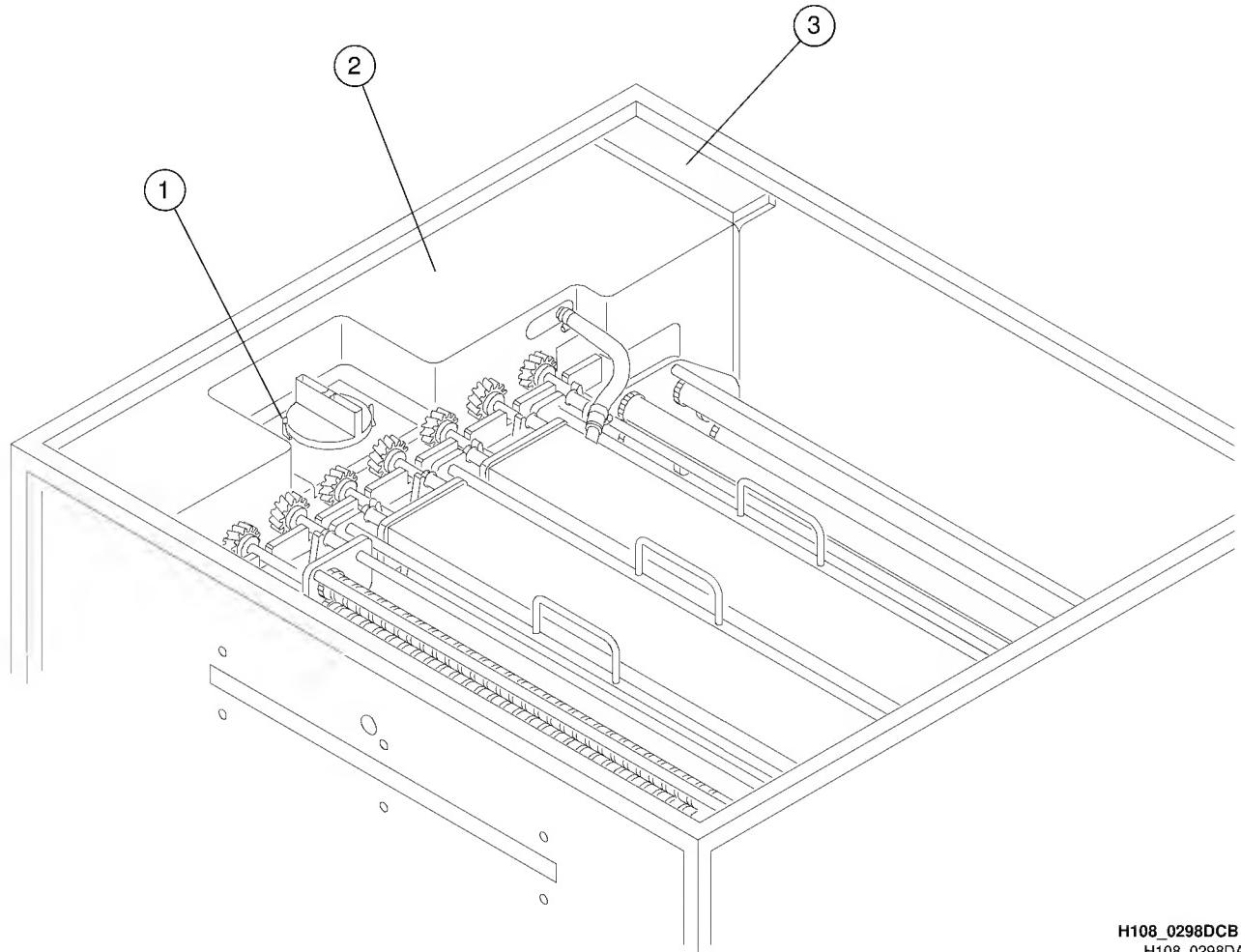
Figure 2-3 Feed End Panels
Order by Part Number



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Item	Part No.	Description	Qty.
1	911640	Shelf - Feed, complete	1
2	454027	Film Guide Assembly.....	1
3	852611	Washer	5
4	853100	Washer - Lock.....	5
5	852888	Screw	5
6	144097	Nut - Wing.....	3
7	853011	Washer	3

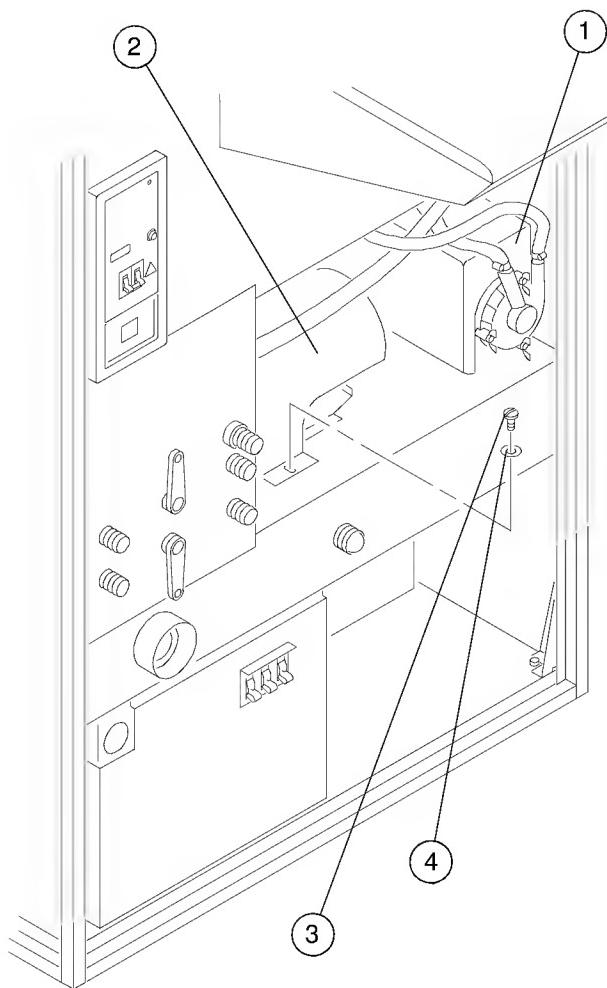
Figure 2-4 Feed Tray
Order by Part Number



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Item	Part No.	Description	Qty.	Notes
1	914784	Bezel - Filter.....	1	
2	981007	Guard - Splash, drive side.....	1	
	852682	Screw	1	Not shown
	852611	Washer	1	Not shown
	853100	Washer - Lock.....	1	Not shown
3	943525	Guard - Splash, end	1	

Figure 2-5 Splash Guard
Order by Part Number

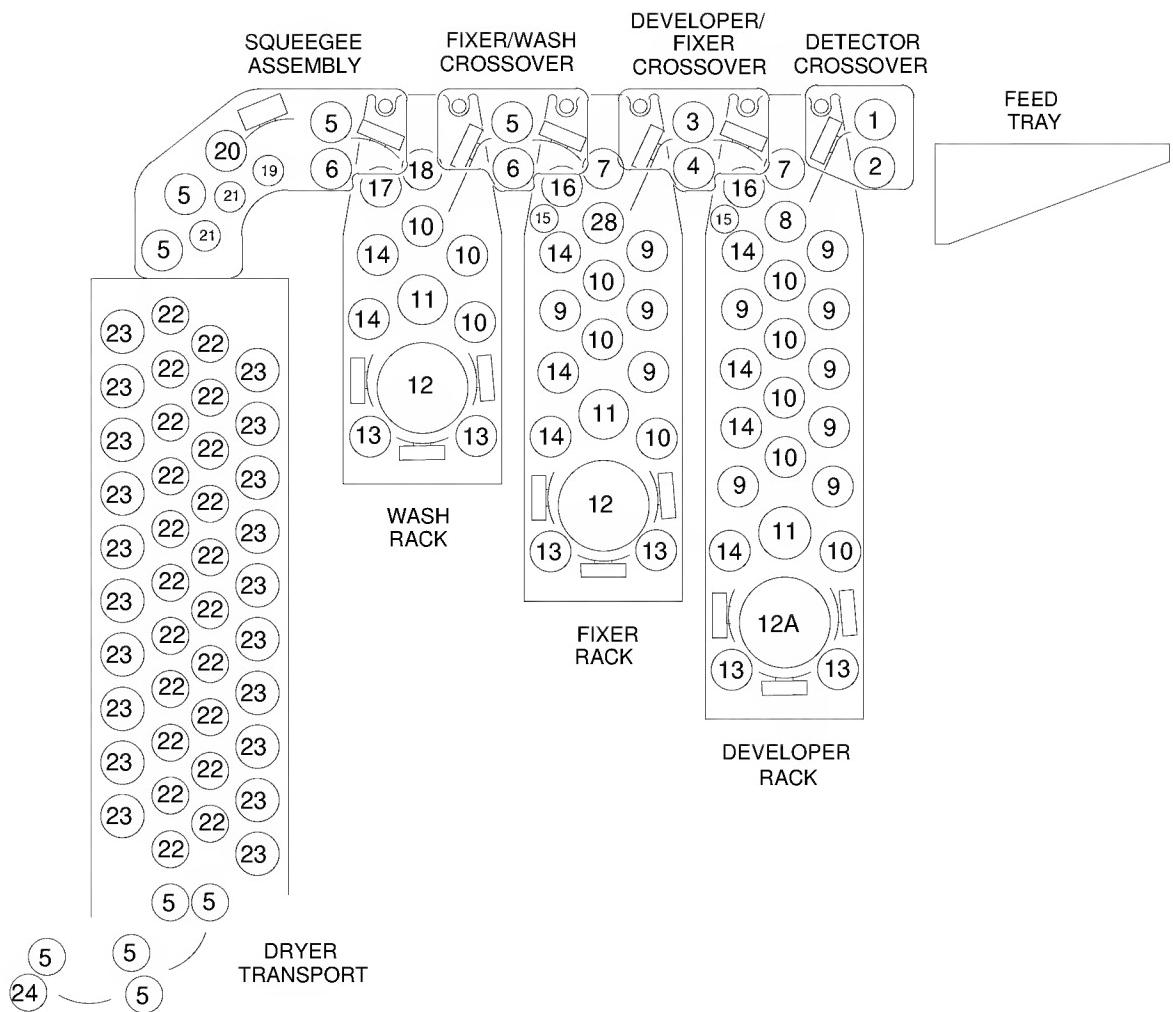


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Item	Part No.	Description	Qty.
1	914313	Cover - Dryer blower motor.....	1
2	522368	Guard - Pump	1
3	852835	Screw	1
4	852831	Washer	1

Figure 2-6 Recirculation Pump Guard and Dryer Blower Motor Cover
Order by Part Number

SECTION 3
Roller Transport System

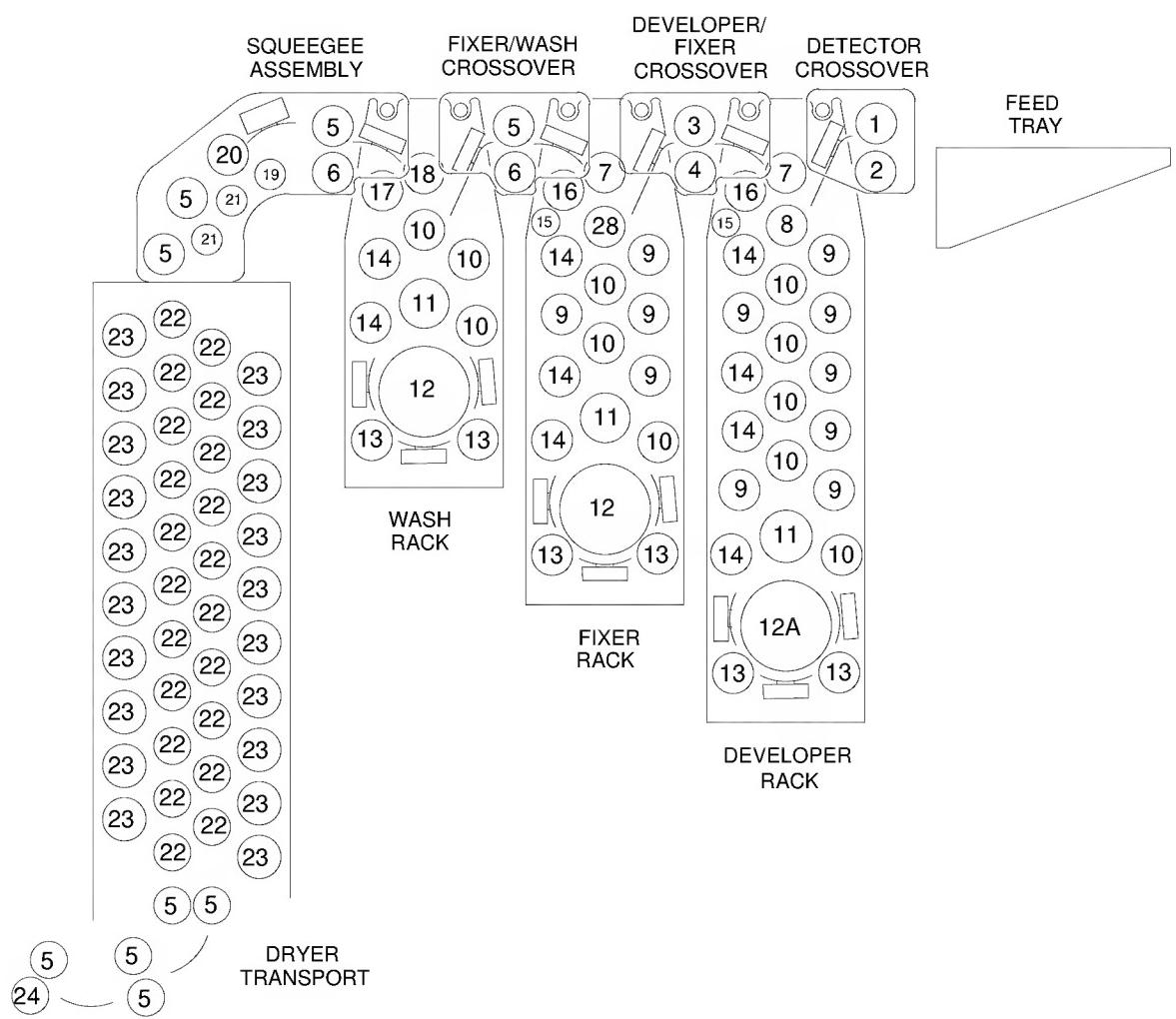


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**Figure 3-1 Rack Positions
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
		Crossover Rollers		
1	490109	Roller - Detector, driven.....	1	Resilient, grooved
2	490108	Roller - Detector, drive.....	1	Resilient, grooved
3	240067	Roller Assembly	1	Resilient, smooth, driven; includes part no. 458384 & 544081
		Gear - Idler.....	1	
		Pin	1	
4	240066	Roller Assembly	1	Resilient, smooth, drive; includes part no. 458384 & 544081
		Gear - Idler.....	1	
		Pin	1	
5	467017	Roller Assembly	1	Driven
6	470085	Roller Assembly	1	Resilient, drive
		Rack Roller Assemblies		
7	470086	Roller - G	2	Drive
8	475453	Roller - T	1	Resilient; includes part no. 467564 & 539198
9	489695	Roller - H.....	11	Includes 489693 & 607833
		Roller	32	
		Sprocket	20	
10	489699	Roller - C.....	12	Includes part no. 489693, 467564, & 539198
		Gear	21	
		Idler	12	
11	492104	Roller - D.....	3	1.22 inch diameter
12	473146	Roller - B.....	2	Phenolic
12A	536884	Roller - B.....	1	Resilient
13	261279	Roller - A.....	6	Turnaround. Includes 2 bearings, part no. 650711
14	489697	Roller - E.....	9	Includes part no. 489693, 467564, & 607833
15	474599	Roller - Rewet.....	2	Resilient
16	467015	Roller - F	2	Stainless steel
17	246916	Roller - Pressure, driven	1	
18	246915	Roller - Pressure, drive	1	

Figure 3-1 Rack Positions
Order by Part Number

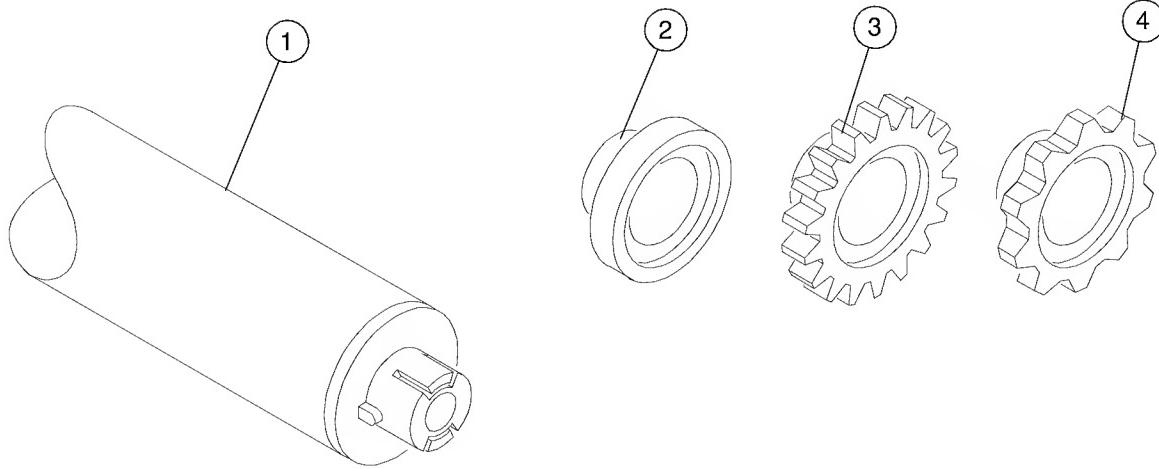


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**Figure 3-1 Rack Positions
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
		Squeegee Assembly Rollers		
5	467017	Roller Assembly	8	
6	470085	Roller Assembly	1	Drive, resilient
19	458423	Roller Assembly - J.....	1	Includes part no. 458389
20	467016	Roller Assembly - K.....	1	
21	458949	Roller Assembly - L & N	2	Includes part no. 458389
		Dryer Transport Rollers and Air Tubes.....		
22	286949	Dryer Transport Roller Assembly	23	Includes part no. 459379, 456162, 458901, & 852847
	459379	Roller	23	
	456162	Shaft	23	
	458901	Pulley.....	23	
	852847	Setscrew.....	23	
23	471397	Tube - Air.....	20	
24	968180	Roller - Turnaround.....	1	

Figure 3-1 Rack Positions
Order by Part Number

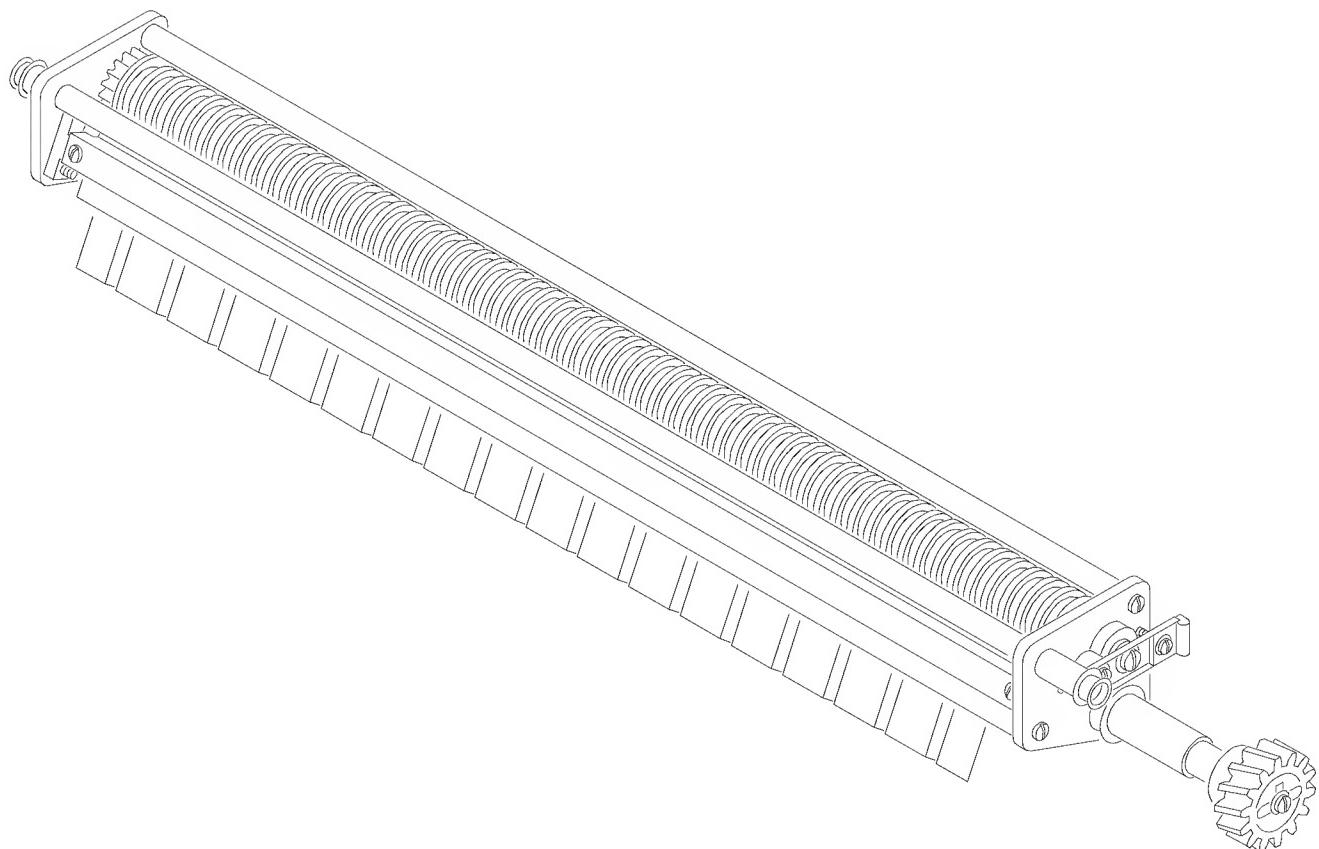


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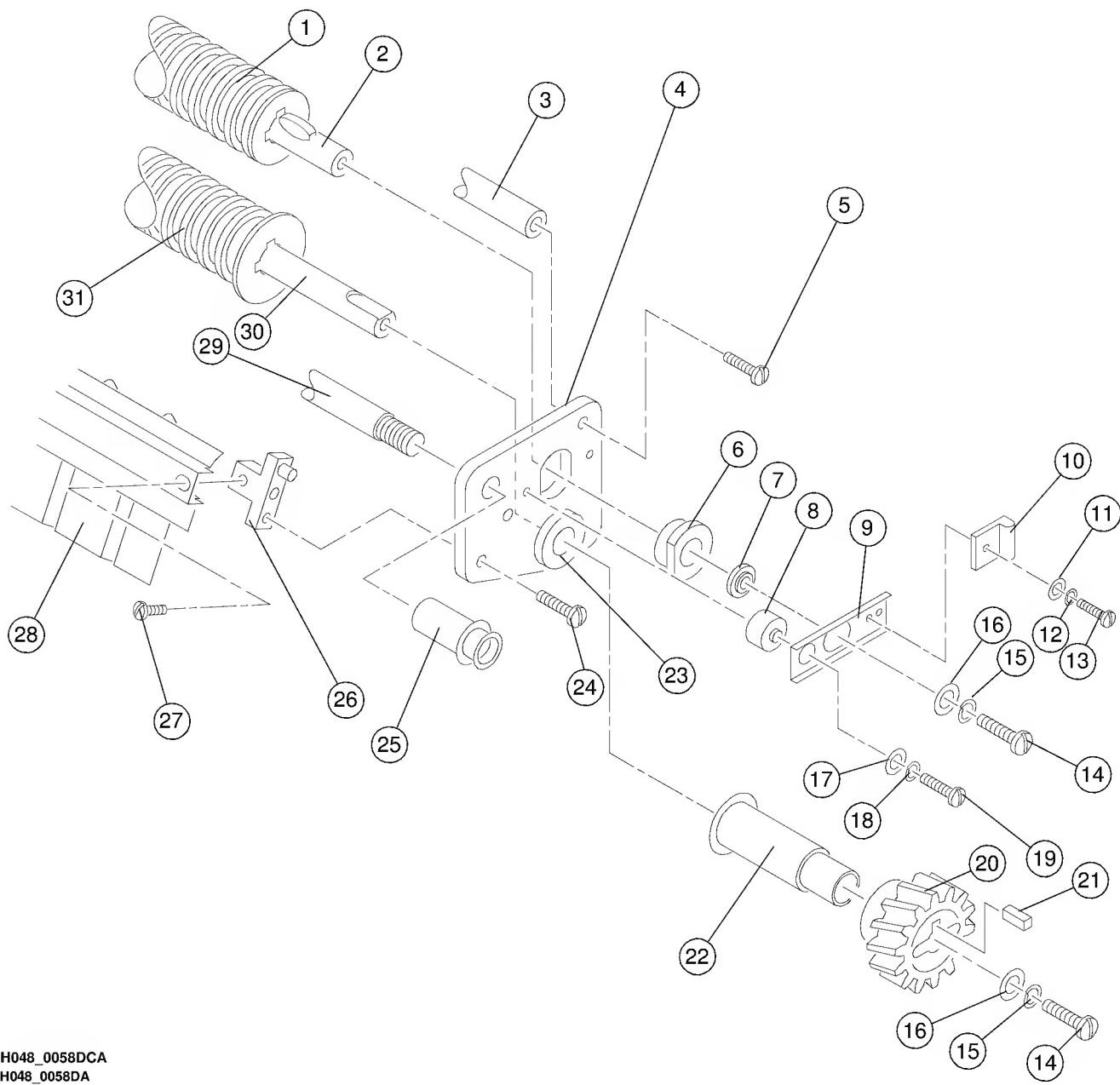
Item	Part No.	Description	Qty.
1	489693	Roller	1
2	467563	Idler	1
3	467564	Gear	1
4	607833	Sprocket.....	1

Figure 3-2 Basic Roller Assembly
Order by Part Number

Figure 3-3 Detector Crossover Assembly



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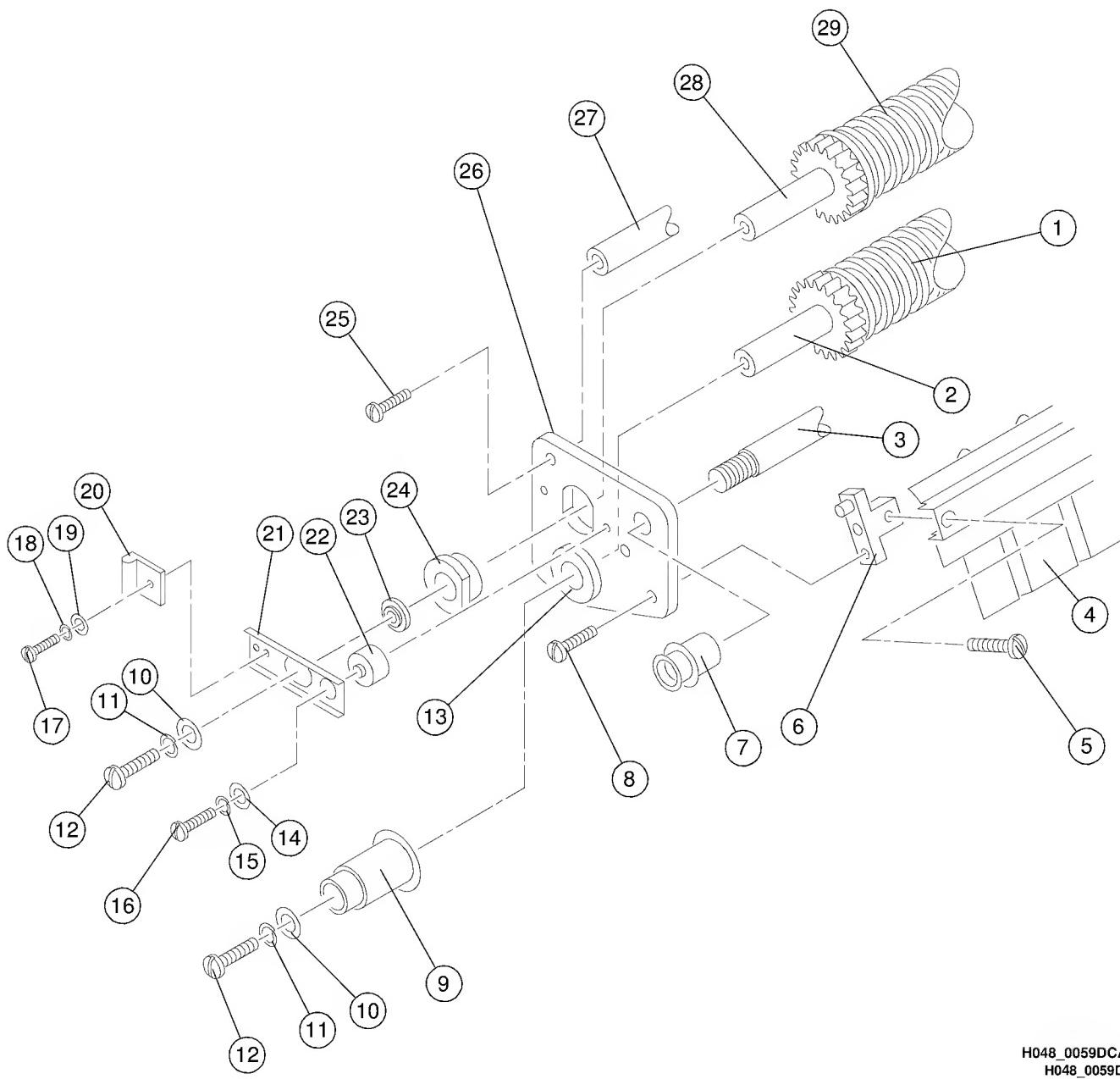


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**Figure 3-4 Detector Crossover - Drive Side
Order by Part Number**

Item	Part No.	Description	Qty.
	240683	Detector Crossover Assembly	1
1	490109	Roller - Detector, driven.....	1
2	458175	Shaft.....	1
3	458394	Rod - Tie	1
4	246879	Sideplate - Detector crossover	1
5	852807	Screw	1
6	650707	Bearing	1
7	472592	Bearing - Rocker.....	1
8	489997	Standoff - Pivot	1
9	474180	Support.....	1
10	650876	Actuator - Magnetic.....	1
11	575822	Washer	1
12	187283	Washer - Lock.....	1
13	575821	Screw	1
14	852682	Screw	2
15	853087	Washer - Lock.....	2
16	852611	Washer	2
17	165627	Washer	1
18	853096	Washer - Lock.....	1
19	544194	Screw	1
20	550781	Gear - Drive, crossover	1
21	452044	Key	1
22	458174	Spacer - Sleeve	1
23	650703	Bearing	1
24	183322	Screw	1
25	472756	Nut - Tie Rod, nylon	1
26	474596	Bracket - Guide shoe.....	1
27	852941	Screw	1
28	458953	Shoe - Guide.....	1
29	458170	Rod - Tie	1
30	458235	Shaft - Drive.....	1
31	490108	Roller - Detector, drive.....	1

Figure 3-4 Detector Crossover - Drive Side



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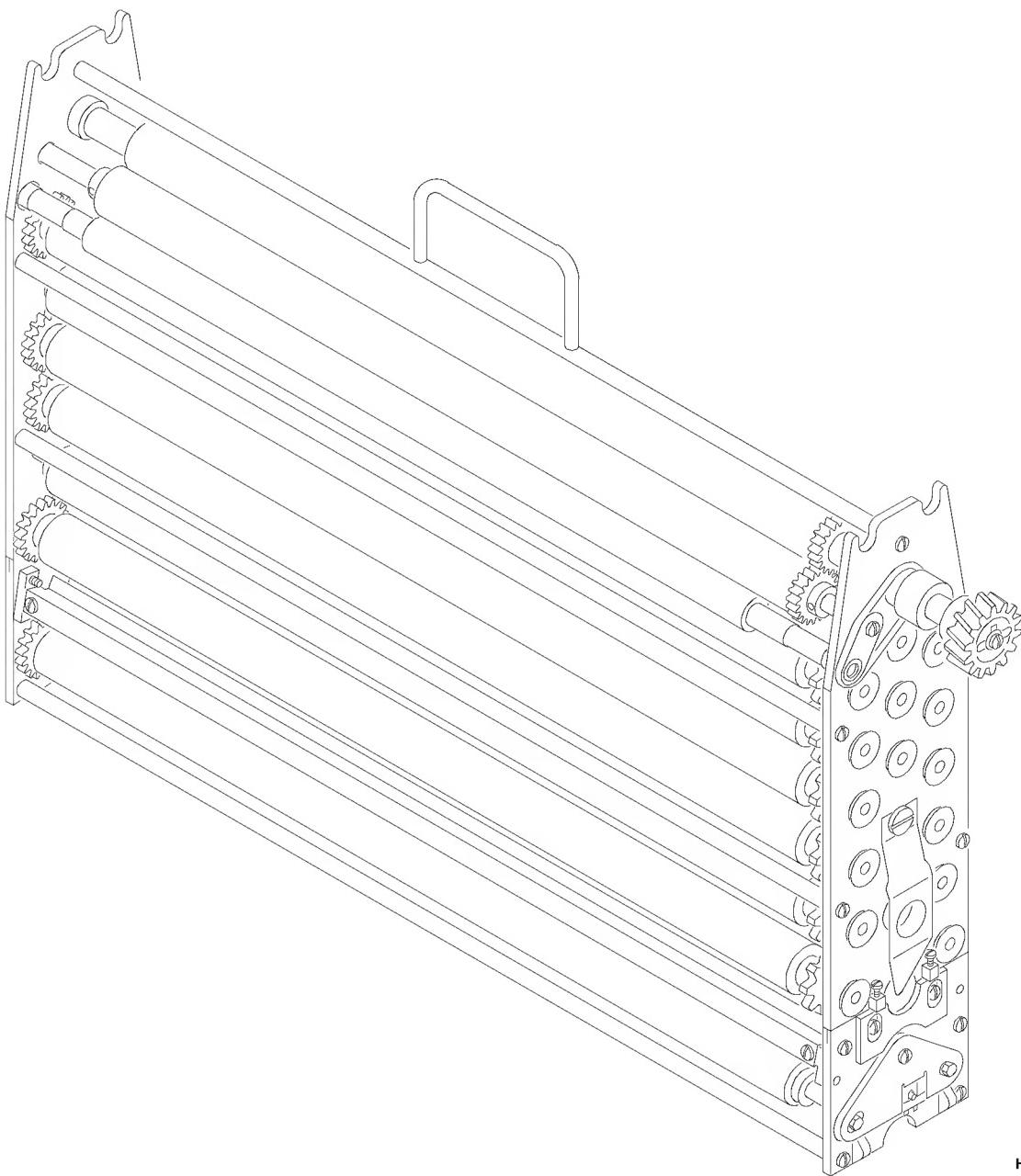
Figure 3-5 Detector Crossover - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.
	240683	Detector Crossover Assembly	1
1	490108	Roller - Detector, drive.....	1
2	458235	Shaft - Drive.....	1
3	458170	Rod - Tie	1
4	458953	Shoe - Guide.....	1
5	852941	Screw	1
6	474596	Bracket - Guide shoe.....	1
7	472755	Nut - Long	1
8	183322	Screw	1
9	458236	Spacer	1
10	852611	Washer	2
11	853087	Washer - Lock.....	2
12	852682	Screw	2
13	650703	Bearing	1
14	165627	Washer	1
15	853096	Washer - Lock.....	1
16	544194	Screw	1
17	575821	Screw	1
18	187283	Washer - Lock.....	1
19	575822	Washer	1
20	650876	Actuator - Magnetic.....	1
21	474180	Support.....	1
22	489997	Standoff - Pivot	1
23	472592	Bearing - Rocker.....	1
24	650707	Bearing	1
25	852807	Screw	1
26	246879	Sideplate - Detector crossover	1
27	458394	Rod - Tie	1
28	458175	Shaft.....	1
29	490109	Roller - Detector, driven.....	1

Figure 3-5 Detector Crossover - Non-Drive Side
Order by Part Number

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Figure 3-6 Developer Rack Assembly



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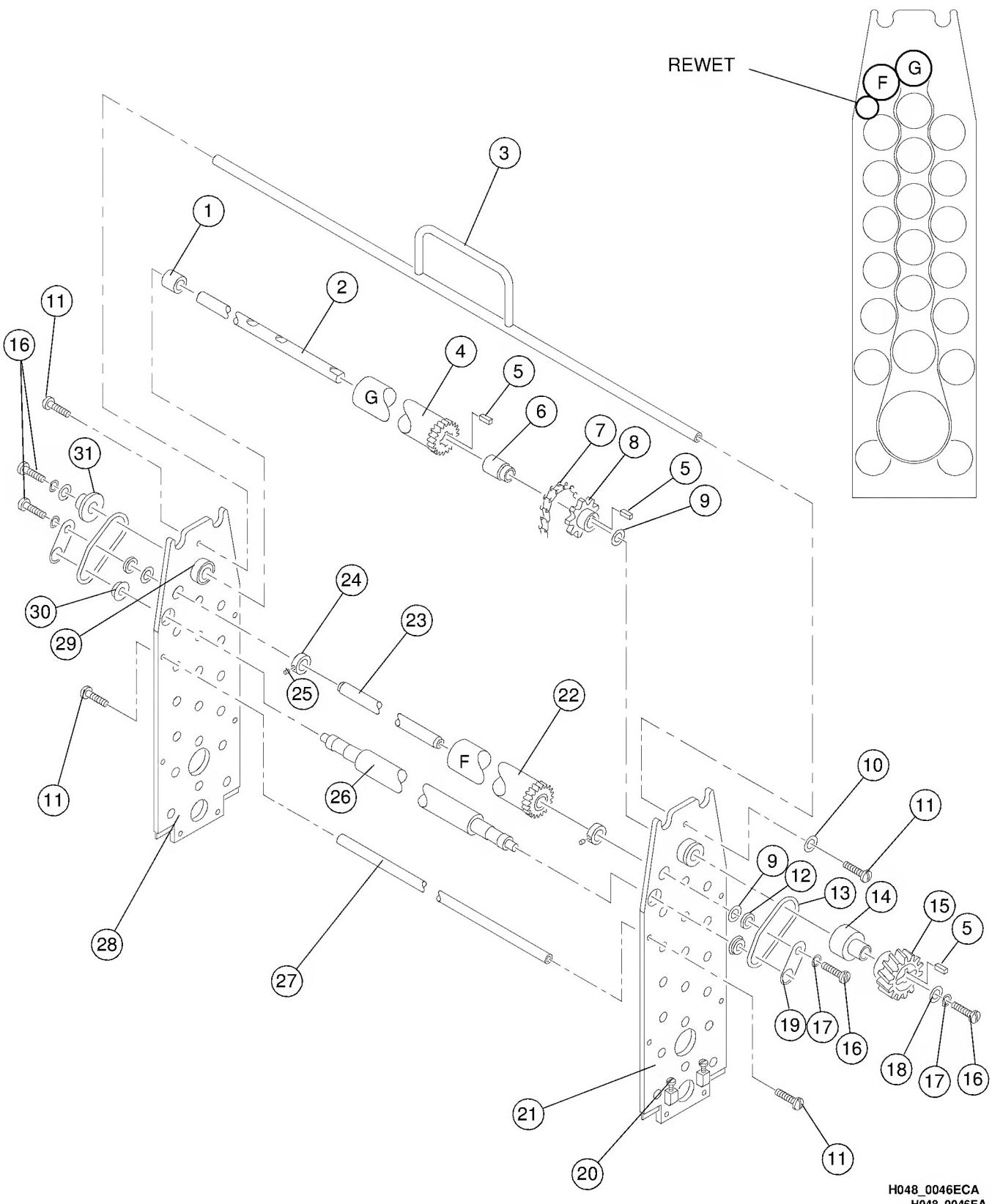
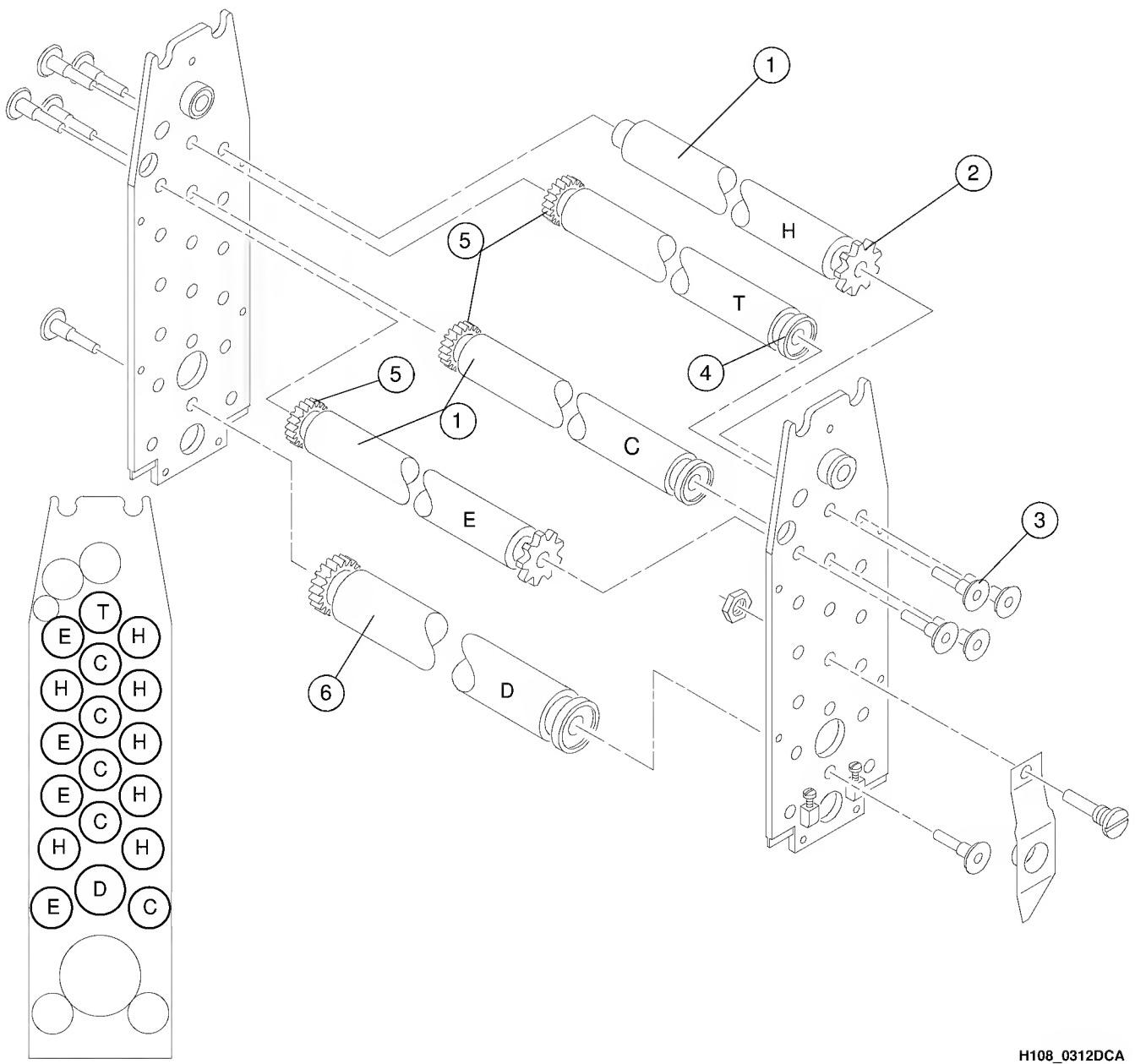


Figure 3-7 Developer Rack - Top Exit Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240680	Developer Rack Assembly.....	1	
1	473539	Spacer	1	
2	559787	Shaft.....	1	
3	459378	Tie Rod Assembly.....	1	Includes item 13
4	470086	Roller - G	1	
5	454354	Key	3	
6	459355	Spacer.....	1	
7	459263	Chain	1	
8	454285	Sprocket	1	
9	463100	Washer - Thrust.....	3	
10	459943	Washer - ID.....	1	
11	463004	Spacer	2	
12	467843	Spring	2	
13	852807	Screw	12	
14	473538	Spacer	1	
15	550774	Gear	1	
16	852682	Screw	4	
17	853087	Washer - Lock.....	4	
18	852611	Washer	2	
19	473221	Plate - Keeper.....	2	
20	183624	Screw	4	
21	286907	Sideplate - Developer, drive	1	Includes item 20
22	467015	Roller - F	1	Includes a gear and 2 bearings
	650711	Bearing	2	
	466556	Gear	1	
23	458207	Shaft.....	1	
24	459347	Collar	2	
25	852889	Setscrew.....	2	
26	474599	Roller - Rewet	1	
27	458219	Rod - Tie	4	
28	286904	Sideplate - Developer, non-drive	1	Includes item 20
29	650702	Bearing	2	
30	473220	Bushing	2	
31	458205	Spacer.....	1	

Figure 3-7 Developer Rack - Top Exit Rollers
Order by Part Number

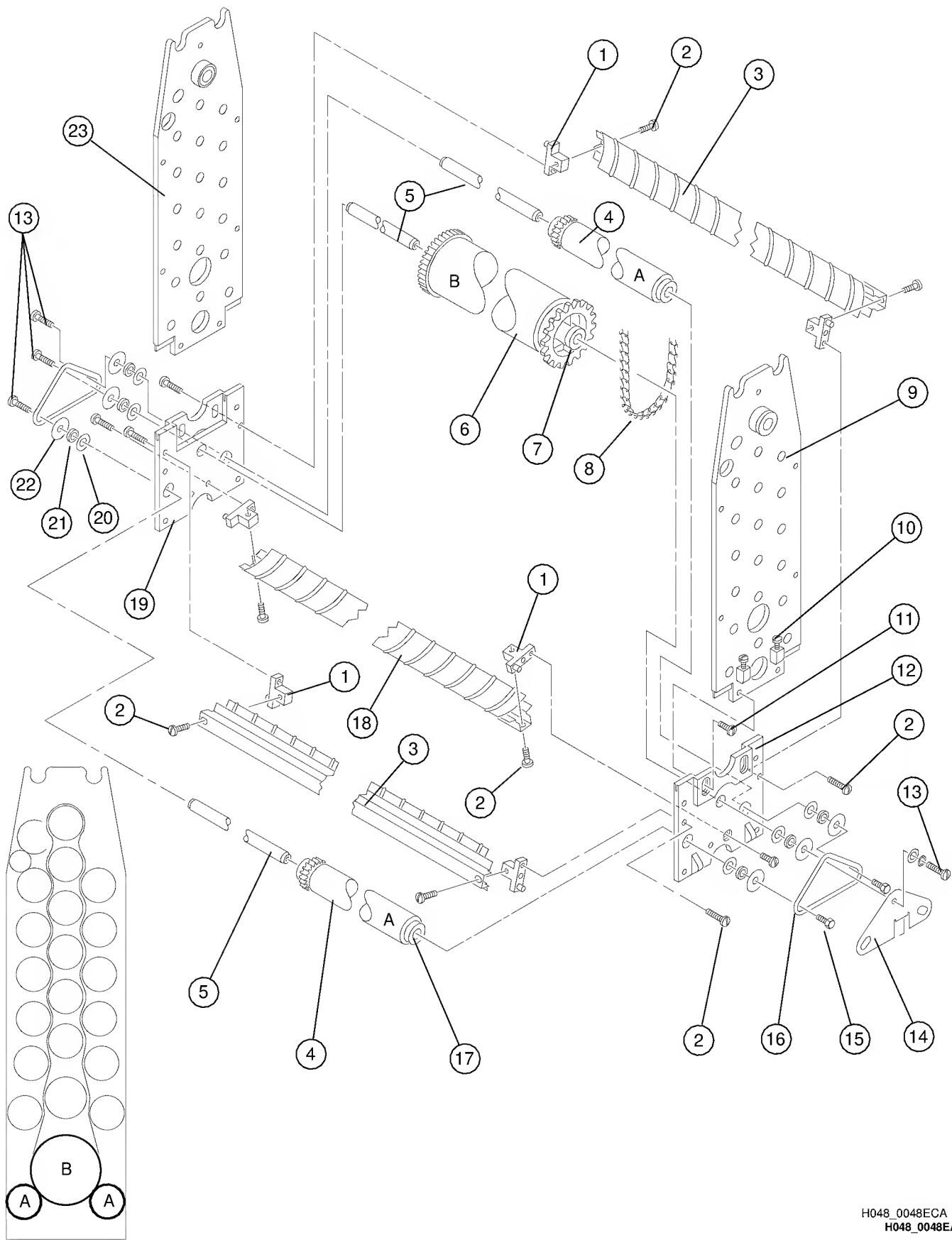


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Figure 3-8 Developer Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	489693	Roller	16	
2	607833	Sprocket	11	
3	474777	Stud	35	
4	539198	Idler	7	
5	467564	Gear	11	
		Assemblies.....		
	489695	Roller - H.....	7	Includes items 1 & 2
	475453	Roller - T	1	Includes items 5, 6, & 7
	489699	Roller - C.....	5	Includes items 1, 5, & 7
6	492104	Roller - D.....	1	Assembly; includes the gear and idler
	489697	Roller - E.....	4	Includes items 1, 2, & 7

Figure 3-8 Developer Rack - Other Rollers



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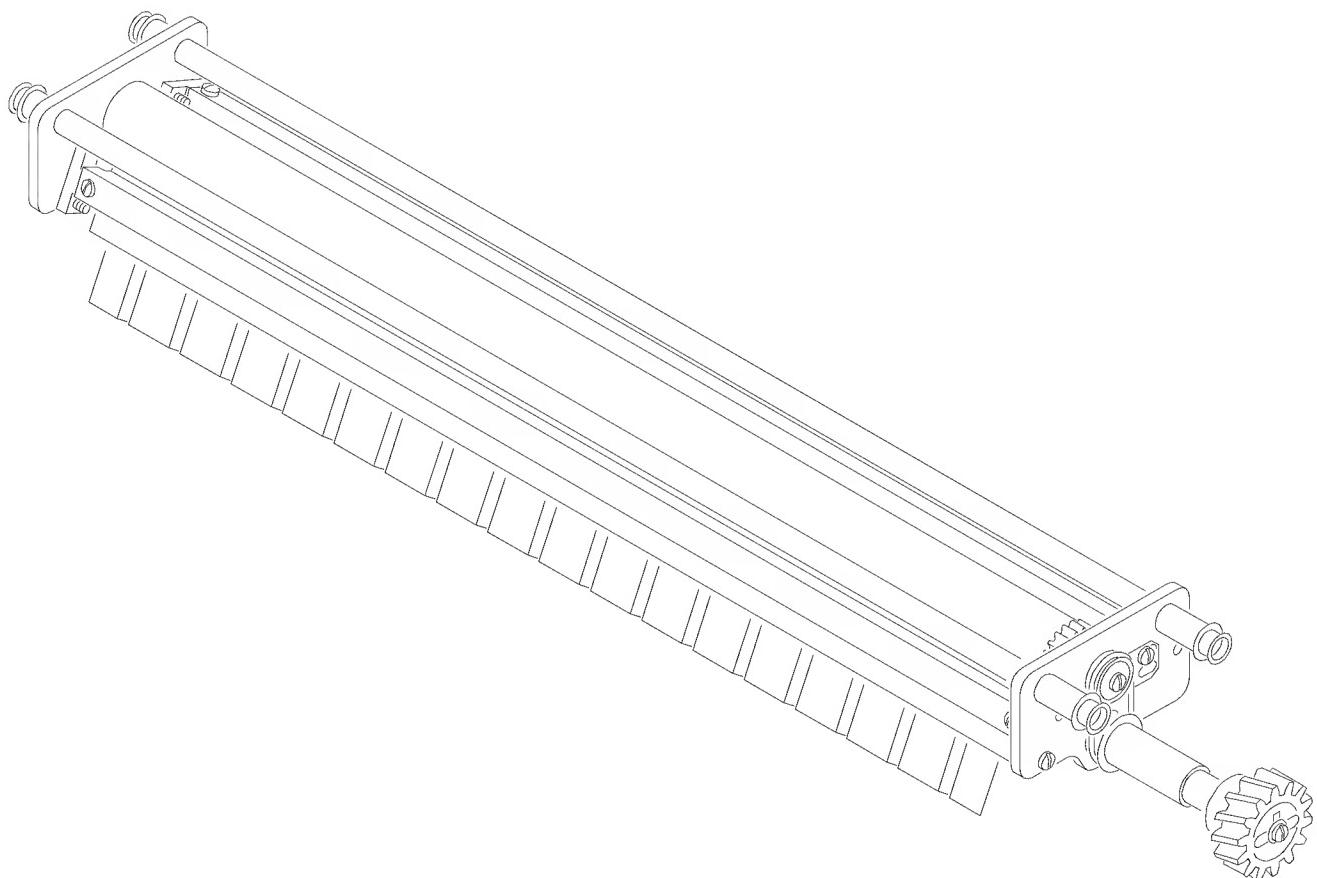
Figure 3-9 Developer Rack - Turnaround Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	335977	Developer Turnaround Assembly	1	
1	474596	Bracket - Guide shoe.....	6	
2	852941	Screw	6	
3	458228	Shoe - Guide.....	2	
4	261279	Roller - A.....	2	Includes item 18
5	458207	Shaft.....	3	
6	536884	Roller - B.....	1	
7	650702	Bearing	2	
8	459263	Chain	1	
9	286907	Sideplate - Developer, drive	1	Includes item 10
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	183322	Screw	6	
14	852682	Screw	6	
15	472265	Plate - Locking	1	
16	190596	Screw	2	
17	474645	Spring	2	
18	650711	Bearing	4	
19	562765	Shoe - Guide.....	1	
20	477000	Sideplate - Non-drive	1	
21	463100	Washer - Thrust	6	
22	463004	Spacer	6	
23	459343	Washer - Flat	6	
24	286904	Sideplate - Developer, non-drive	1	Includes item 10

Figure 3-9 Developer Rack - Turnaround Rollers

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Figure 3-10 Developer/Fixer Crossover Assembly



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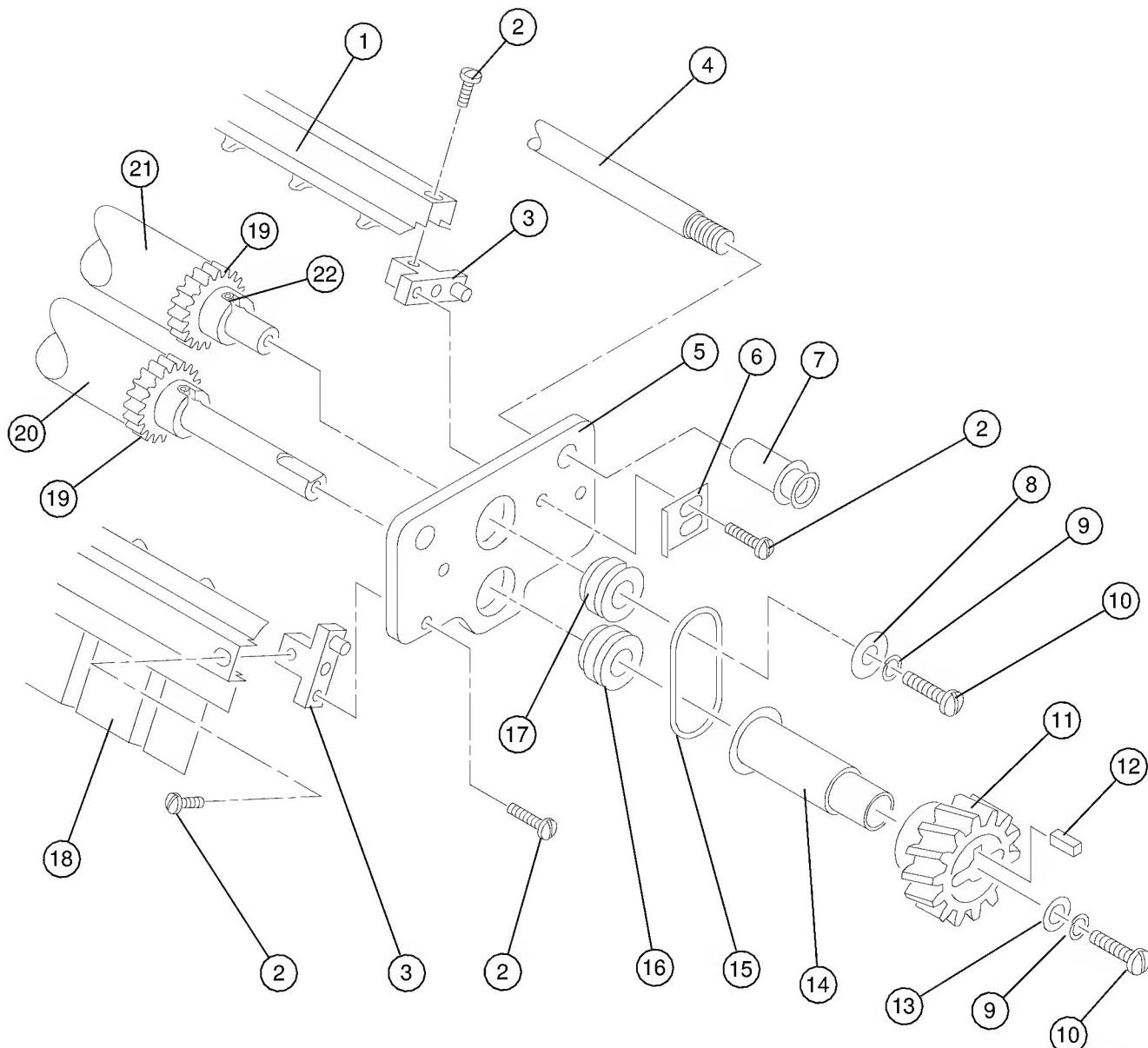
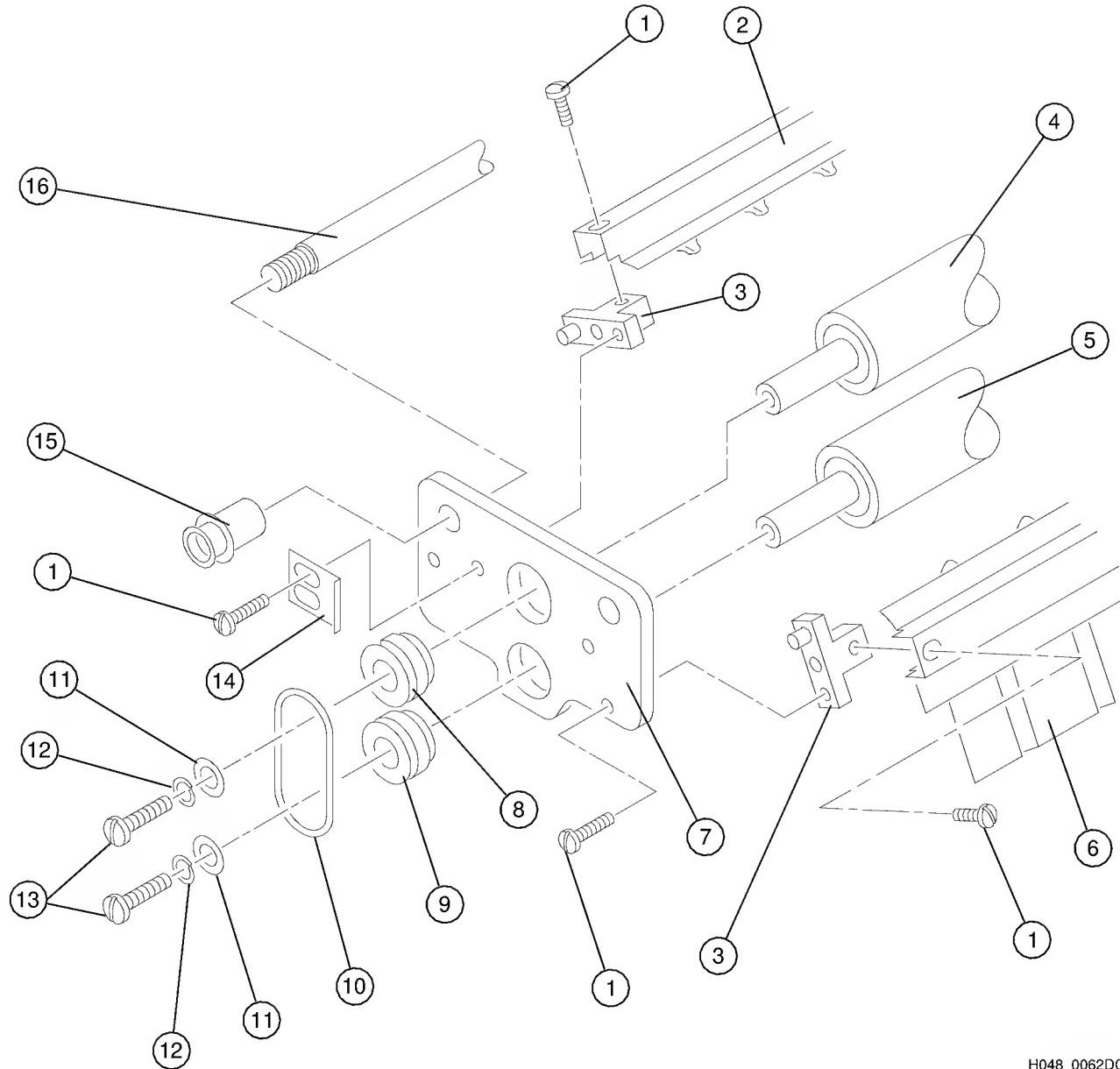


Figure 3-11 Developer/Fixer Crossover - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240684	Developer/Fixer Crossover Assembly.....	1	
1	458954	Shoe - Guide.....	1	
2	852941	Screw	4	
3	474596	Bracket - Guide shoe.....	4	
4	458170	Rod - Tie	2	
5	286900	Sideplate - Crossover	2	
6	472268	Clip	2	
7	472756	Nut - Tie Rod, nylon	2	
8	183322	Screw	6	
9	459946	Washer - ID.....	1	
10	853087	Washer - Lock.....	4	
11	852682	Screw	4	
12	550781	Gear - Drive, crossover	1	
13	452044	Key	1	
14	852611	Washer	2	
15	240065	Spacer.....	1	
16	459344	Spring	2	
17	240060	Bearing	2	
18	240061	Bearing	2	
19	458953	Shoe - Guide.....	1	Fixer side
20	458384	Gear - Idler.....	2	
21	240066	Roller Assembly	1	Drive; includes items 20 & 23
22	240067	Roller Assembly	1	Driven; includes items 20 & 23
23	544081	Pin	2	

Figure 3-11 Developer/Fixer Crossover - Drive Side
Order by Part Number



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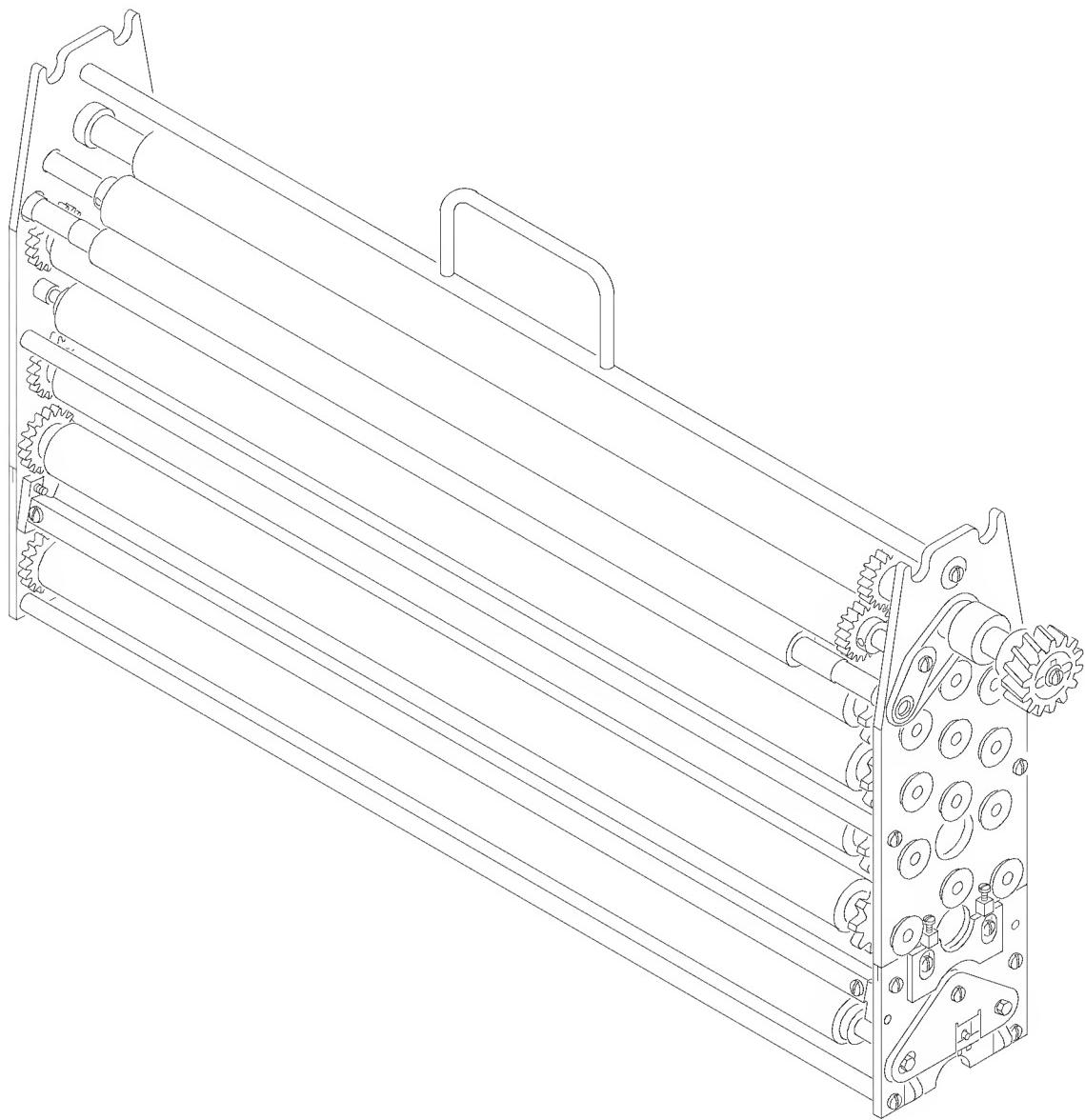
**Figure 3-12 Developer/Fixer Crossover - Non-Drive Side
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
	240684	Developer/Fixer Crossover Assembly.....	1	
1	852941	Screw	4	
2	458954	Shoe - Guide.....	1	Developer side
3	474596	Bracket - Guide shoe.....	4	
4	240067	Roller Assembly	1	Driven
5	240066	Roller Assembly	1	Drive
6	458953	Shoe - Guide.....	1	Fixer side
7	286900	Sideplate - Crossover	2	
8	183322	Screw	4	
9	240061	Bearing	2	
10	240060	Bearing	2	
11	459344	Spring	2	
12	852611	Washer	2	
13	853087	Washer - Lock.....	4	
14	852682	Screw	4	
15	472268	Clip	2	
16	472755	Nut - Long	2	
17	458170	Rod - Tie	2	

Figure 3-12 Developer/Fixer Crossover - Non-Drive Side
Order by Part Number

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Figure 3-13 Fixer Rack Assembly



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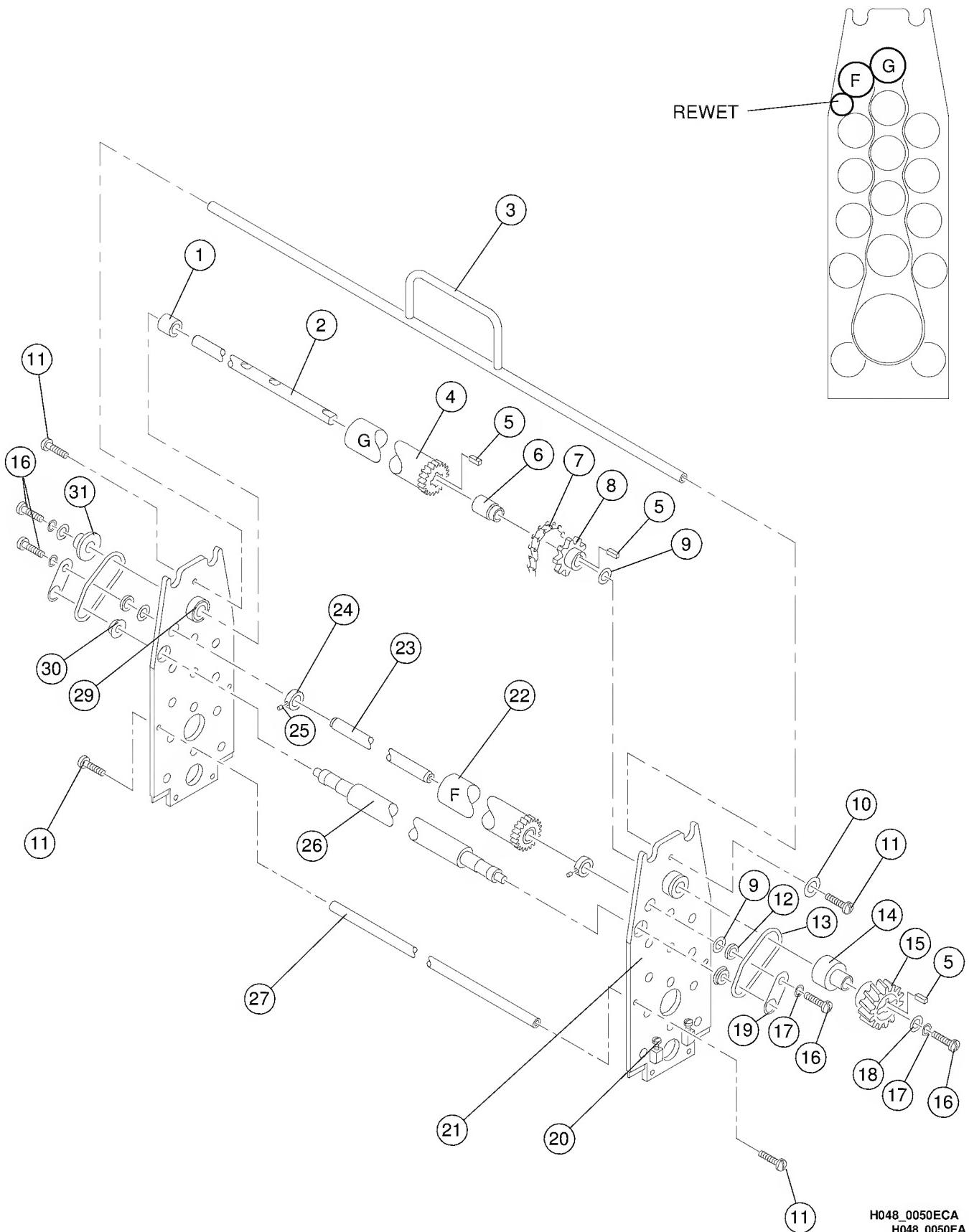
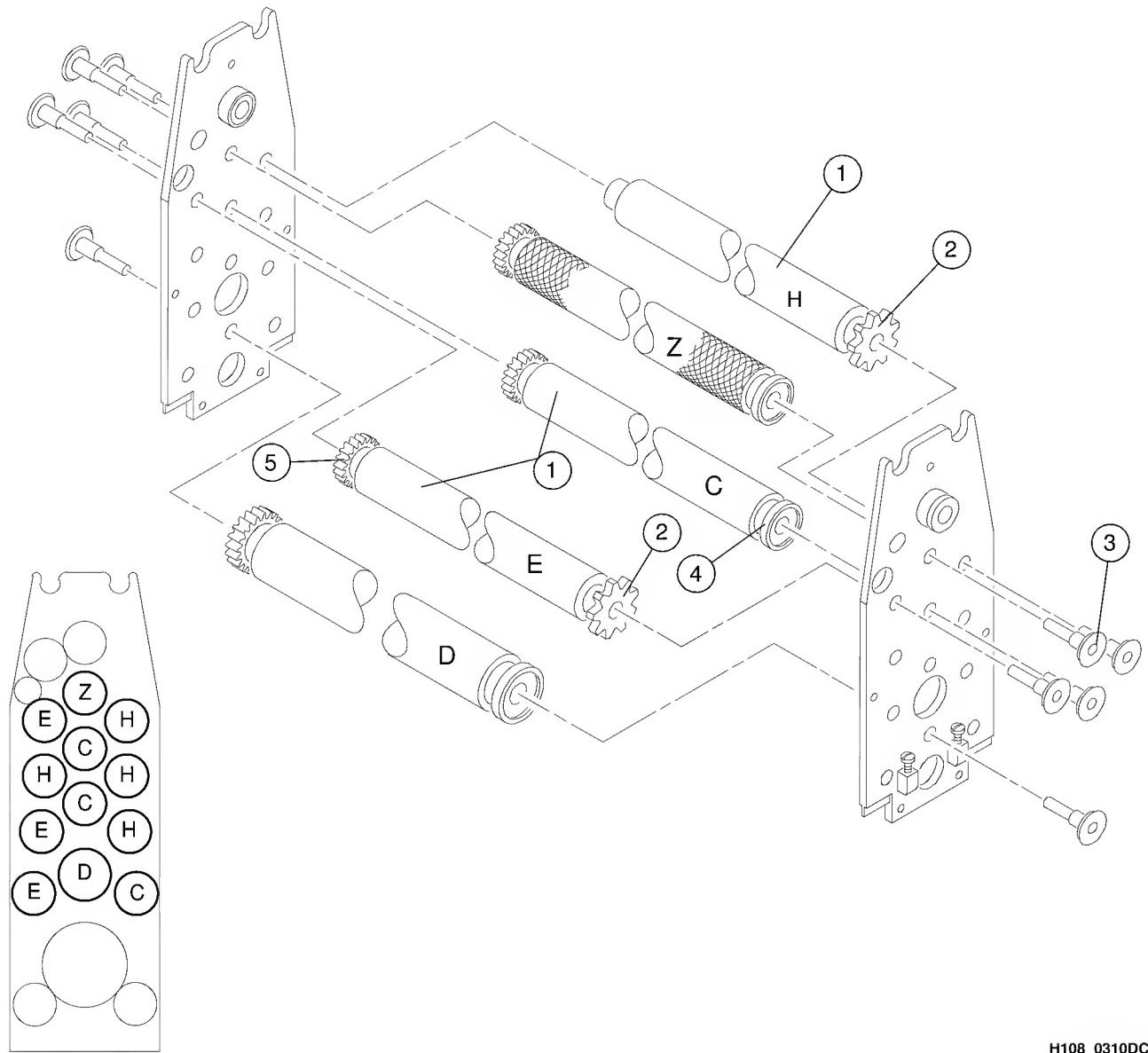


Figure 3-14 Fixer Rack - Top Exit Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	335534	Fixer Rack Assembly	1	
1	473539	Spacer	1	
2	559787	Shaft	1	
3	459378	Tie Rod Assembly	1	Includes item 11
4	470086	Roller - G	1	
5	454354	Key	3	
6	459355	Spacer	1	
7	462688	Chain	1	
8	454285	Sprocket	1	
9	463100	Washer - Thrust	3	
10	459944	Washer - ID	1	
11	852807	Screw	6	
12	463004	Spacer	2	
13	467843	Spring	2	
14	473538	Spacer	1	
15	550774	Gear	1	
16	852682	Screw	4	
17	853087	Washer - Lock	4	
18	852611	Washer	2	
19	473221	Plate - Keeper	2	
20	183624	Screw	4	
21	286917	Sideplate - Fixer, drive	1	Includes item 20
22	467015	Roller - F	1	Includes a gear and 2 bearings
	650711	Bearing	2	
	466556	Gear	1	
23	458207	Shaft	1	
24	459347	Collar	2	
25	852889	Setscrew	2	
26	474599	Roller - Rewet	1	
27	458219	Rod - Tie	4	
28	286914	Sideplate - Fixer, non-drive	1	Includes item 20
29	650702	Bearing	2	
30	473220	Bushing	2	
31	458205	Spacer	1	

Figure 3-14 Fixer Rack - Top Exit Rollers



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Figure 3-15 Fixer Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	489693	Roller	11	
2	607833	Sprocket	7	
3	474777	Stud	24	
4	539198	Idler	4	
5	467564	Gear	7	
		Assemblies.....		
	489695	Roller - H.....	4	Includes items 1 & 2
	489699	Roller - C.....	4	Includes items 1, 4, & 6
	492104	Roller - D.....	1	Assembly; includes the gear and idler
	489697	Roller - E.....	3	Includes items 1, 2, & 4
	261892	Roller - Z	1	Includes items 4 & 5

Figure 3-15 Fixer Rack - Other Rollers

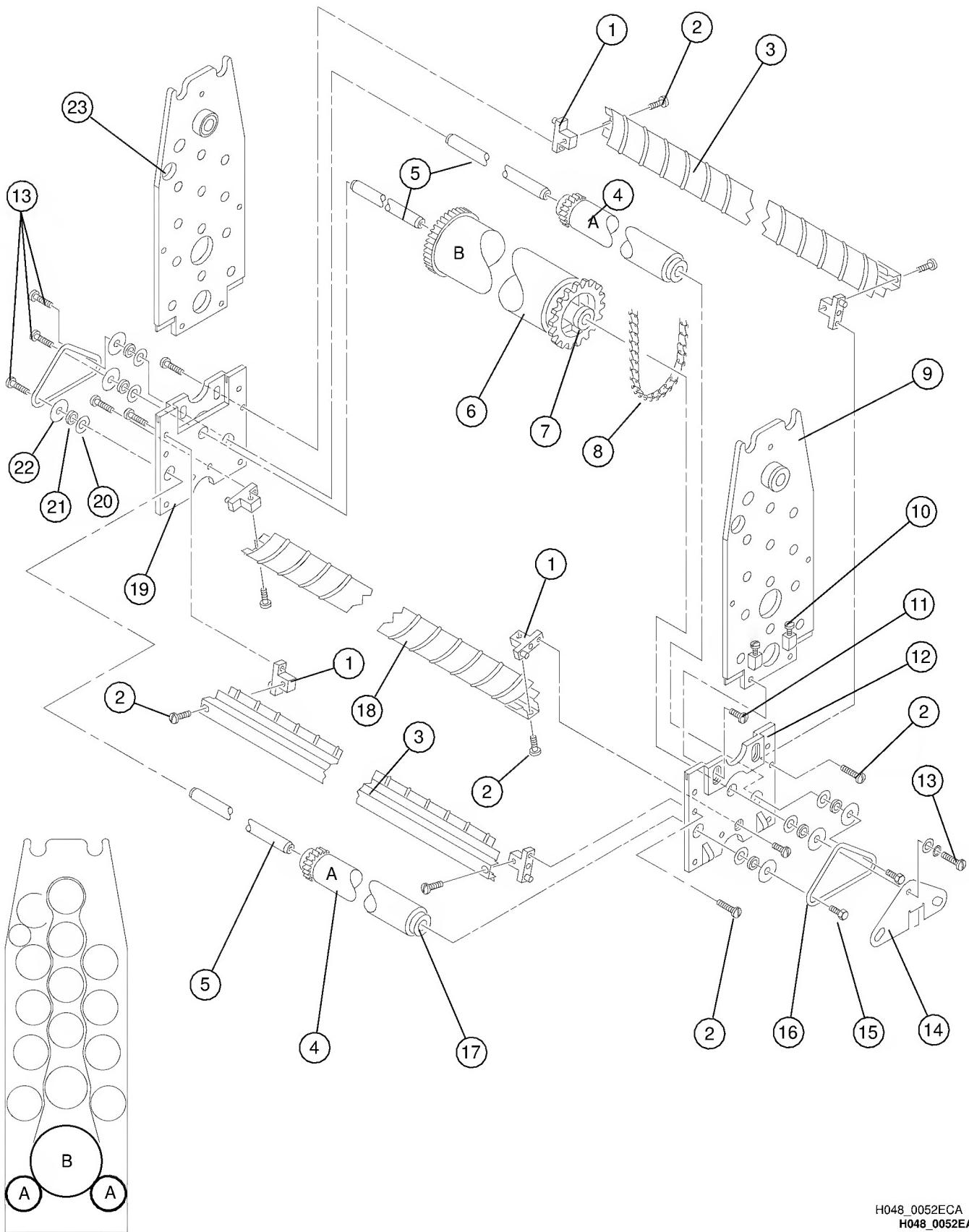


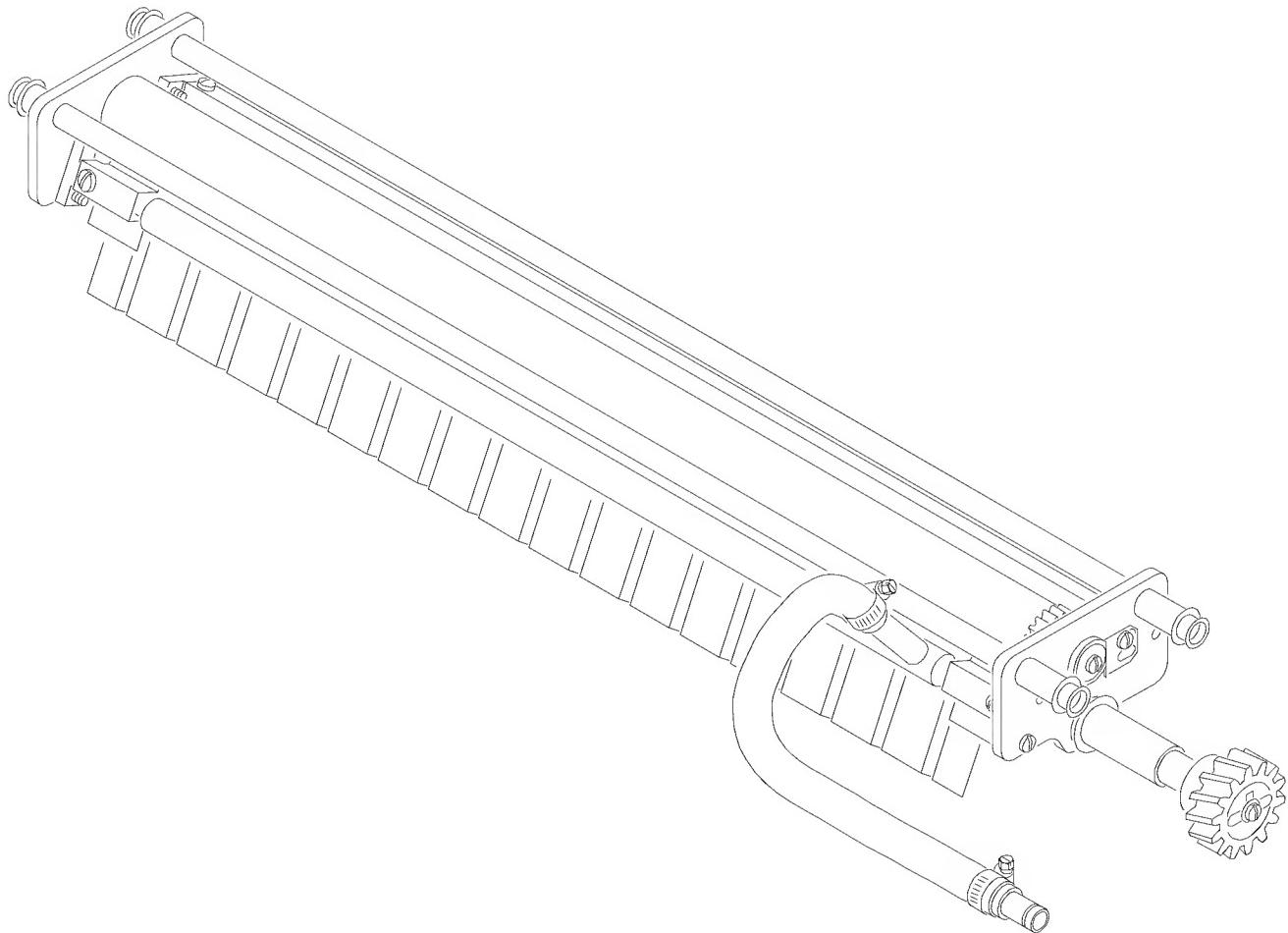
Figure 3-16 Fixer Rack - Turnaround Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	748699	Turnaround Assembly	1	Includes all items on this page except 9, 10, & 24
1	474596	Bracket - Guide shoe.....	6	
2	852941	Screw	6	
3	458228	Shoe - Guide.....	2	
4	261279	Roller - A.....	2	Includes item 18
5	458207	Shaft.....	3	
6	473146	Roller - B.....	1	
7	650702	Bearing	2	
8	462688	Chain	1	
9	286917	Sideplate - Fixer, drive.....	1	Includes item 10
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	183322	Screw	6	
14	852682	Screw	6	
15	472265	Plate - Locking	1	
16	190596	Screw	2	
17	474645	Spring	2	
18	650711	Bearing	4	
19	562765	Shoe - Guide.....	1	
20	477000	Sideplate - Non-drive	1	
21	463100	Washer - Thrust	6	
22	463004	Spacer	6	
23	459343	Washer - Flat	6	
24	286914	Sideplate - Fixer, non-drive	1	Includes item 10

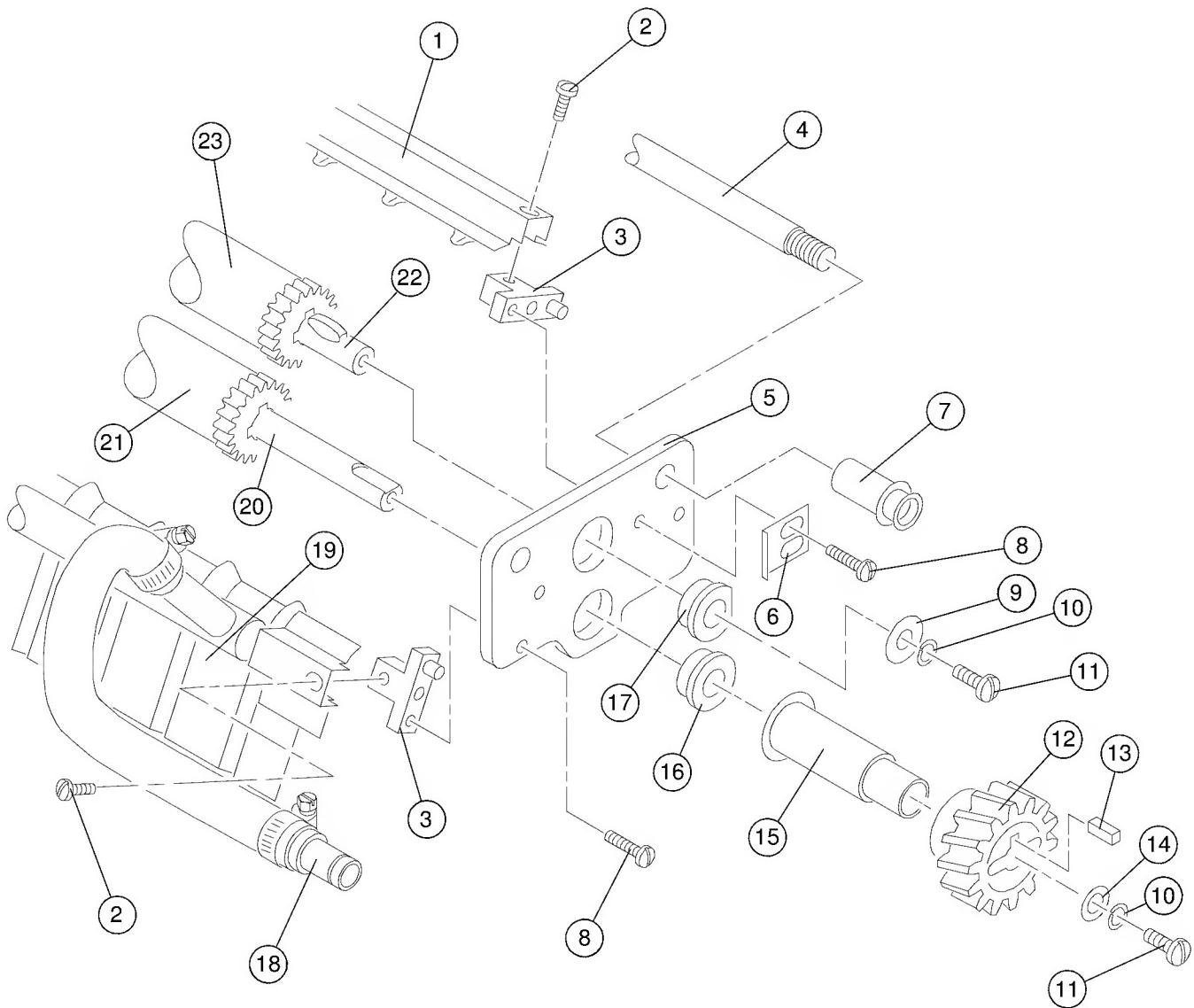
Figure 3-16 Fixer Rack - Turnaround Rollers

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Figure 3-17 Fixer/Wash Crossover Assembly



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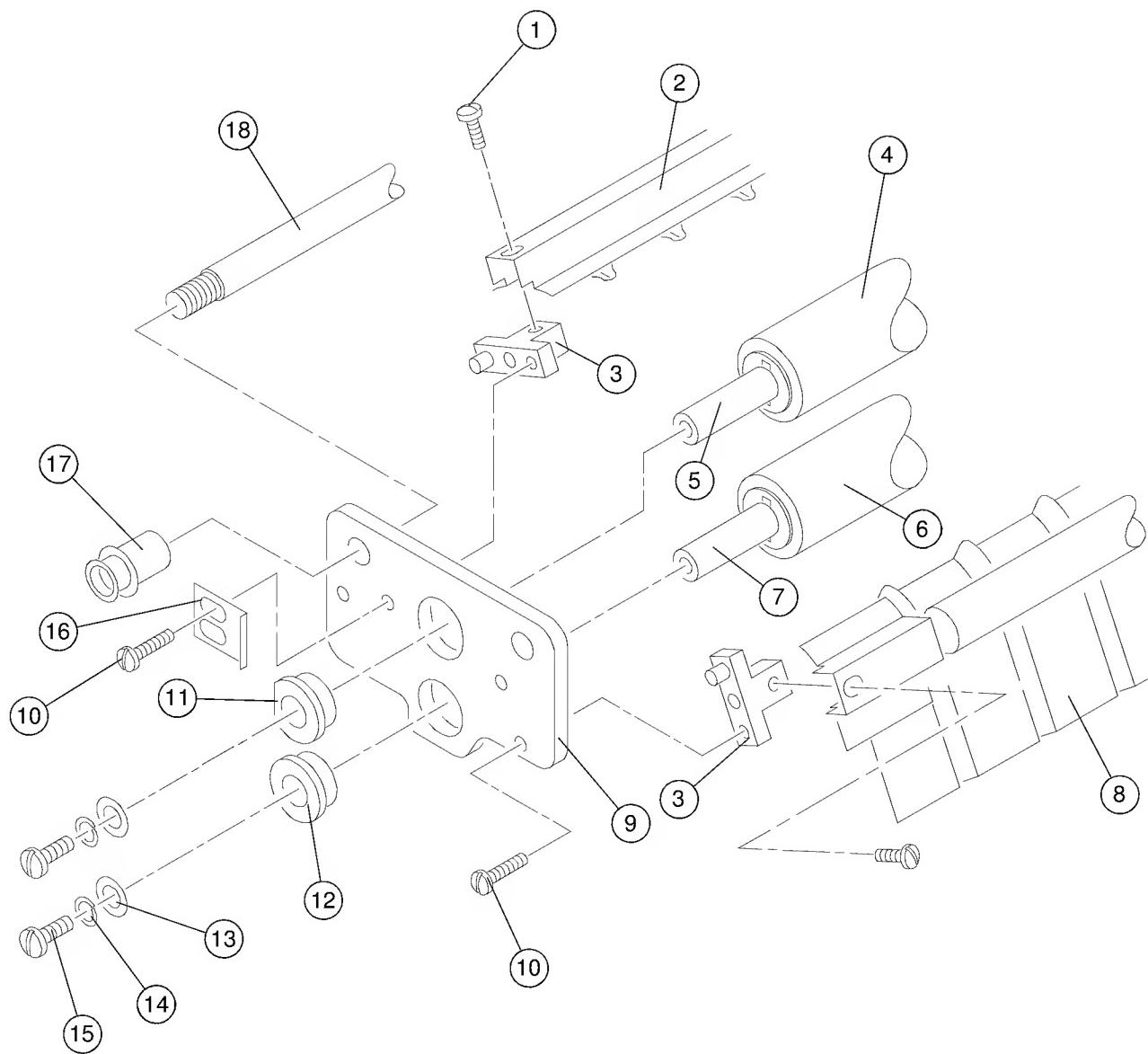


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Figure 3-18 Fixer/Wash Crossover - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240685	Fixer/Wash Crossover Assembly.....	1	
1	458954	Shoe - Guide.....	1	Fixer side
2	852941	Screw	4	
3	474596	Bracket - Guide shoe.....	4	
4	458170	Rod - Tie	2	
5	286900	Sideplate - Crossover	2	
6	472268	Clip	2	
7	472756	Nut - Tie Rod, nylon	2	
8	183322	Screw	6	
9	459947	Washer - ID.....	1	
10	853087	Washer - Lock.....	4	
11	852682	Screw	4	
12	550781	Gear - Drive, crossover	1	
13	452044	Key	1	
14	852611	Washer	2	
15	458174	Spacer - Sleeve	1	
16	650703	Bearing	2	
17	650707	Bearing	2	
18	943700	Insert - Quick disconnect.....	1	
19	246725	Header - Spray	1	Wash side
20	458164	Shaft - Drive	1	
21	470085	Roller Assembly	1	Drive
22	458175	Shaft.....	1	
23	467017	Roller Assembly	1	Driven

Figure 3-18 Fixer/Wash Crossover - Drive Side
Order by Part Number



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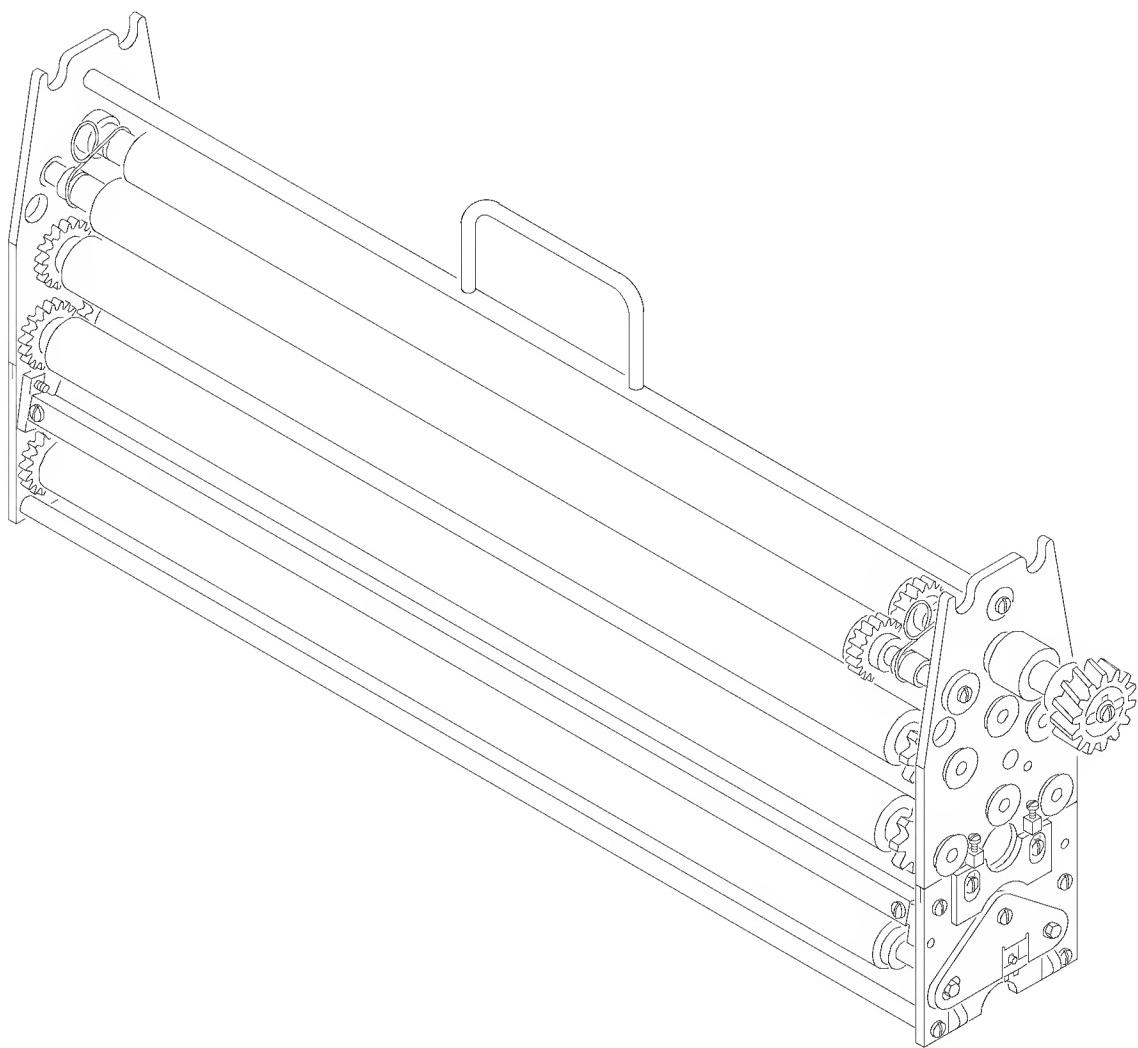
Figure 3-19 Fixer/Wash Crossover - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240685	Fixer/Wash Crossover Assembly.....	1	
1	852941	Screw	4	
2	458954	Shoe - Guide.....	1	Fixer side
3	474596	Bracket - Guide shoe.....	4	
4	467017	Roller Assembly	1	Driven
5	458175	Shaft	1	
6	470085	Roller Assembly	1	Drive
7	458164	Shaft - Drive	1	
8	246725	Header - Spray	1	Wash side
9	286900	Sideplate - Crossover	2	
10	183322	Screw	4	
11	650707	Bearing	2	
12	650703	Bearing	2	
13	852611	Washer	3	
14	853087	Washer - Lock.....	4	
15	852682	Screw	4	
16	472268	Clip	2	
17	472755	Nut - Long	2	
18	458170	Rod - Tie	2	

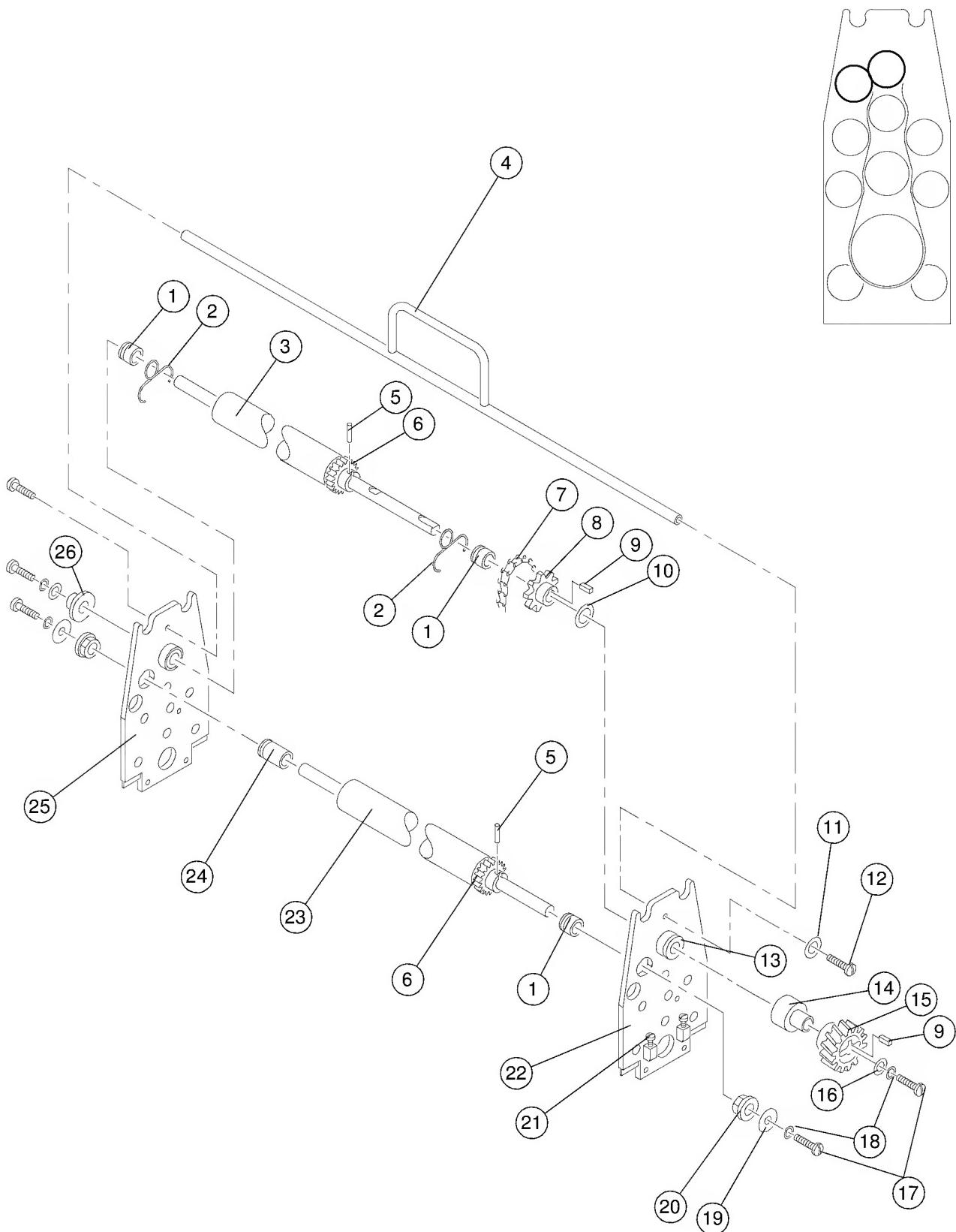
Figure 3-19 Fixer/Wash Crossover - Non-Drive Side
Order by Part Number

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Figure 3-20 Wash Rack Assembly



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Figure 3-21 Wash Rack - Squeegee Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240682	Wash Rack Assembly	1	
1	474100	Spacer	3	
2	479820	Spring	2	
3	246915	Roller - Pressure, drive	1	
4	459378	Tie Rod Assembly.....	1	Includes item 12
5	544081	Pin	2	
6	458384	Gear - Idler.....	2	
7	458240	Chain	1	
8	454285	Sprocket	1	
9	454354	Key	2	
10	463100	Washer - Thrust.....	1	
11	459945	Washer - ID.....	1	
12	852807	Screw	2	
13	650702	Bearing	2	
14	473538	Spacer	1	
15	550774	Gear	1	
16	852611	Washer	2	
17	852682	Screw	4	
18	853087	Washer - Lock.....	4	
19	459343	Washer - Flat	2	
20	650701	Bearing	2	
21	183624	Screw	4	
22	286912	Sideplate - Wash, drive	1	Includes item 21
23	246916	Roller - Pressure, driven.....	1	
24	477093	Spacer	1	
25	286910	Sideplate - Wash, non-drive	1	Includes item 21
26	458205	Spacer	1	

Figure 3-21 Wash Rack - Squeegee Rollers

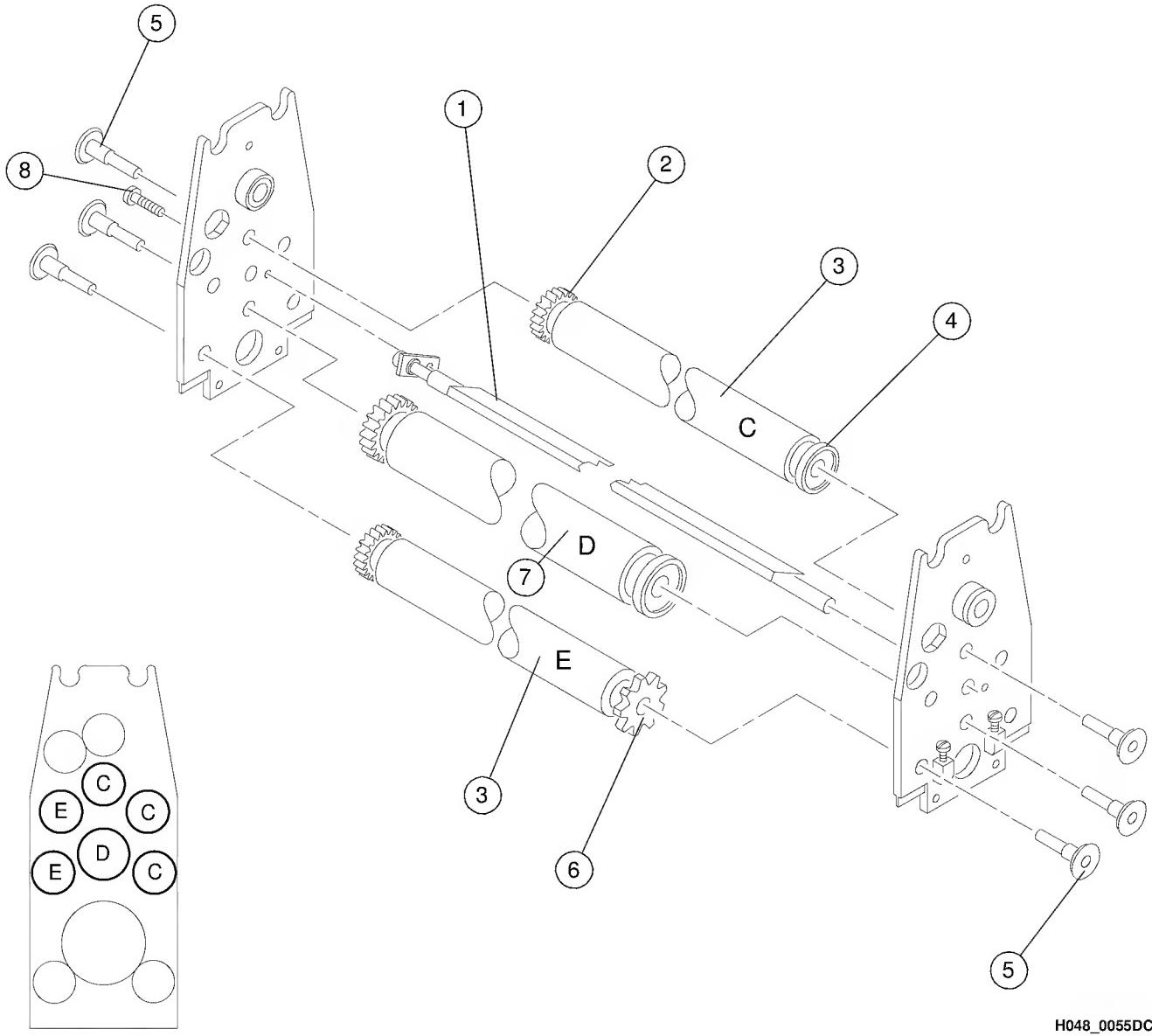


Figure 3-22 Wash Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	474472	Guide Bar Assembly	1	
2	467564	Gear	5	
3	489693	Roller	5	Roller only; C or E
4	539198	Idler	3	
5	474777	Stud	12	
6	607833	Sprocket	2	
7	492104	Roller - D	1	
8	852682	Screw	1	
		Assemblies		
	489699	Roller - C	3	Includes items 2 - 4
	489697	Roller - E	2	Includes items 2, 3, & 6

Figure 3-22 Wash Rack - Other Rollers

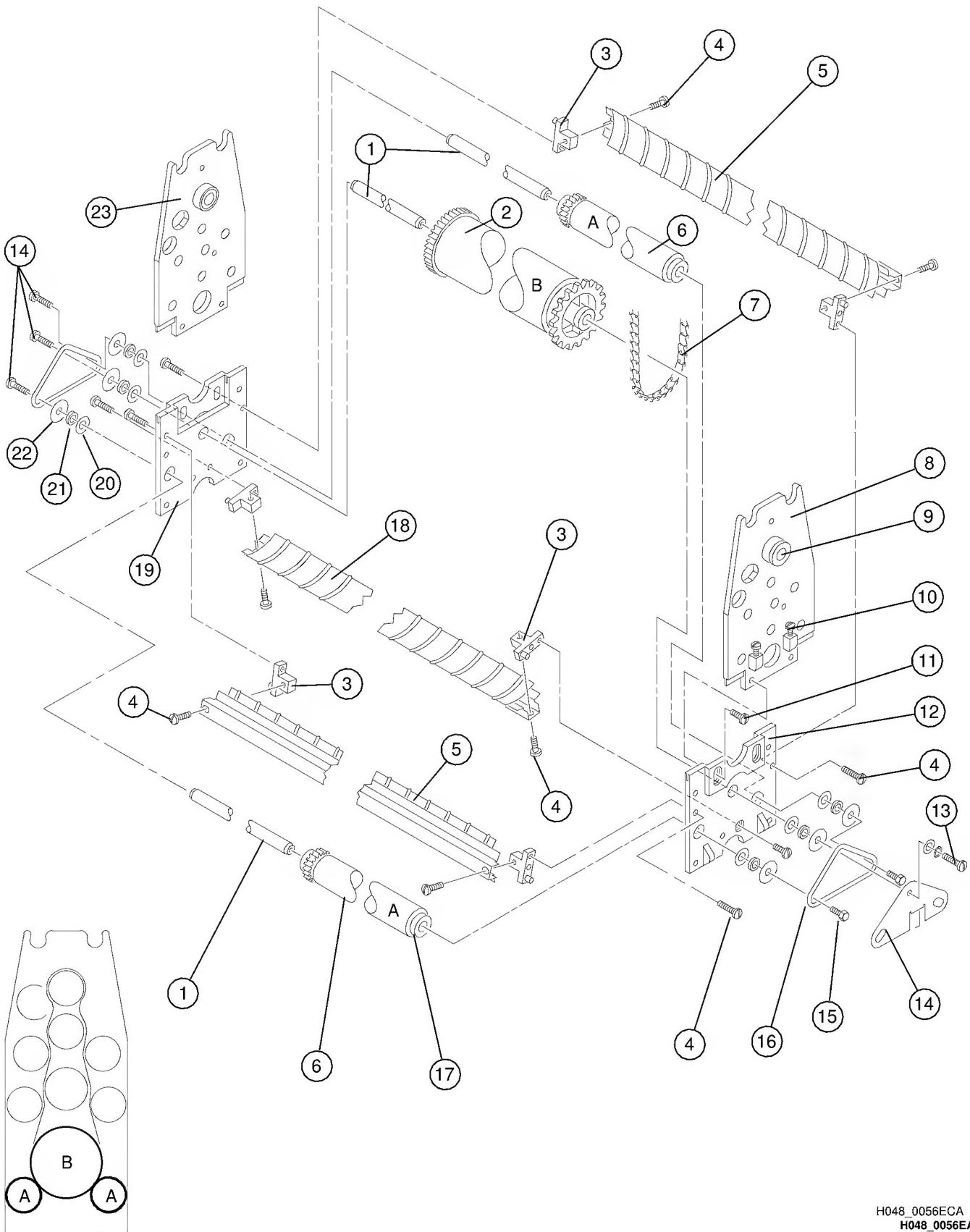


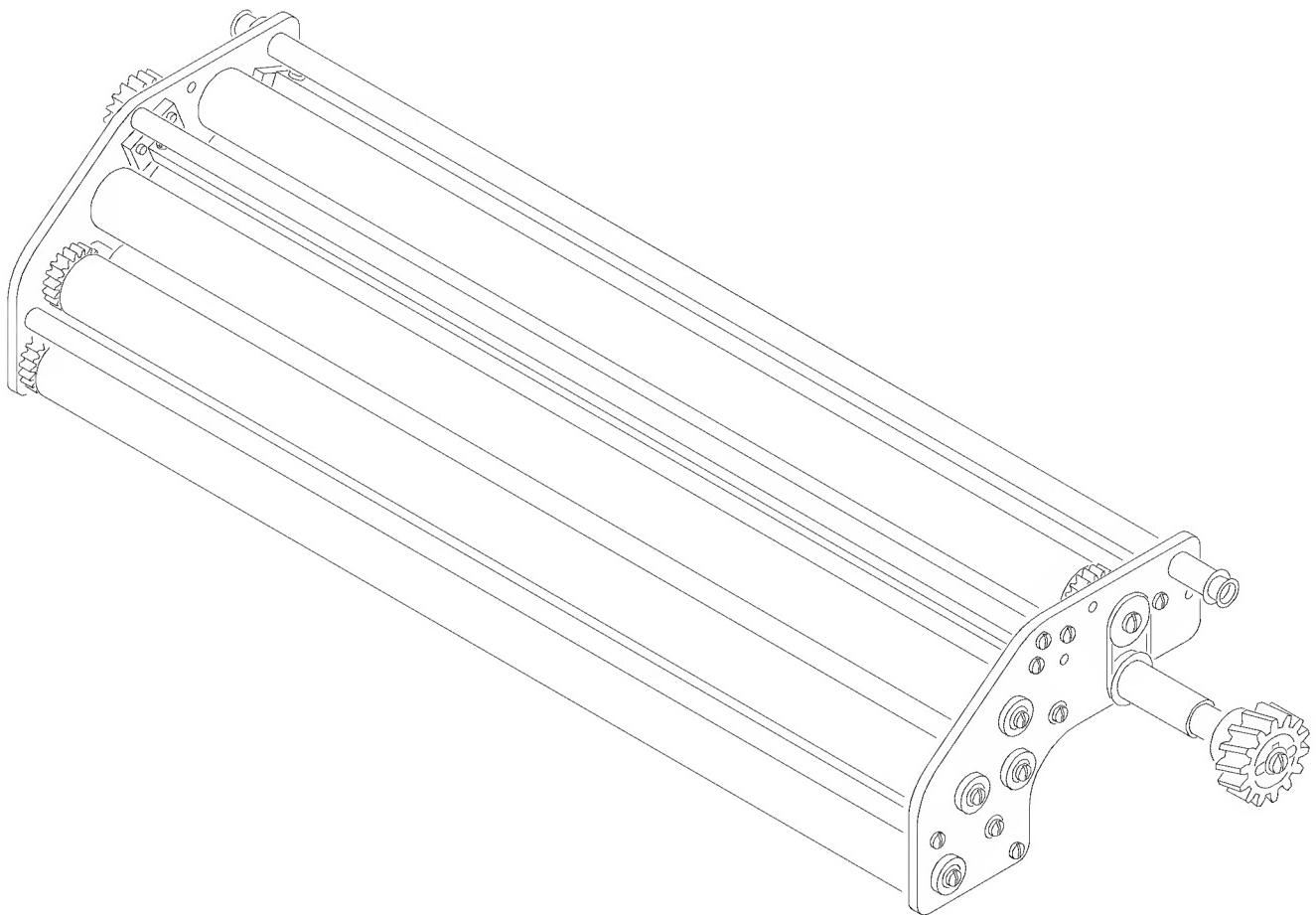
Figure 3-23 Wash Rack - Turnaround Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	748699	Turnaround Assembly	1	
1	458207	Shaft	3	
2	473146	Roller - B	1	
3	474596	Bracket - Guide shoe	6	
4	852941	Screw	6	
5	458228	Shoe - Guide	2	
6	261279	Roller - A	2	Includes item 18
7	459263	Chain	1	
8	286912	Sideplate - Wash, drive	1	Includes item 10
9	650702	Bearing	2	
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	183322	Screw	6	
14	852682	Screw	4	
15	472265	Plate - Locking	1	
16	190596	Screw	2	
17	474645	Spring	2	
18	650711	Bearing	2	
19	562765	Shoe - Guide	1	
20	477000	Sideplate - Non-drive	1	
21	463100	Washer - Thrust	4	
22	463004	Spacer	4	
23	459343	Washer - Flat	4	
24	286910	Sideplate - Wash, non-drive	1	Includes item 10

Figure 3-23 Wash Rack - Turnaround Rollers

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Figure 3-24 Squeegee Assembly



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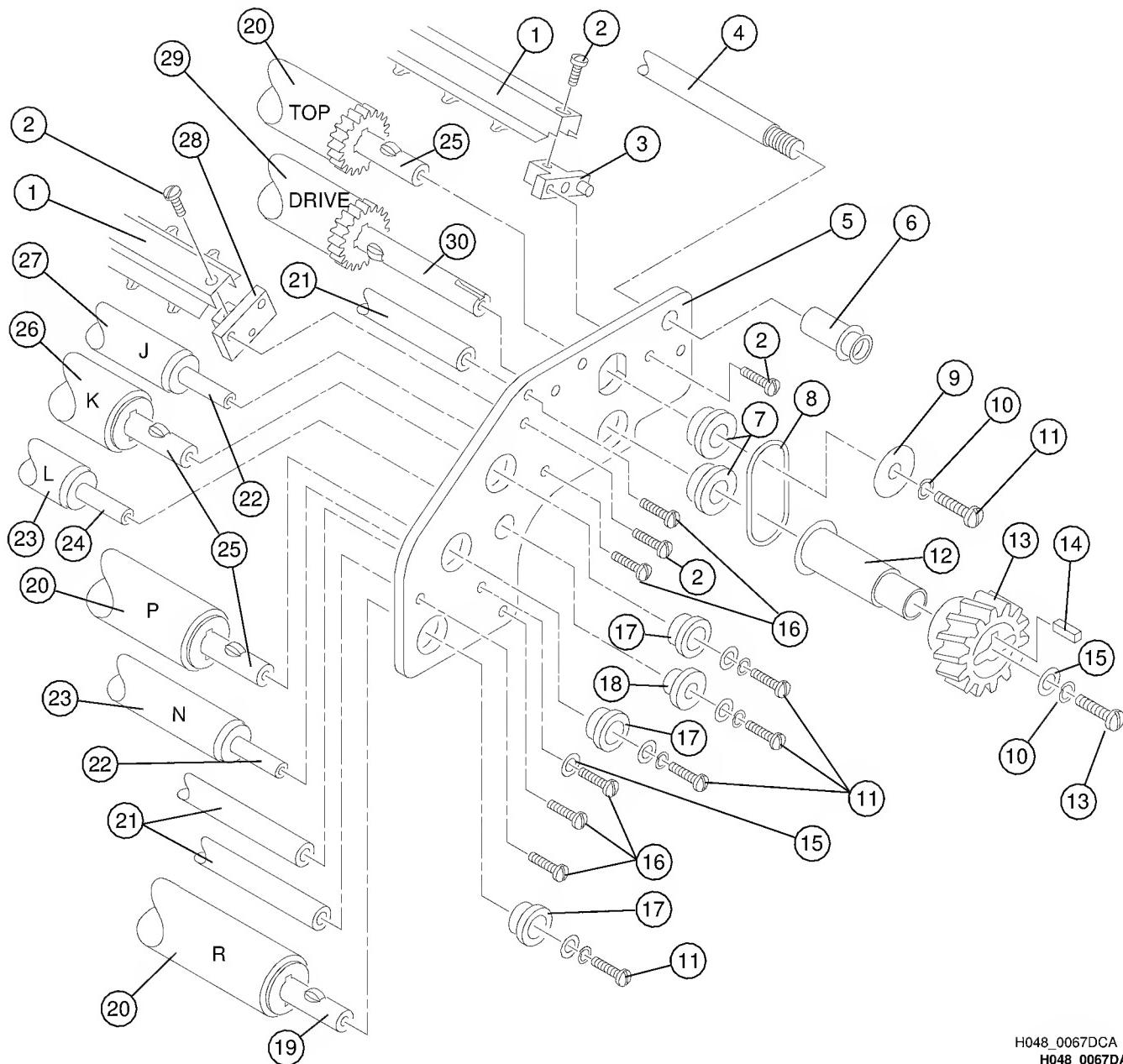
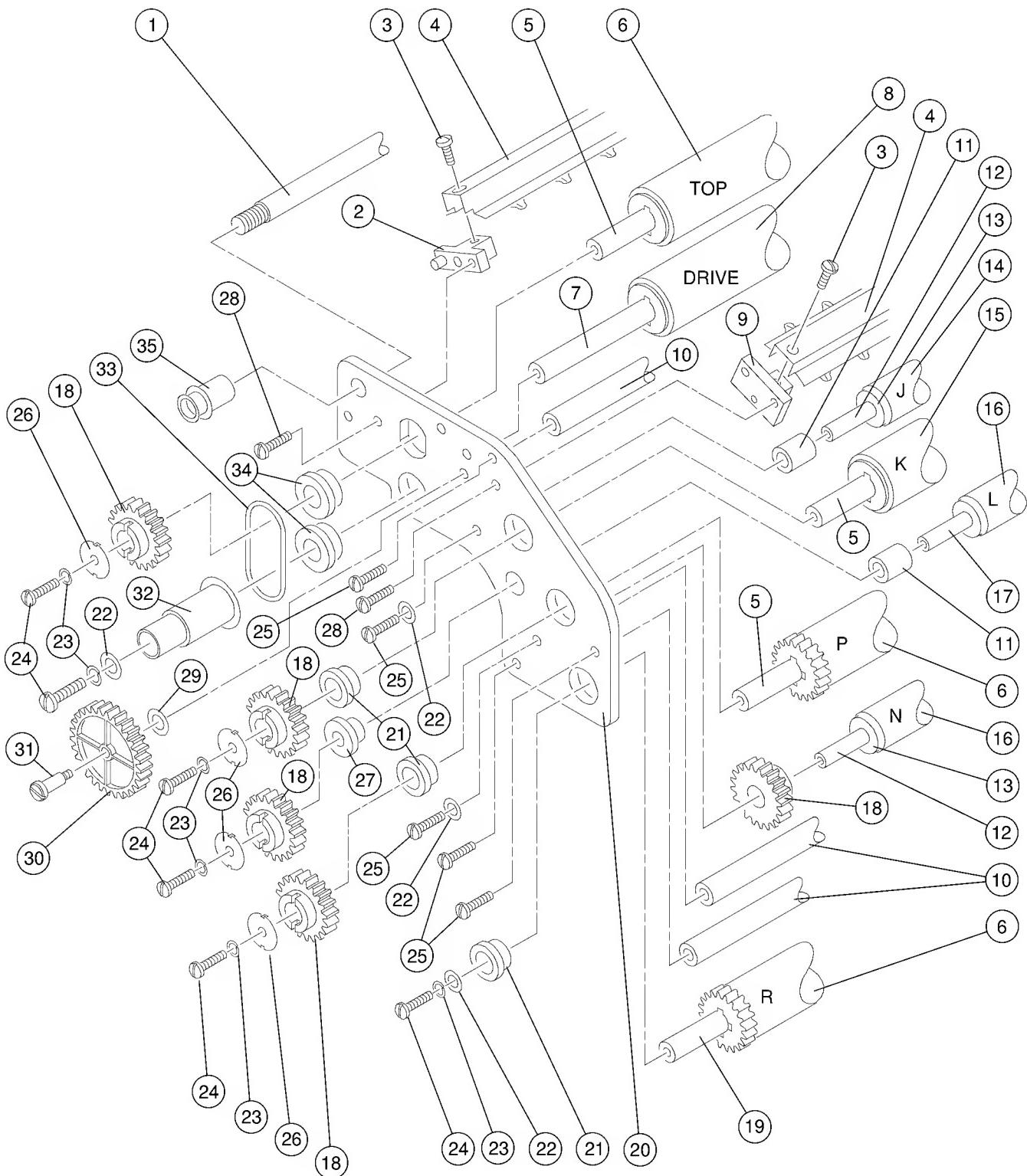


Figure 3-25 Squeegee Assembly - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240686	Squeegee Assembly	1	
1	458954	Shoe - Guide.....	2	
2	852941	Screw	4	
3	474596	Bracket - Guide shoe.....	2	
4	458170	Rod - Tie	1	
5	286922	Sideplate - Squeegee	2	
6	472756	Nut - Tie Rod, nylon	1	
7	183322	Screw	8	
8	914507	Bearing.....	2	
9	459344	Spring	2	
10	462139	Washer	1	
11	853087	Washer - Lock.....	2	
12	852682	Screw	2	
13	458174	Spacer - Sleeve	1	
14	550781	Gear - Drive, crossover	1	
15	452044	Key	1	
16	852611	Washer	2	
17	852807	Screw	8	
18	650705	Bearing	6	
19	458389	Bearing	2	
20	458175	Shaft	1	
21	467017	Roller Assembly	3	
22	458394	Rod - Tie	3	
23	458391	Shaft	2	
24	458949	Roller Assembly - L & N	1	Includes item 19
25	458390	Shaft	2	
26	458393	Shaft	1	
27	467016	Roller Assembly - K	1	
28	458423	Roller Assembly - J.....	1	Includes item 19
29	458162	Bracket - Guide Shoe	2	
30	470085	Roller Assembly	1	Drive
31	458235	Shaft - Drive	1	

Figure 3-25 Squeegee Assembly - Drive Side



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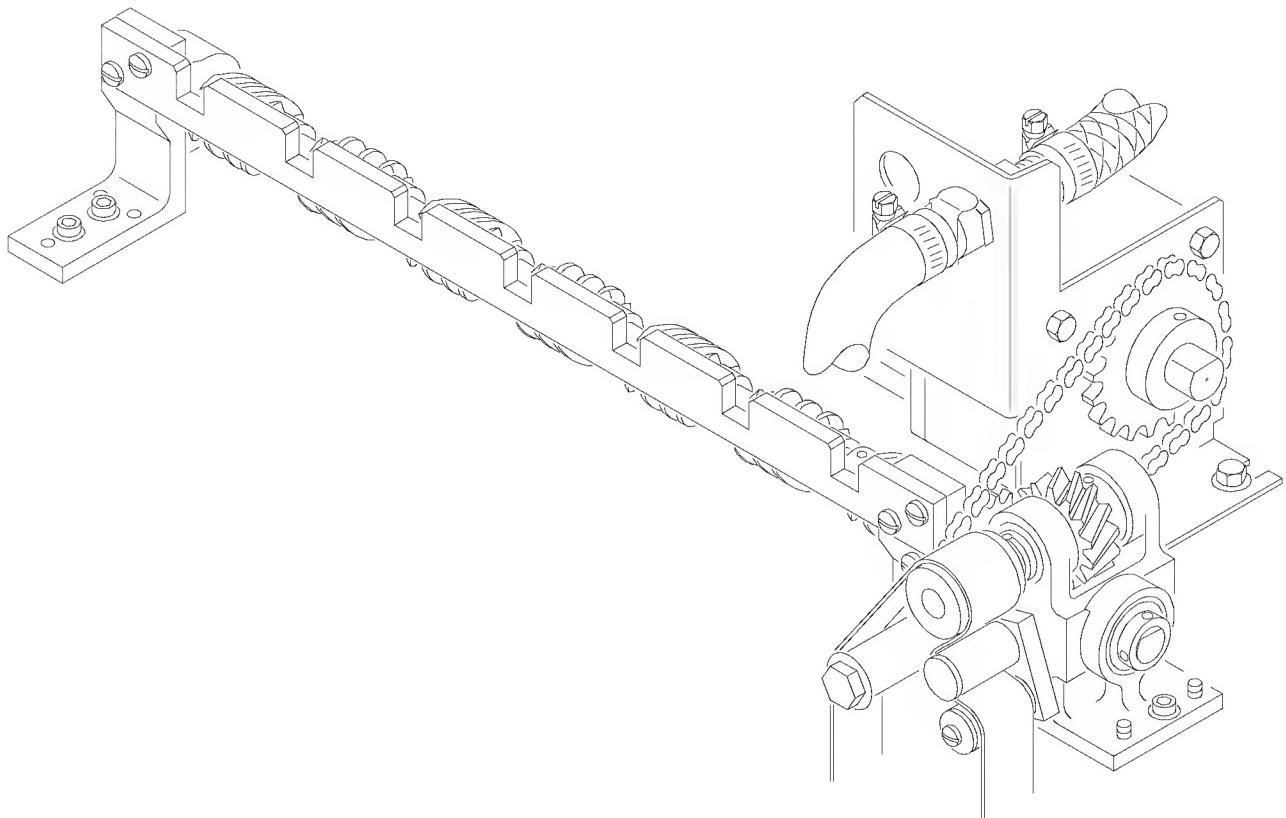
Figure 3-26 Squeegee Assembly - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240686	Squeegee Assembly	1	
1	458170	Rod - Tie	1	
2	474596	Bracket - Guide shoe.....	2	
3	852941	Screw	4	
4	458954	Shoe - Guide.....	2	
5	458390	Shaft	2	
6	467017	Roller Assembly	3	
7	458235	Shaft - Drive	1	
8	470085	Roller Assembly	1	
9	458162	Bracket - Guide Shoe	2	
10	458394	Rod - Tie	3	
11	458387	Spacer	2	
12	458391	Shaft	2	
13	458389	Bearing	2	
14	458423	Roller Assembly - J	1	Includes item 13
15	467016	Roller Assembly - K	1	
16	458949	Roller Assembly - L & N	2	Includes item 13
17	458393	Shaft	1	
18	458382	Gear	2	
19	458175	Shaft	1	
20	286922	Sideplate - Squeegee	2	
21	650705	Bearing	6	
22	852611	Washer	2	
23	853087	Washer - Lock.....	2	
24	852682	Screw	2	
25	852807	Screw	8	
26	458208	Washer	4	
27	458389	Bearing	2	
28	183322	Screw	8	
29	180977	Washer - Flat	1	
30	458385	Gear - 29-Tooth	1	
31	458386	Screw - Shoulder	1	
32	458236	Spacer	1	
33	459344	Spring	2	
34	914507	Bearing	2	
35	472755	Nut - Long	1	

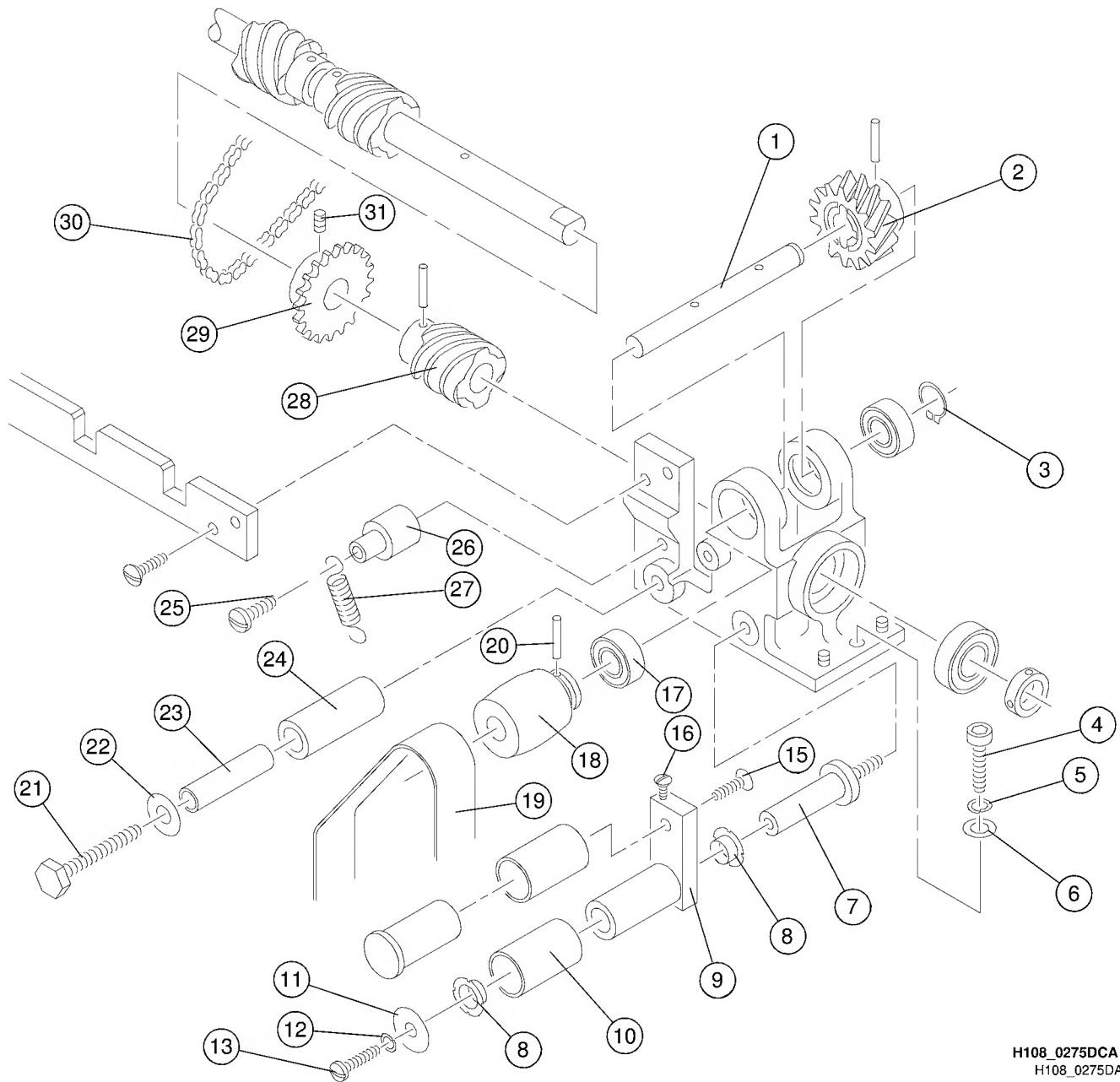
Figure 3-26 Squeegee Assembly - Non-Drive Side
Order by Part Number

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SECTION 4
Main Drive Assembly



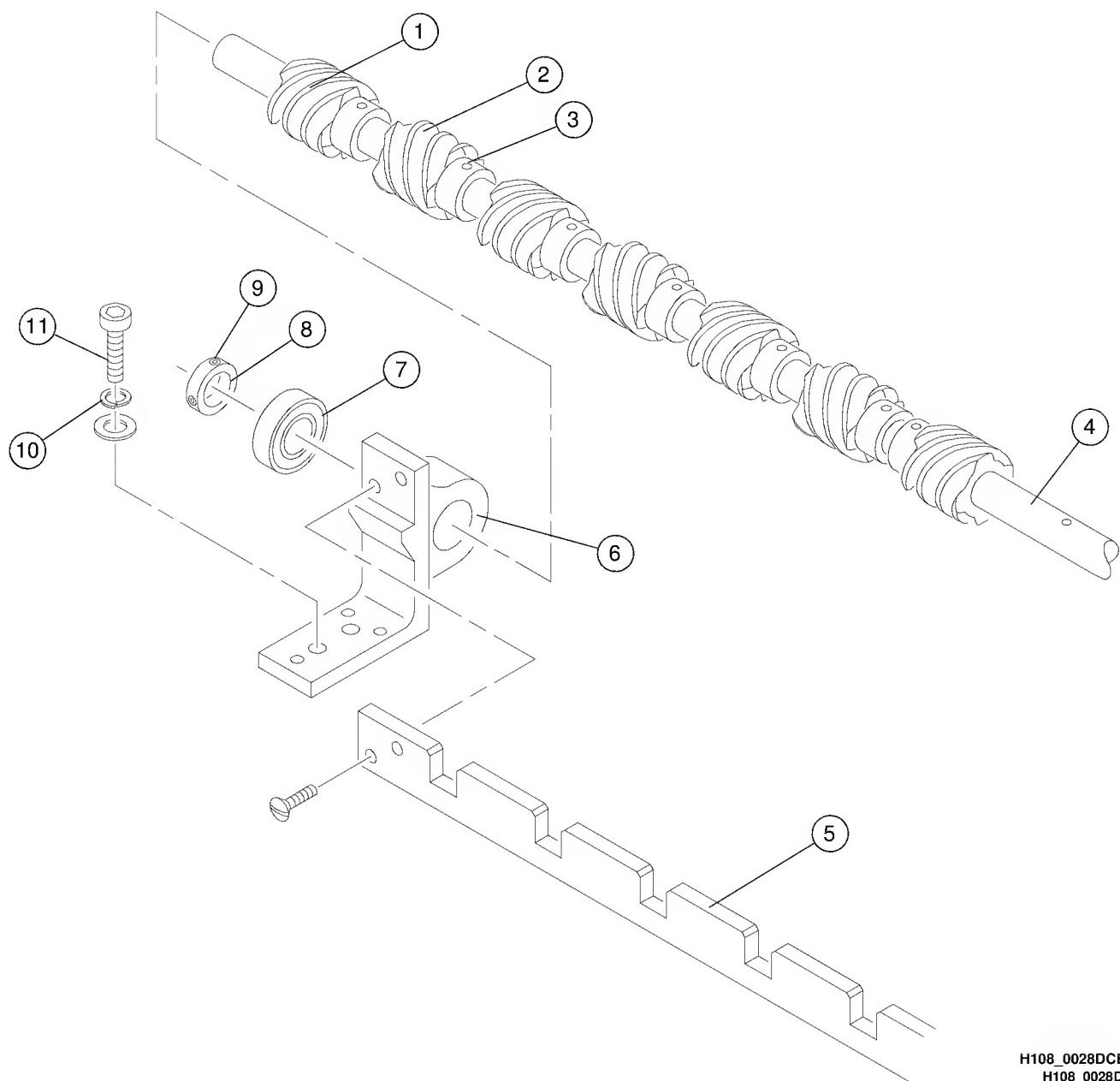
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**Figure 4-1 Main Drive Assembly
Order by Part Number**

Item	Part No.	Description	Qty.
1	472315	Shaft.....	1
2	650663	Gear	1
3	853051	Ring - Retaining	1
4	852520	Screw	2
5	535004	Washer - Lock.....	2
6	183498	Washer - Flat	2
7	968199	Stud - Special	1
8	963435	Bearing.....	2
9	963969	Pivot Assembly	1
10	963965	Roller - Idler	2
11	459343	Washer - Flat	1
12	850897	Washer - Lock.....	1
13	852972	Screw	1
14	968197	Idler - Shaft	1
15	562201	Screw - Countersink	1
16	852522	Screw	1
17	190481	Bearing - Ball	2
18	968434	Roller - Drive, crowned	1
19	968433	Belt.....	1
20	853069	Pin	1
21	853186	Screw	1
22	852630	Washer	1
23	779728	Bushing	1
24	943202	Roller - Idler	1
25	852941	Screw	1
26	968446	Spacer - Spring, belt tensioner.....	1
27	968445	Spring - Belt tensioner.....	1
28	748955	Gear - Worm, left-hand.....	1
29	458187	Sprocket	1
30	911150	Chain.....	1
31	852558	Setscrew.....	1

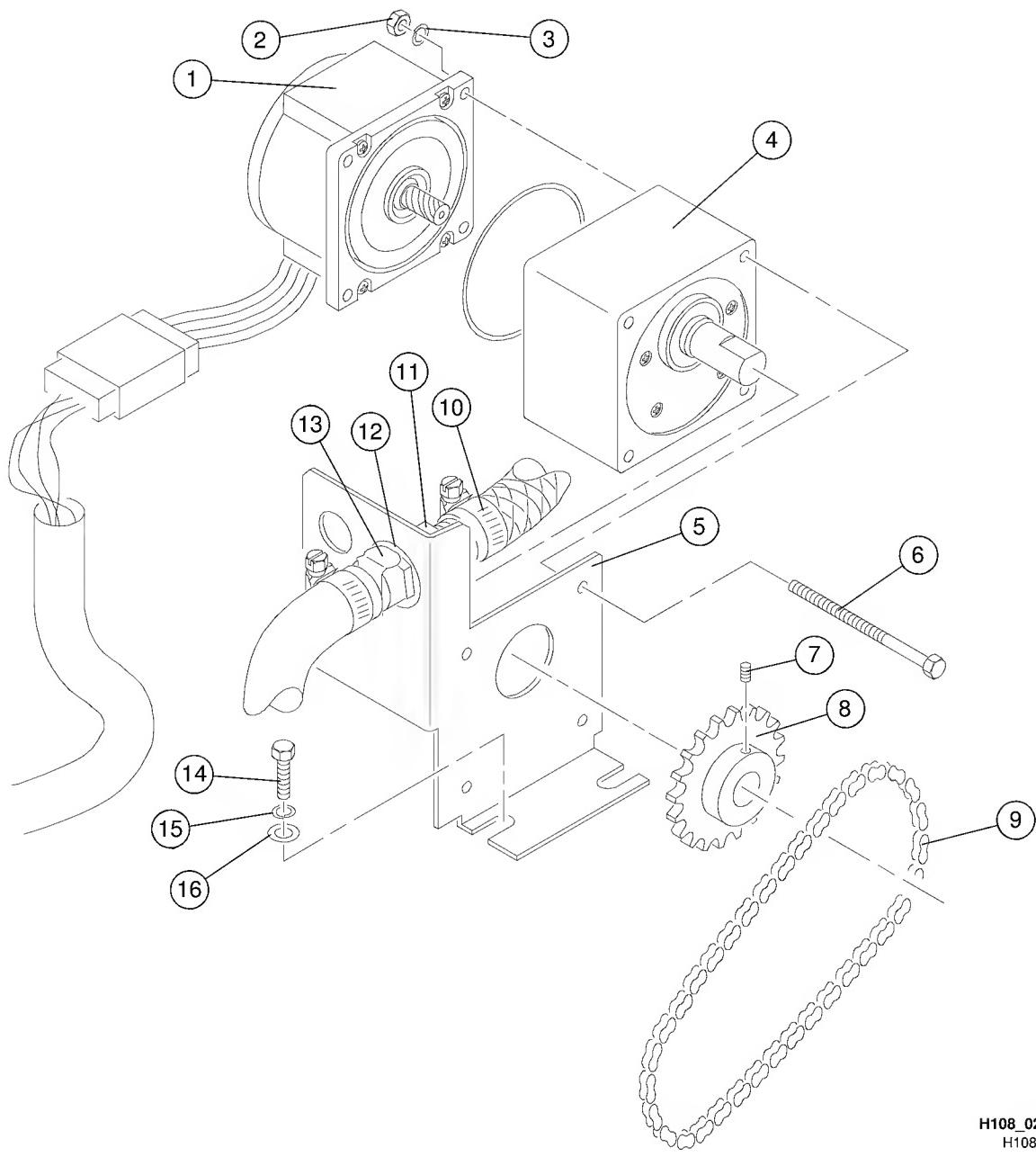
Figure 4-1 Main Drive Assembly
Order by Part Number



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**Figure 4-2 Main Drive
Order by Part Number**

Item	Part No.	Description	Qty.
1	748955	Gear - Worm, left-hand.....	5
2	748956	Gear - Right, hand worm.....	3
3	853000	Pin	8
4	472446	Shaft.....	1
5	246612	Bar - Rack support.....	1
6	472192	Support.....	1
7	192019	Bearing	2
8	472989	Collar.....	2
9	852845	Setscrew.....	4
10	535004	Washer - Lock.....	4
11	852520	Screw	4

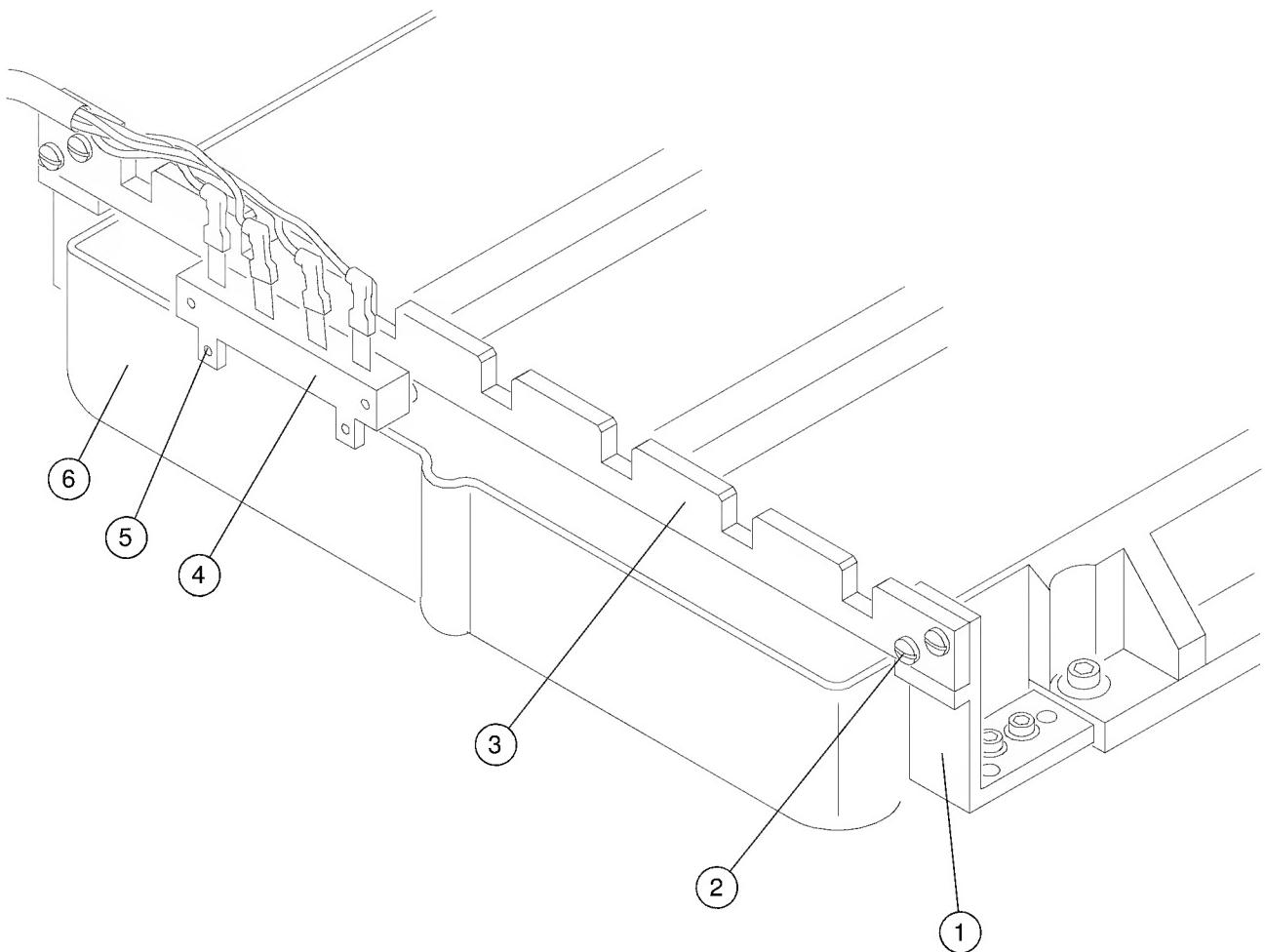


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**Figure 4-3 Main Drive
Order by Part Number**

Item	Part No.	Description	Qty.
1	955703	Motor - DC Drive	1
2	587227	Nut.....	4
3	852961	Washer - Lock.....	4
4	779325	Gearbox	1
5	968195	Bracket - Motor, mount	1
6	914518	Screw	4
7	852558	Setscrew.....	1
8	779729	Sprocket - Drive	1
9	911150	Chain	1
10	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312.....	2
11	943701	Coupling - Quick disconnect, panel mount	1
12	594534	Washer - Metal	1
13	943700	Insert - Quick disconnect.....	1
14	171950	Screw	2
15	852961	Washer - Lock.....	2
16	852873	Washer	2

**Figure 4-3 Main Drive
Order by Part Number**

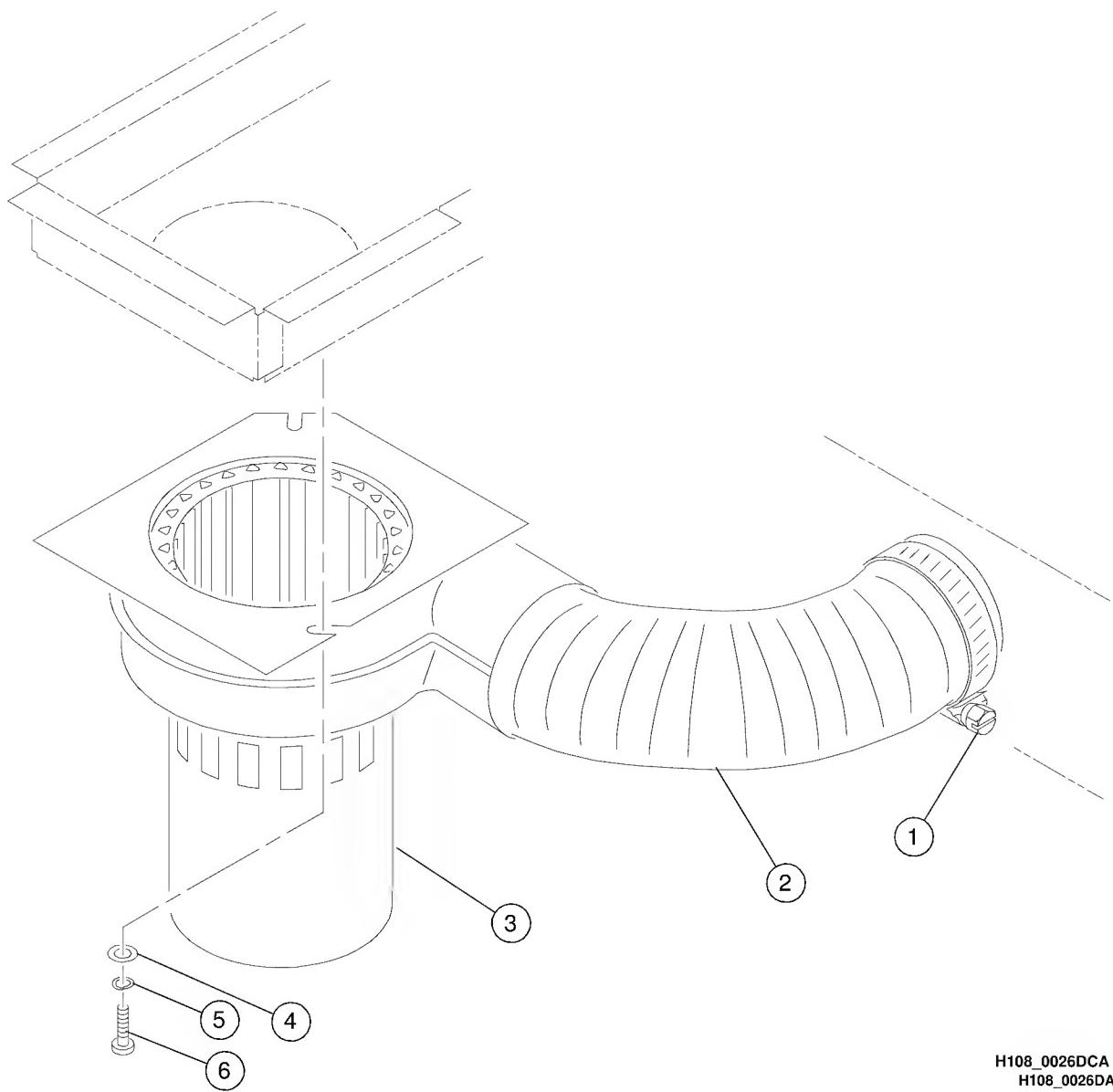


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Item	Part No.	Description	Qty.
1	466641	Support.....	2
2	852805	Screw	4
3	246612	Bar - Rack support	1
4	963962	Level Sensing Assembly.....	1
5	182098	Setscrew.....	2
6	968067	Tank	1

Figure 4-4 Rack Support Bar
Order by Part Number

SECTION 5
Dryer Assembly

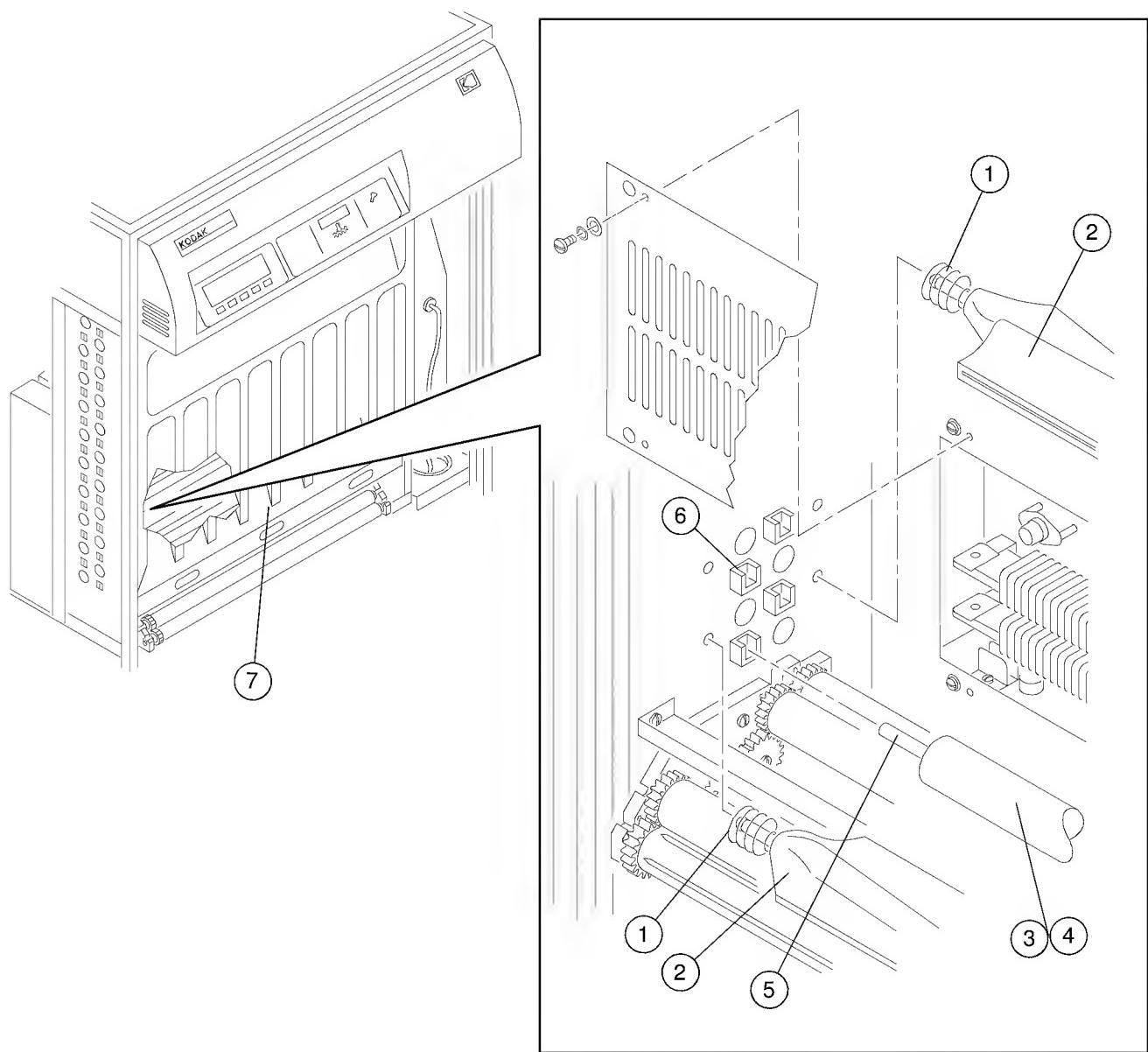


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**Figure 5-1 Dryer Assembly
Order by Part Number**

Item	Part No.	Description	Qty.
1	246807	Clamp - Band.....	1
2	748449	Hose.....	1
3	911428	Blower - Exhaust.....	1
4	852611	Washer	2
5	853100	Washer - Lock.....	2
6	852682	Screw	2

Figure 5-1 Dryer Assembly
Order by Part Number

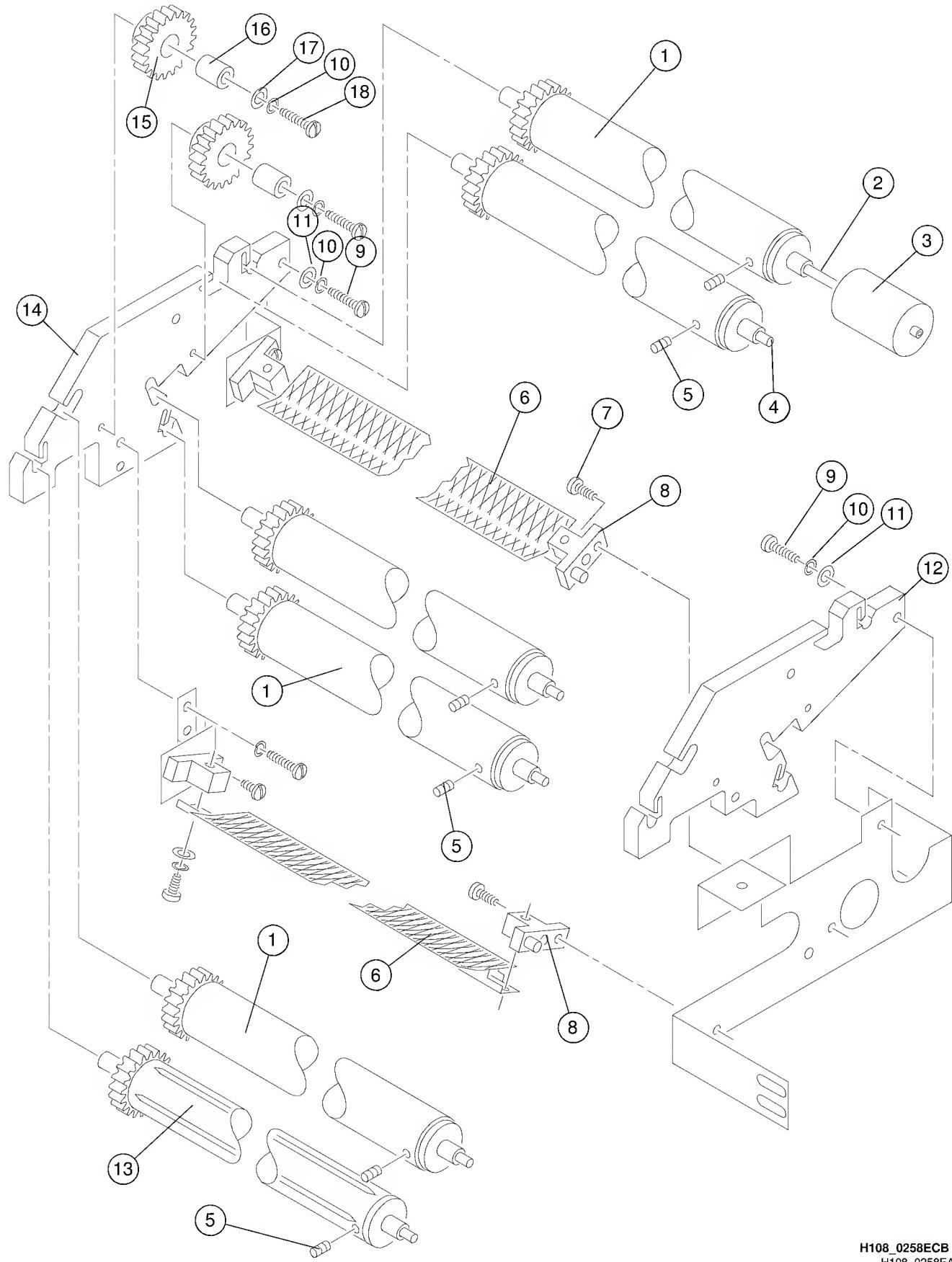


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Figure 5-2 Dryer Rollers and Air Tubes
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	562609	Spring	20	
2	779232	Tube - Air	20	
3	459379	Roller	23	
4	286949	Dryer Transport Roller Assembly	23	Includes: 456162 Shaft 459379 Roller 852857 Setscrew 458901 Pulley
5	456162	Shaft	24	
6	562670	Block	44	
	852857	Setscrew	23	Not shown
	458901	Pulley	23	Not shown
7	968179	Panel - Ribbed	1	
	852682	Screw	1	
	852611	Washer	1	
	853100	Washer - Lock	1	

Figure 5-2 Dryer Rollers and Air Tubes

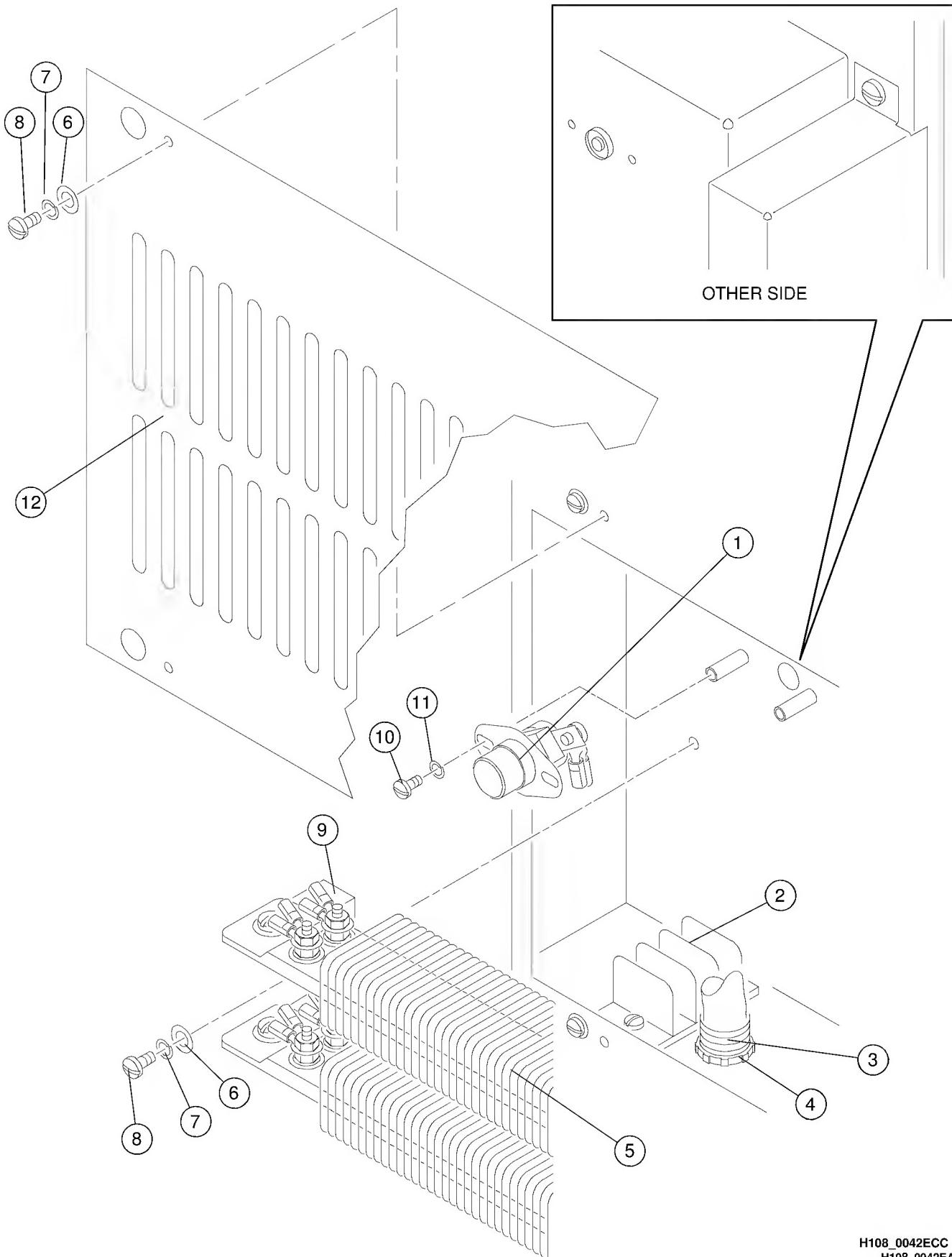


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Figure 5-3 Dryer Rollers and Air Tubes
Order by Part Number

Item	Part No.	Description	Qty.
1	467017	Roller Assembly	5
2	963974	Shaft - Turnaround, drive.....	1
3	458901	Pulley.....	1
4	963808	Shaft.....	5
5	458952	Setscrew.....	5
6	963806	Shoe.....	2
7	852808	Screw	4
8	968073	Block - Shoe, mounting	4
9	852809	Screw	4
10	850897	Washer - Lock.....	6
11	180977	Washer - Flat	4
12	918877	Bearing Block Assembly - Right.....	1
13	968180	Roller - Turnaround.....	1
14	963622	Bearing Block Assembly - Left	1
15	458384	Gear - Idler.....	2
16	968444	Spacer	2
17	779051	Washer - Flat	2
18	852810	Screw	2

Figure 5-3 Dryer Rollers and Air Tubes



**Figure 5-4 Heater Parts
Order by Part Number**

Item	Part No.	Description	Qty.
1	659590	Thermostat - Overtemperature	1
2	911438	Strip - Terminal	1
3	493400	Relief - Strain	1
4	852073	Locknut.....	1
5	183153	Heater.....	2
6	852611	Washer	6
7	853100	Washer - Lock.....	6
8	852682	Screw	6
9	622026	Bracket - Heater	2
10	852971	Screw	2
11	187213	Washer - Lock.....	2
12	968186	Cover - Heater	1

**Figure 5-4 Heater Parts
Order by Part Number**

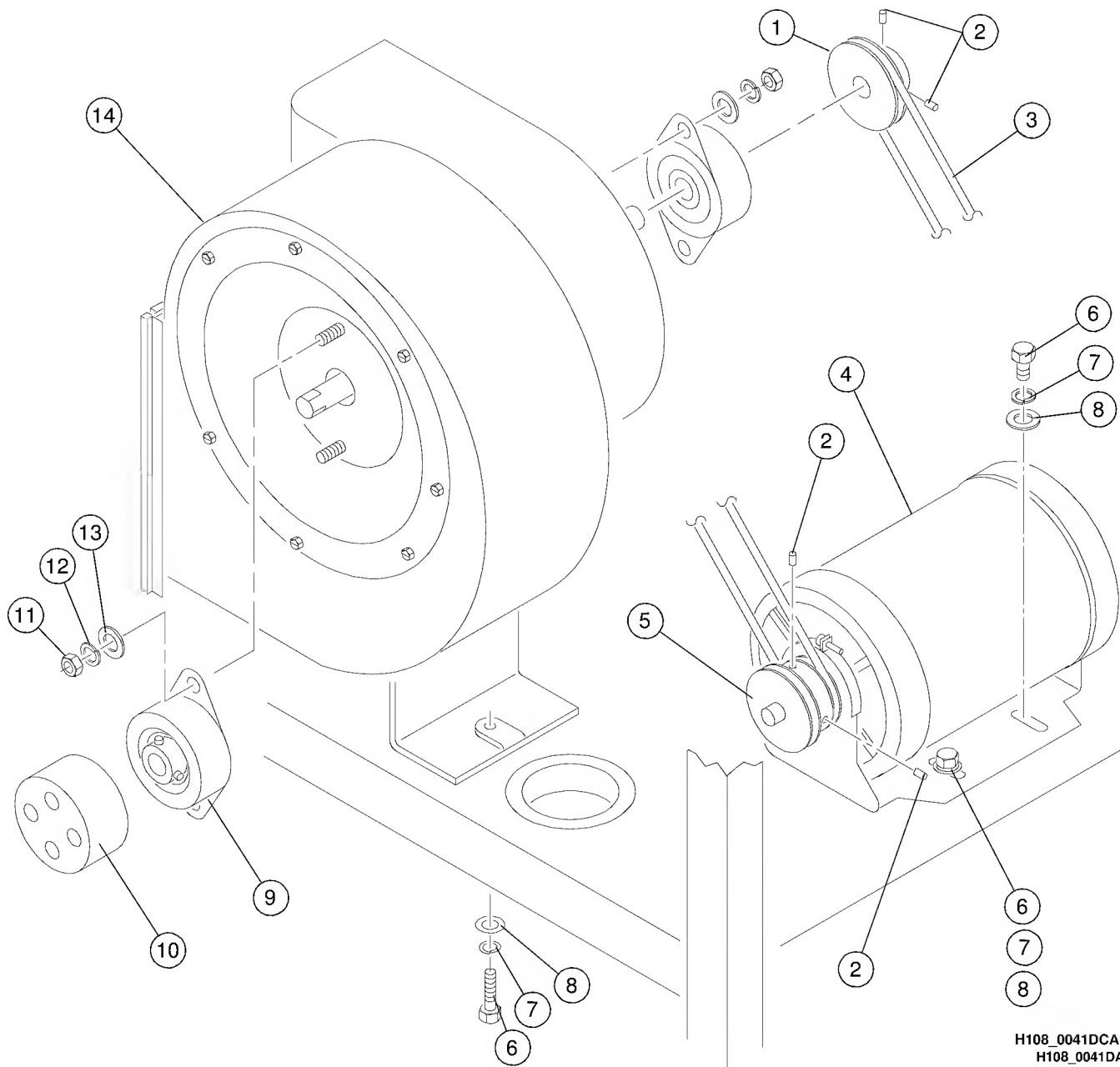
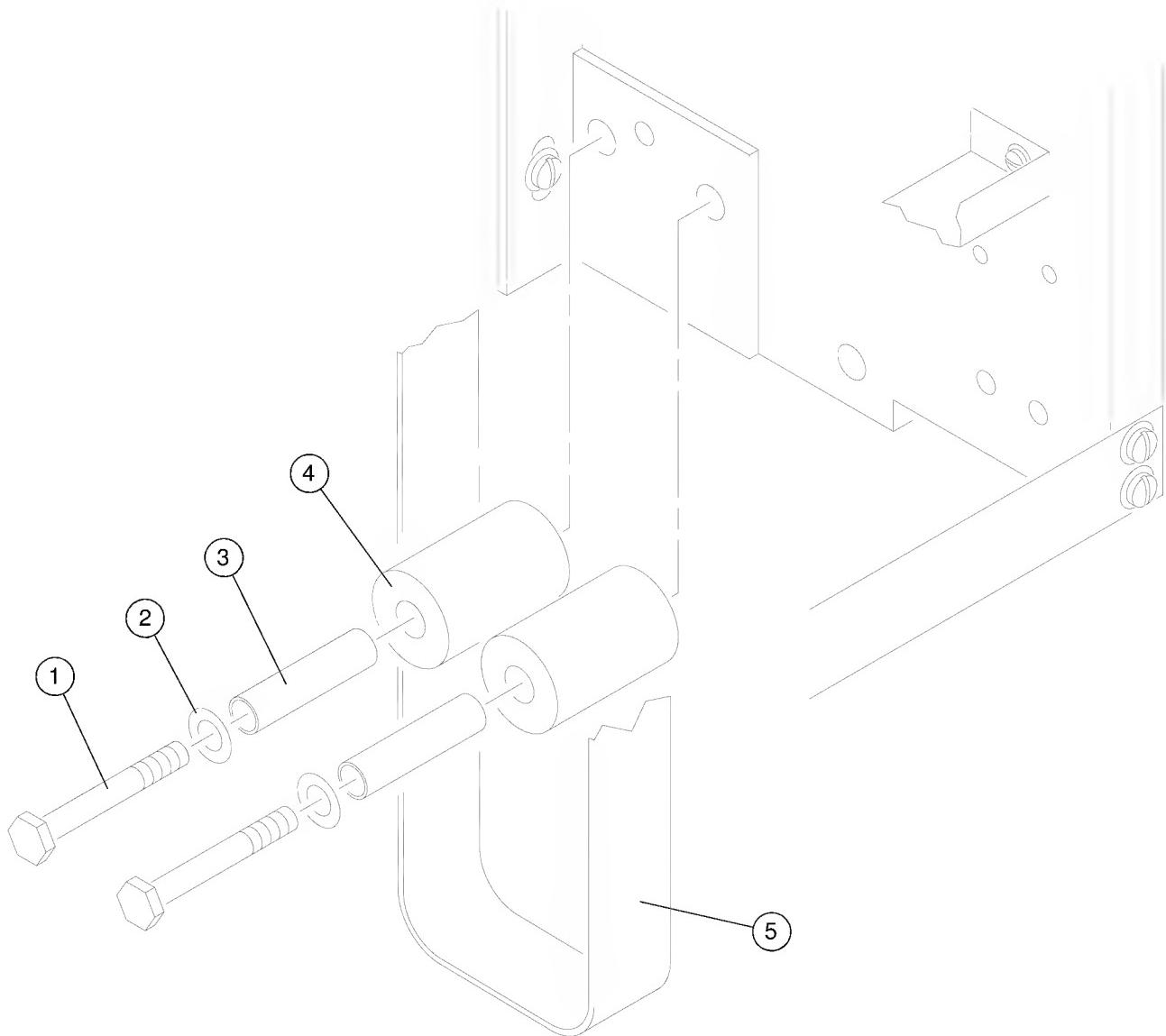


Figure 5-5 Blower and Motor Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	474692	Pulley - Blower	1
2	852559	Setscrew	4
3	474442	Belt	1
4	963611	Motor - Blower	1
5	474693	Pulley.....	1
6	853006	Screw	6
7	852617	Washer - Lock.....	6
8	852613	Washer	6
9	470203	Bearing Assembly	2
10	914310	Guard	1
11	166331	Nut.....	4
12	852656	Washer - Lock.....	4
13	852615	Washer	4
14	264983	Blower	1

Figure 5-5 Blower and Motor Assembly

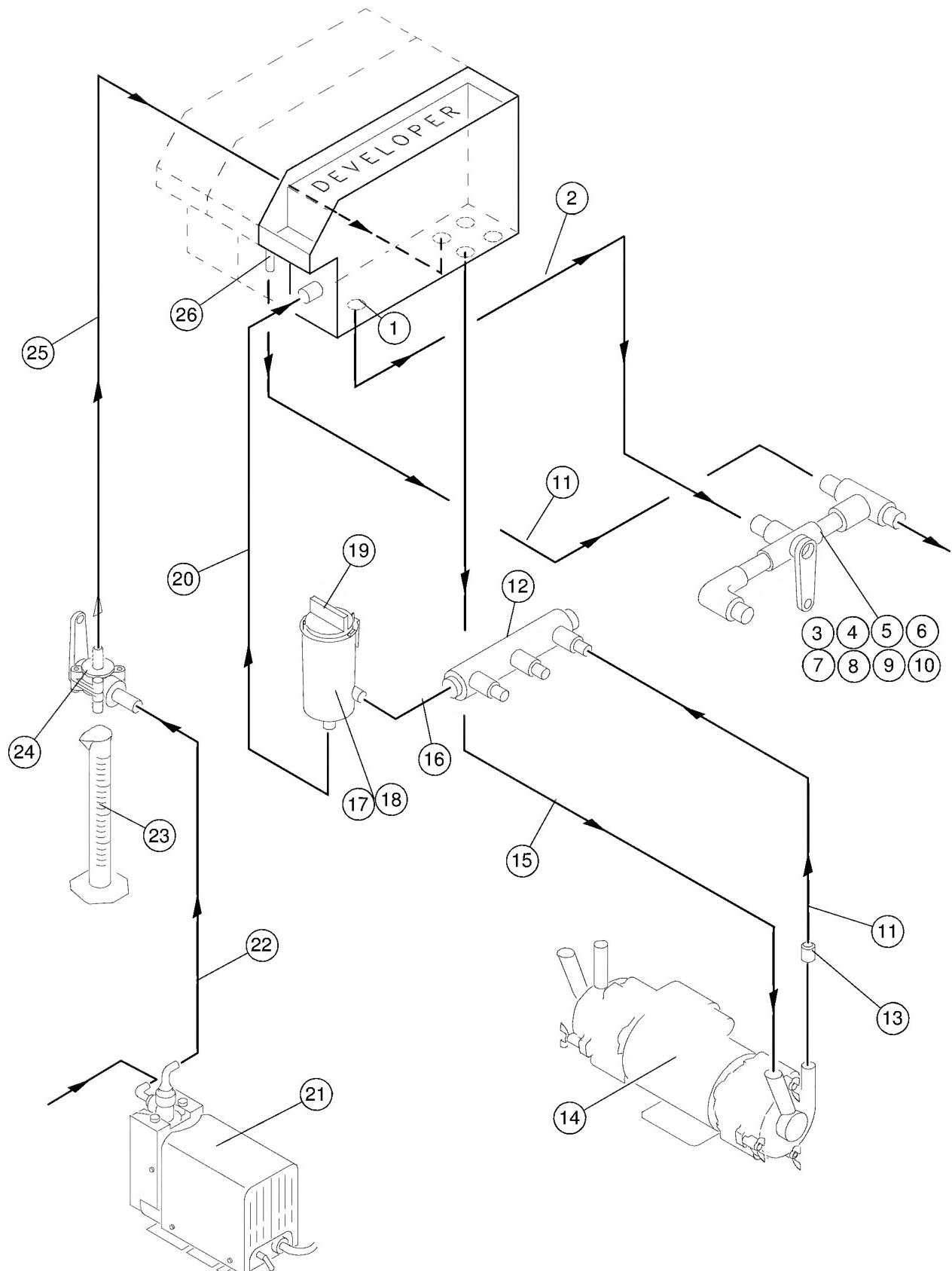


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Item	Part No.	Description	Qty.
1	541262	Screw	2
2	852630	Washer	2
3	779749	Sleeve	2
4	779727	Pulley.....	2
5	968433	Belt	1

Figure 5-6 Lower Dryer Adjustment Assembly
Order by Part Number

SECTION 6
Plumbing

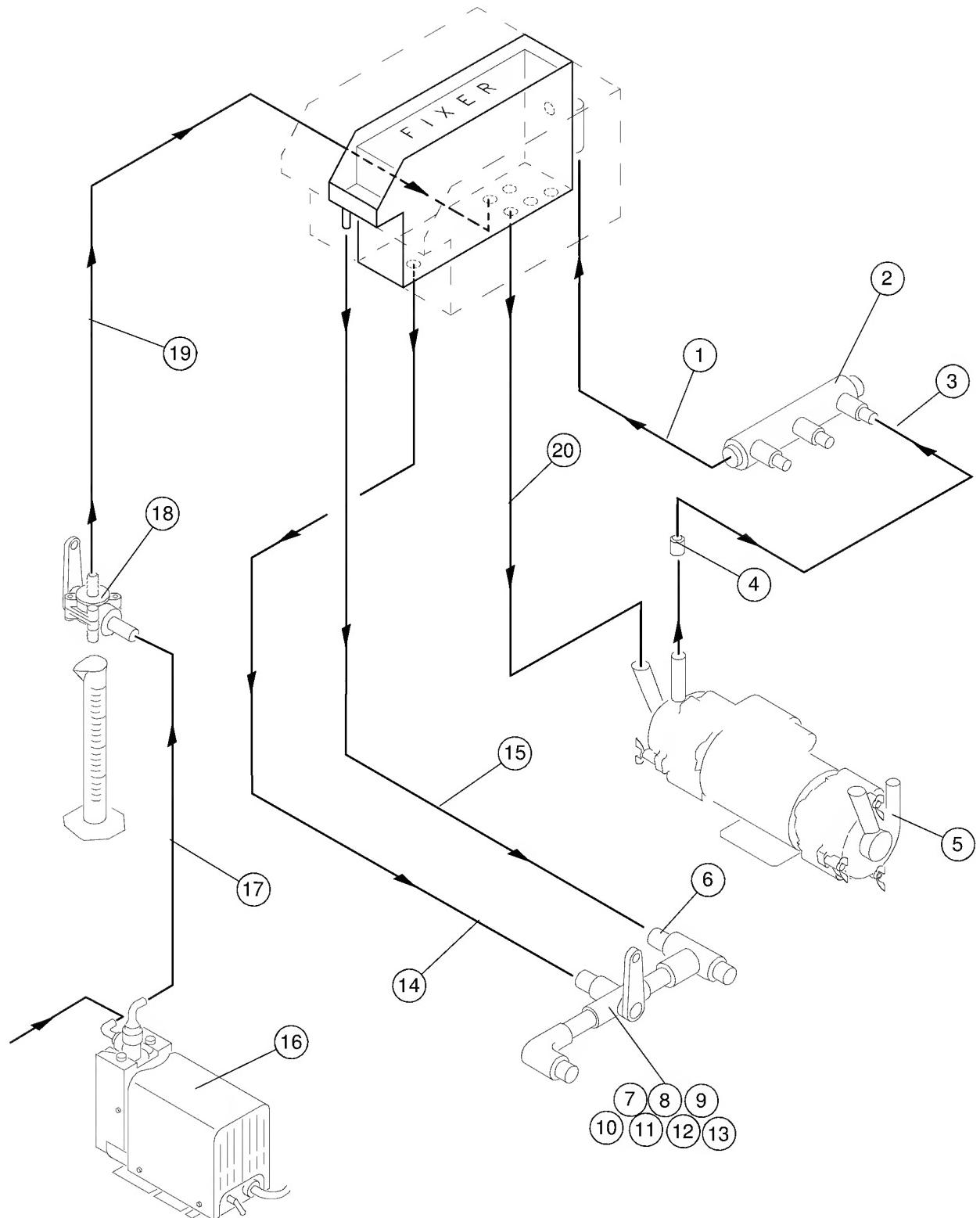


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Figure 6-1 Developer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.
1	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312	10
2	911483	Tubing	1
		Developer Drain Assembly	1
3	583127	Valve - Chemical drain	1
4	748249	Elbow - ½ x ¾ in.....	1
5	748427	Nipple - ½ x 2 ½ in.....	2
6	748585	Tee - ½ x ¾ x ¾ in.....	1
7	748245	Clamp	1
8	534764	Elbow - ½ Pt x ½ Barb	1
9	475492	Cap.....	1
10	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	1
11	914498	Tubing - Formed	2
12	607748	Thermowell.....	1
13	918889	Orifice, .220 I D.....	1
14	914491	Recirculation Pump Assembly	1
15	760476	Tubing	1
16	240628	Tubing - Formed	1
17	562790	Cartridge - Filter.....	1
18	261391	Canister - Developer filter.....	1
19	562553	Filter Cap Assembly	1
20	333966	Tubing - Formed	1
21	943211	Replenishment Pump Assembly, complete.....	1
22	333439	Tubing - Flared	1
23	479821	Cylinder - Graduated	1
24	240888	Valve - Replenishment, check	1
25	943205	Tubing - Formed	1
26	429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220	3

Figure 6-1 Developer Circulation Plumbing Diagram

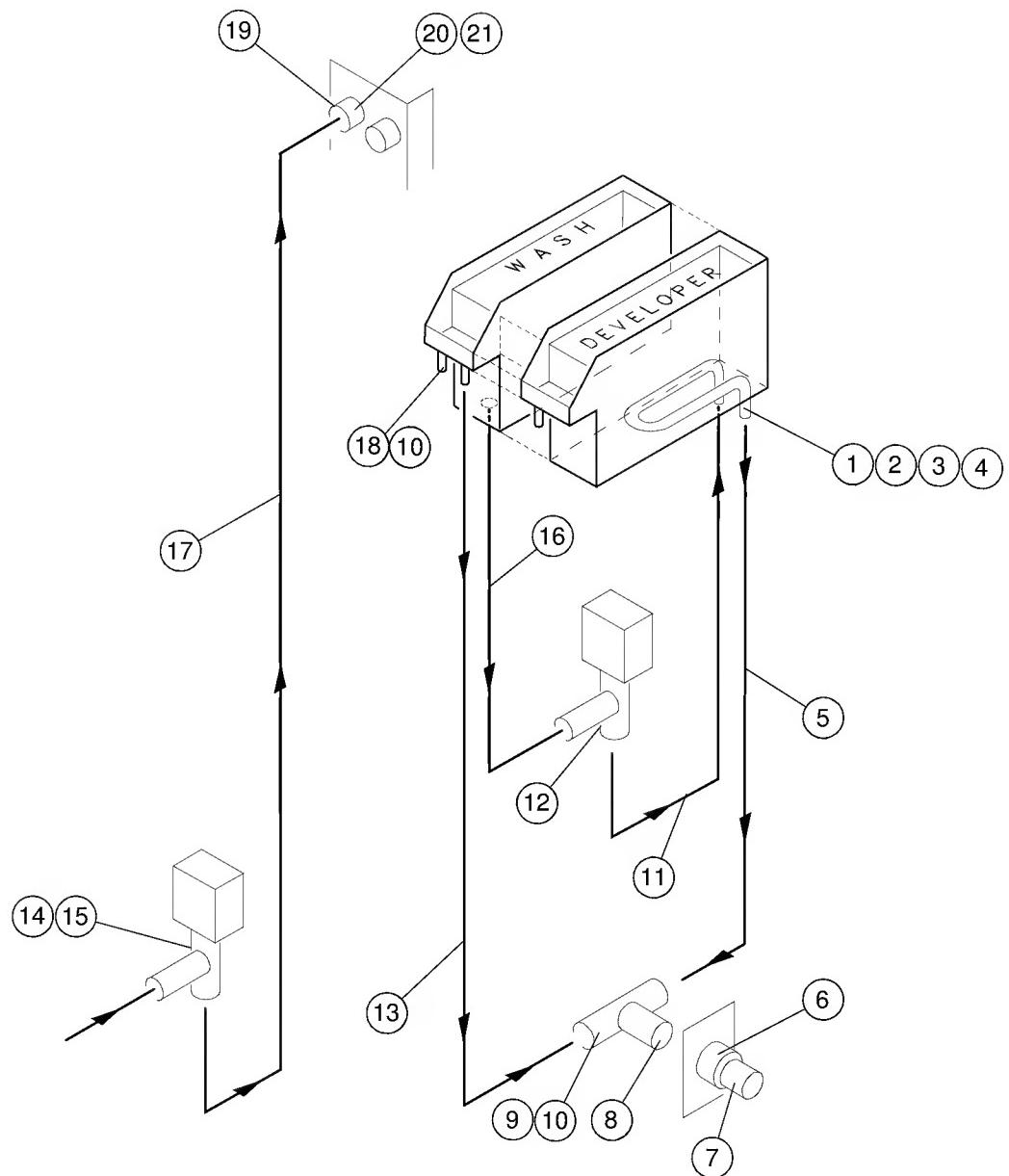


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Figure 6-2 Fixer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.
1	333465	Tubing - Formed, 13.0 in.....	1
2	607748	Thermowell.....	1
3	911485	Tubing - Formed, flared	1
4	918889	Orifice, .220 I D.....	1
5	914491	Recirculation Pump Assembly	1
6	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17
		Drain ValveAssembly	1
7	583127	Valve - Chemical drain	1
8	748249	Elbow - $\frac{1}{2}$ x $\frac{3}{4}$ in.....	1
9	748427	Nipple - $\frac{1}{2}$ x $2\frac{1}{2}$ in.....	2
10	748585	Tee - $\frac{1}{2}$ x $\frac{3}{4}$ x $\frac{3}{4}$ in.....	1
11	748245	Clamp	1
12	534764	Elbow - $\frac{1}{2}$ Pt x $\frac{1}{2}$ Barb	1
13	475492	Cap.....	1
14	459600	Tubing	1
15	246890	Tubing - Formed	1
16	943211	Replenishment Pump Assembly, complete.....	1
17	475499	Fitting Tee $\frac{1}{2}$ x $\frac{1}{2}$ x $\frac{1}{4}$	1
17	429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220	1
18	240888	Valve - Replenishment, check	1
19	333439	Tubing - Flared	1
20	464101	Tubing - 13.0 in.....	1

Figure 6-2 Fixer Circulation Plumbing Diagram

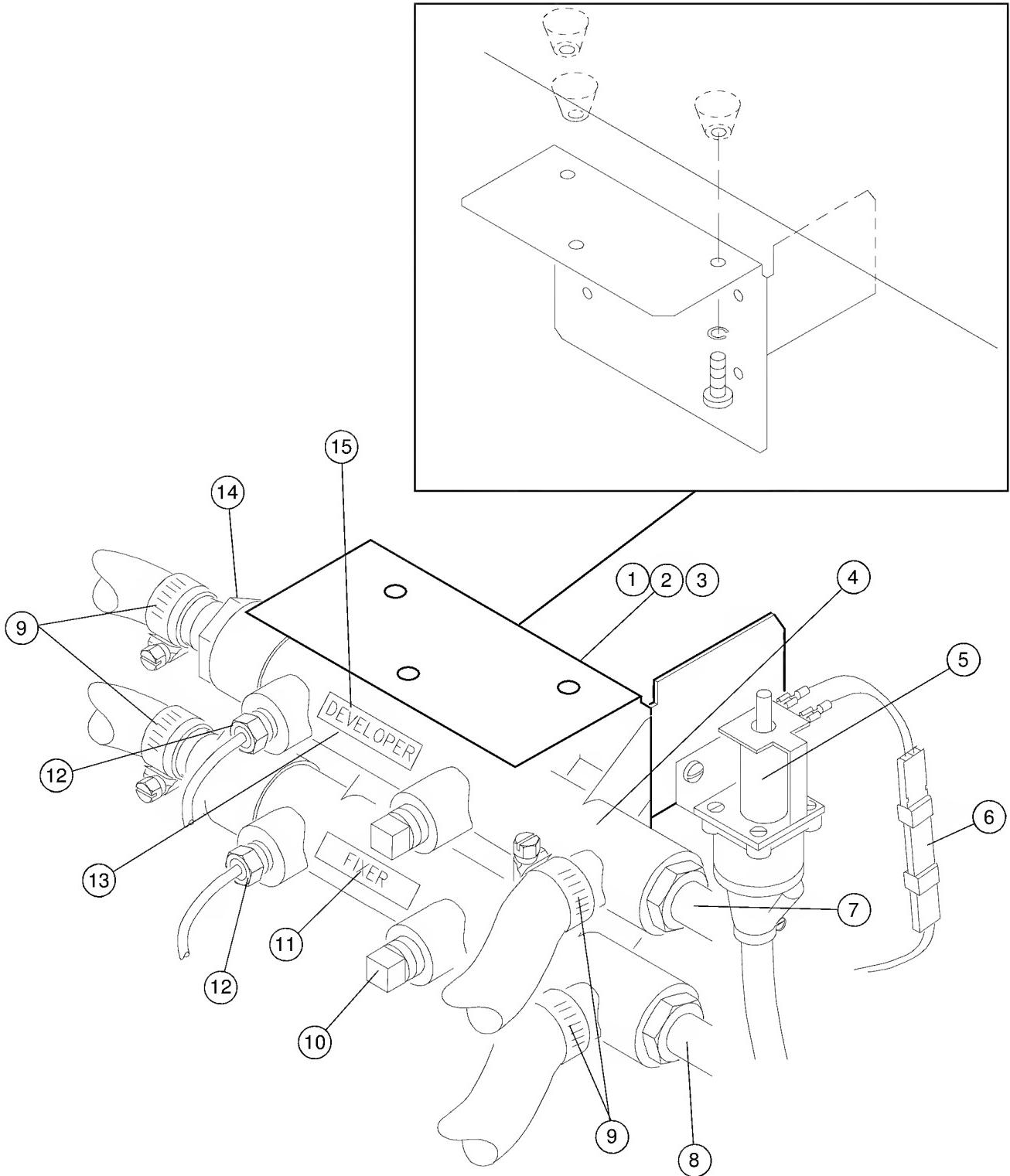


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**Figure 6-3 Washer Circulation Plumbing Diagram
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
1	532095	Exchanger - Heat.....	1	
2	532378	Seal	6	
3	532379	Washer	2	
4	562602	Plug - Gland sealing	2	
5	333432	Tubing- Formed.....	1	
6	911151	Coupling - Drain.....	1	
7	183882	Adapter.....	1	
8	853063	Fitting - Barbed	1	
9	282902	Tee - $\frac{1}{2}$ PT x $\frac{1}{2}$ Barb x $\frac{1}{2}$ Barb.....	1	
10	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17	
11	911487	Tubing - Formed	1	
12	779243	Solenoid - Cooling/wash dump.....	1	
13	963809	Tubing - Formed, flared.....	1	
14	594431	Adapter - Garden hose	1	Not shown, packed in prepack
15	779241	Solenoid Valve - Inlet.....	1	
16	911480	Tubing - Formed, flared.....	1	
17	911486	Tubing - Flared, 53 in., high pressure.....	1	
18	475492	Cap.....	1	
19	943701	Coupling - Quick disconnect, panel mount.....	1	
20	246801	Clamp - Hose, narrow band size 3	2	
21	581094	Washer - Garden hose	1	Not shown, packed in prepack

Figure 6-3 Washer Circulation Plumbing Diagram
Order by Part Number

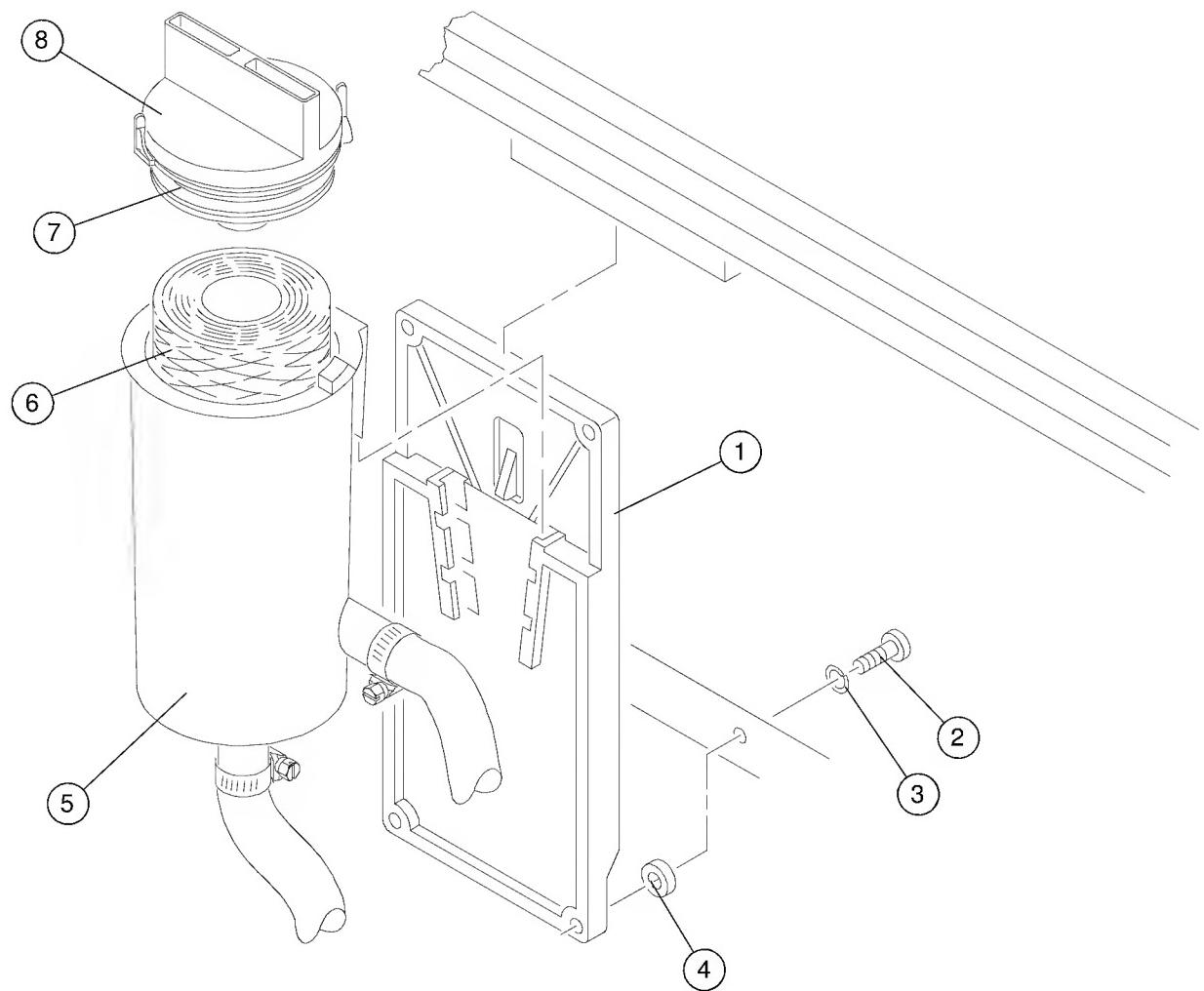


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Figure 6-4 Developer/Fix Thermowell Assemblies
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	183498	Washer - Flat	4	
2	535004	Washer - Lock.....	4	Not shown
3	852871	Screw	4	Not shown
4	607748	Thermowell	2	
5	779243	Solenoid - Cooling/wash dump.....	1	
6	618502	Diode Assembly	1	
7	914804	Heater - Developer, 1000 watts.....	1	
8	914803	Heater - Fixer, 1200 watts.....	1	
9	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	4	
10	541891	Plug	2	
11	529615	Label - Fixer	1	
12	963610	Thermistor	2	
13	607793	Locator	2	Not shown
14	532033	Adapter.....	2	
15	522359	Label - Developer	1	

Figure 6-4 Developer/Fix Thermowell Assemblies

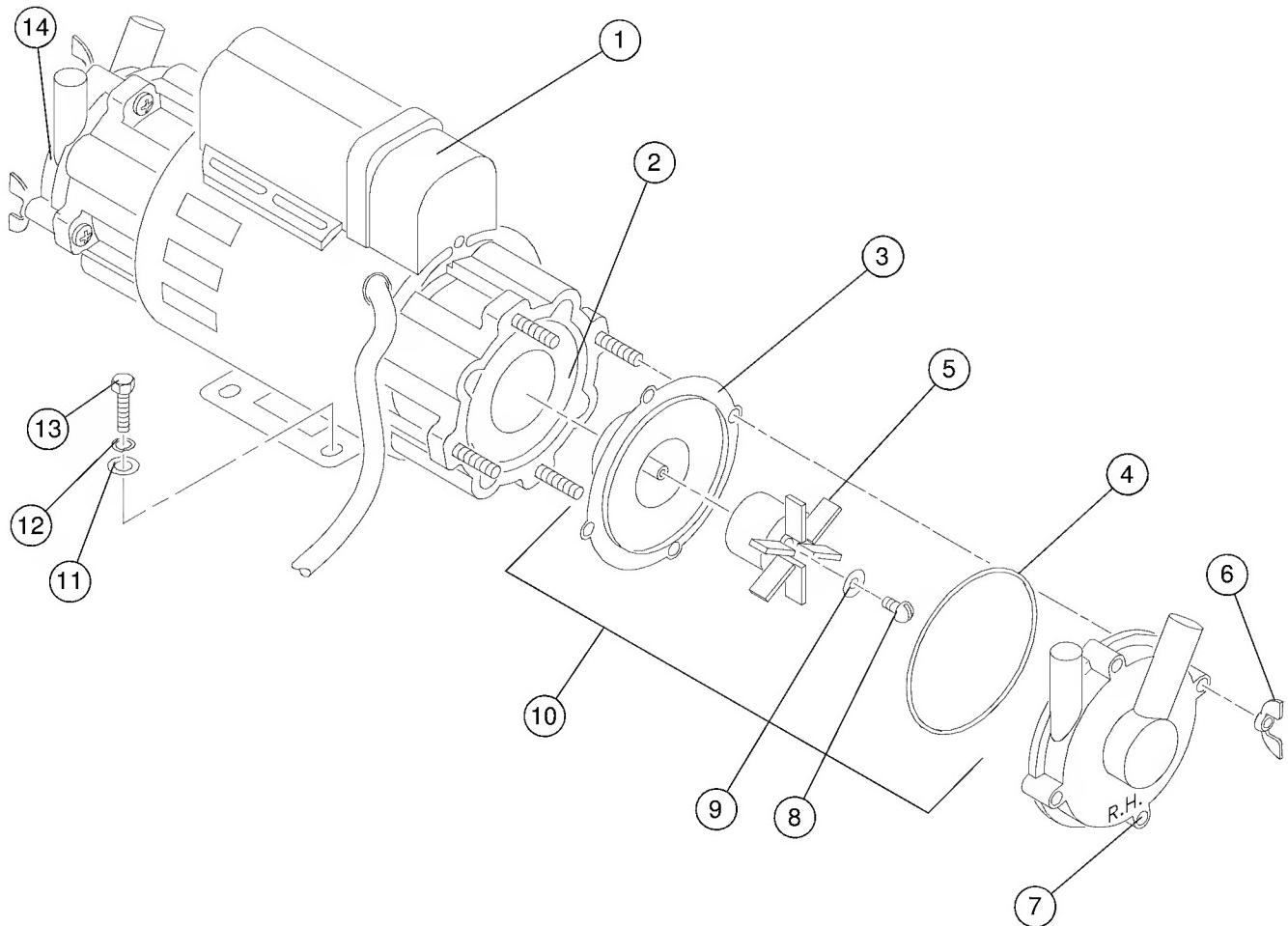


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**Figure 6-5 Filter Canister Assembly
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
1	246746	Bracket	1	
2	852682	Screw	2	
3	853100	Washer - Lock.....	2	
4	943208	Spacer.....	2	
5	261391	Canister - Developer filter	1	
6	562790	Cartridge - Filter.....	1	
7	562485	O-Ring.....	1	
8	562553	Filter Cap Assembly.....	1	Includes 562485 O-Ring

Figure 6-5 Filter Canister Assembly
Order by Part Number

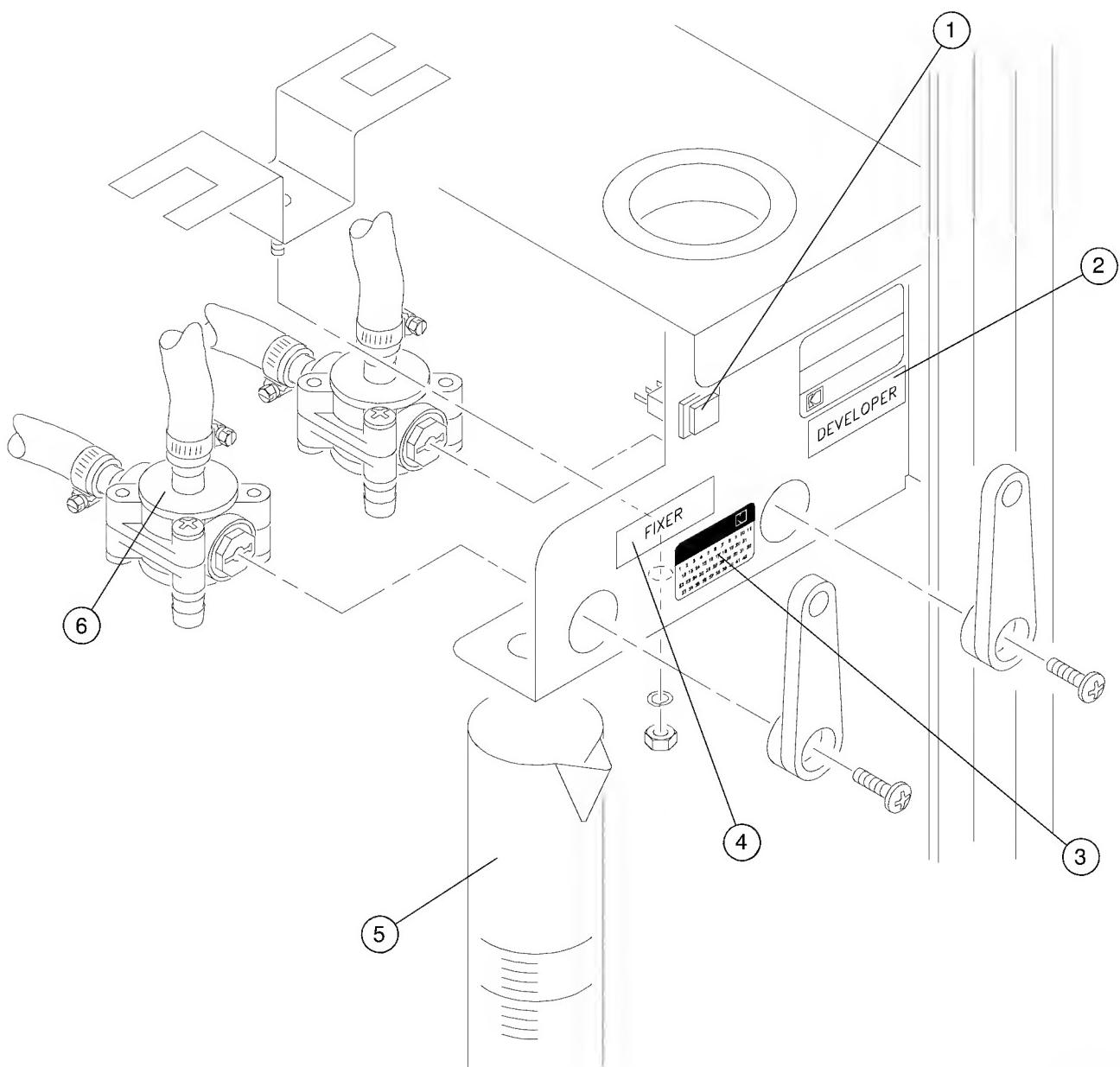


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**Figure 6-6 Recirculation Pump Assembly
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
	911491	Recirculation Pump Assembly	1	
1	477871	Capacitor	1	
2	473926	Magnet - Drive	2	
3	418700	Housing - Inner	2	
4	463363	O-Ring	2	
5	474362	Impeller.....	2	
6	144097	Nut - Wing	8	
7	472606	Housing - Outer, right	1	
8	452946	Screw	2	
9	493505	Washer	2	
10	418701	Inner Housing and Impeller Assembly	2	Includes items 3, 4, 5, 8, and 9
11	852873	Washer	2	
12	853086	Washer - Lock.....	2	
13	852895	Screw	2	
14	472605	Housing - Outer, left	1	

Figure 6-6 Recirculation Pump Assembly
Order by Part Number

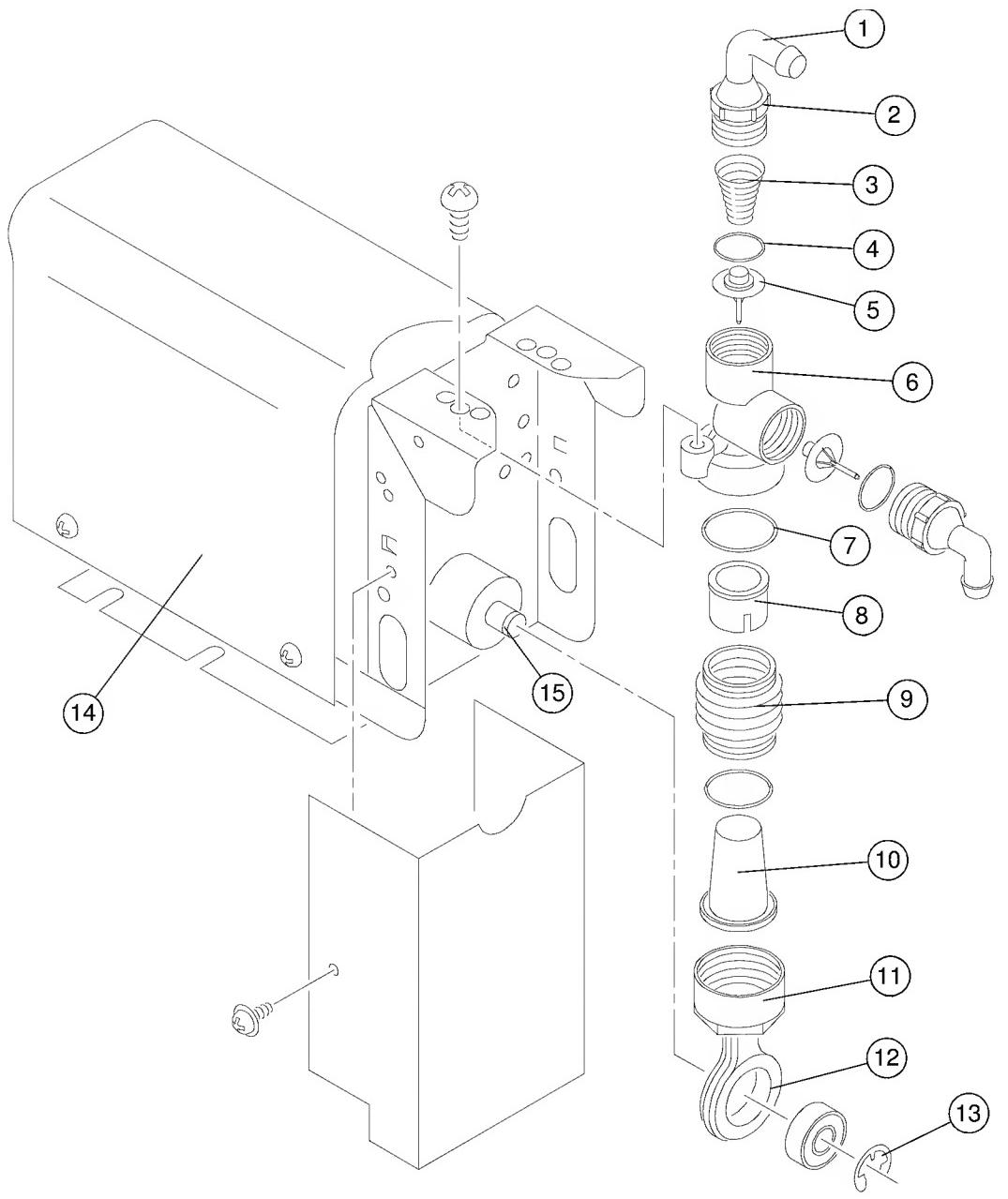


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**Figure 6-7 Replenishment Control Assembly
Order by Part Number**

Item	Part No.	Description	Qty.
1	478560	Switch - Replenishment, check	1
2	522359	Label - Developer	1
3	869623	Label - Modification.....	1
4	529615	Label - Fixer.....	1
5	479821	Cylinder - Graduated	2
6	240888	Valve - Replenishment, check	2

Figure 6-7 Replenishment Control Assembly
Order by Part Number

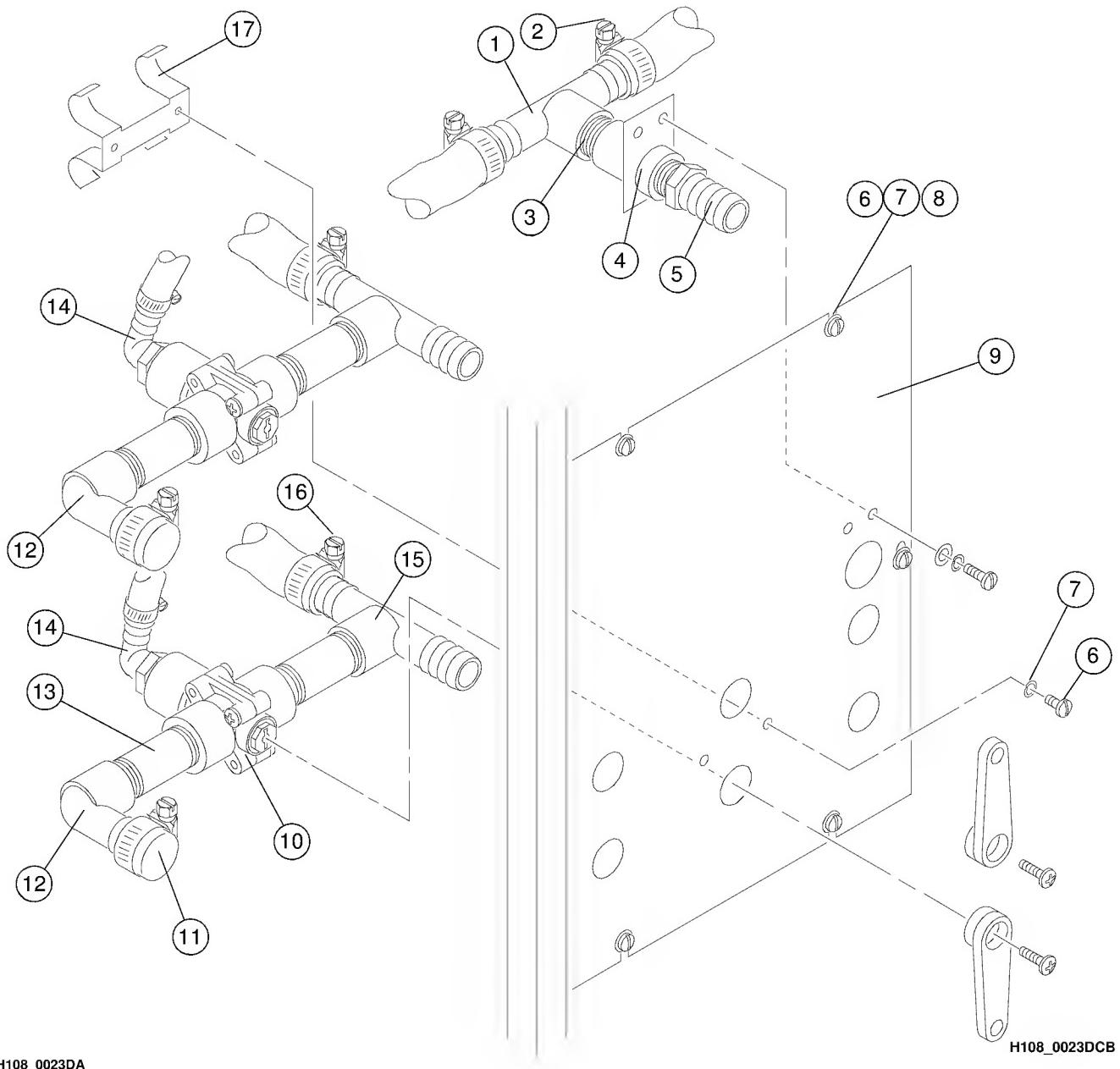


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Figure 6-8 Developer/Fixer Replenishment Pumps
Order by Part Number

Item	Part No.	Description	Qty.
1	520390	Elbow.....	2
2	520391	Nut.....	2
3	914807	Spring	1
4	520388	O-Ring	2
5	609817	Valve Assembly	2
6	535638	Valve Body	1
7	535639	O-Ring	2
8	914812	Guide.....	1
9	532008	Bellows	1
10	594838	Cup - Displacement	1
11	594839	Nut - Coupling.....	1
12	914809	Connecting Rod Assembly	1
13	914808	E-Ring	1
14	943211	Replenishment Pump Assembly, complete	2
15	914811	Crank.....	1

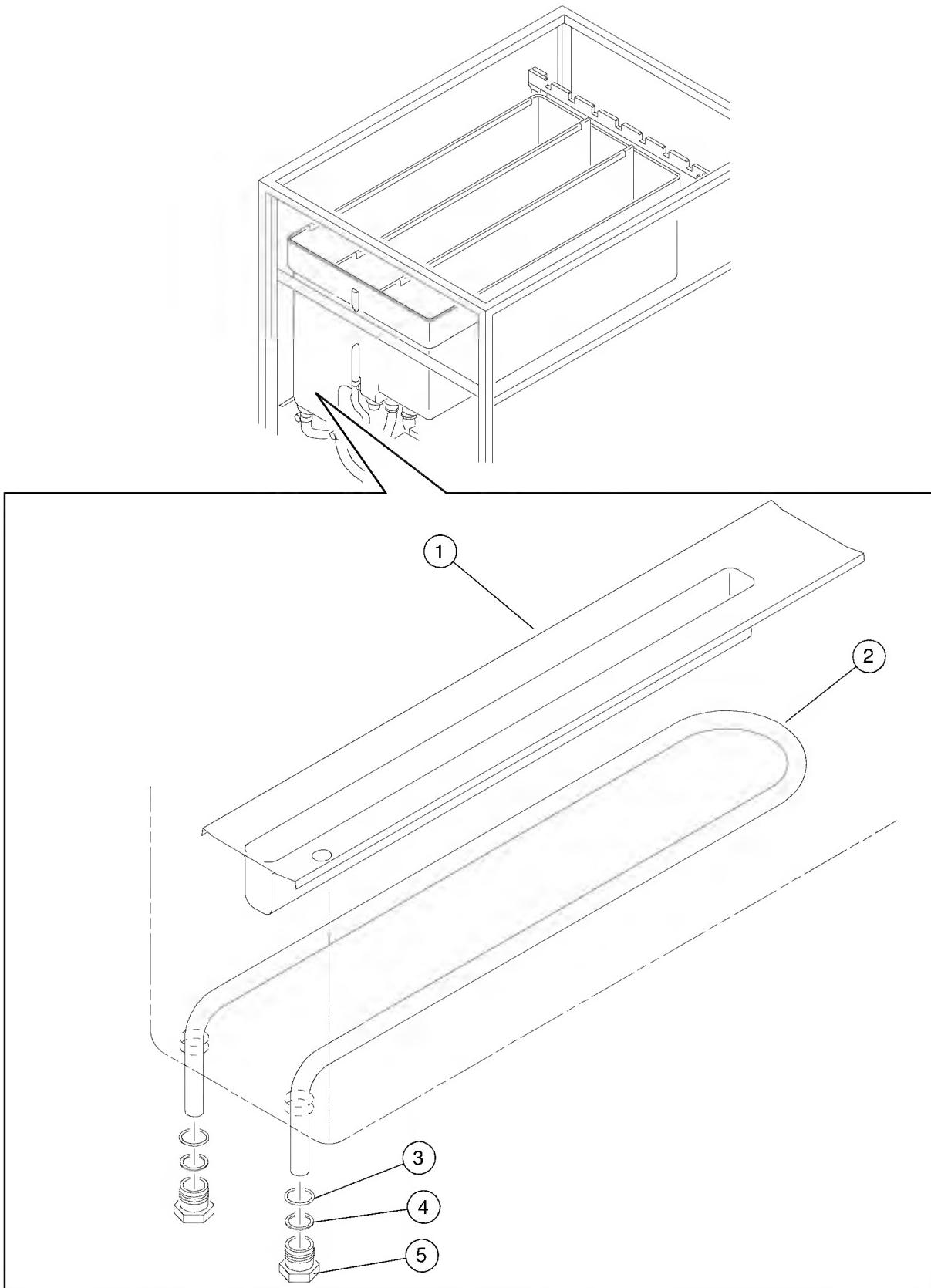
Figure 6-8 Developer/Fixer Replenishment Pumps
Order by Part Number



**Figure 6-9 Drain Assembly
Order by Part Number**

Item	Part No.	Description	Qty.
1	282902	Tee - 1/2 PT x 1/2 Barb x 1/2 Barb.....	1
2	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17
3	911151	Coupling - Drain.....	1
4	183882	Adapter.....	1
5	853063	Fitting - Barbed	1
6	852682	Screw	4
7	853100	Washer - Lock.....	4
8	852611	Washer	4
9	779718	Panel	1
10	583127	Valve - Chemical drain	2
11	475492	Cap.....	2
12	748249	Elbow - 1/2 x 3/4 in.....	2
13	748427	Nipple - 1/2 x 2 1/2 in.....	4
14	534764	Elbow - 1/2 Pt x 1/2 Barb	2
15	748585	Tee - 1/2 x 3/4 x 3/4 in.....	2
16	246801	Clamp - Hose, narrow band size 3	2
17	748245	Clamp.....	2

Figure 6-9 Drain Assembly
Order by Part Number



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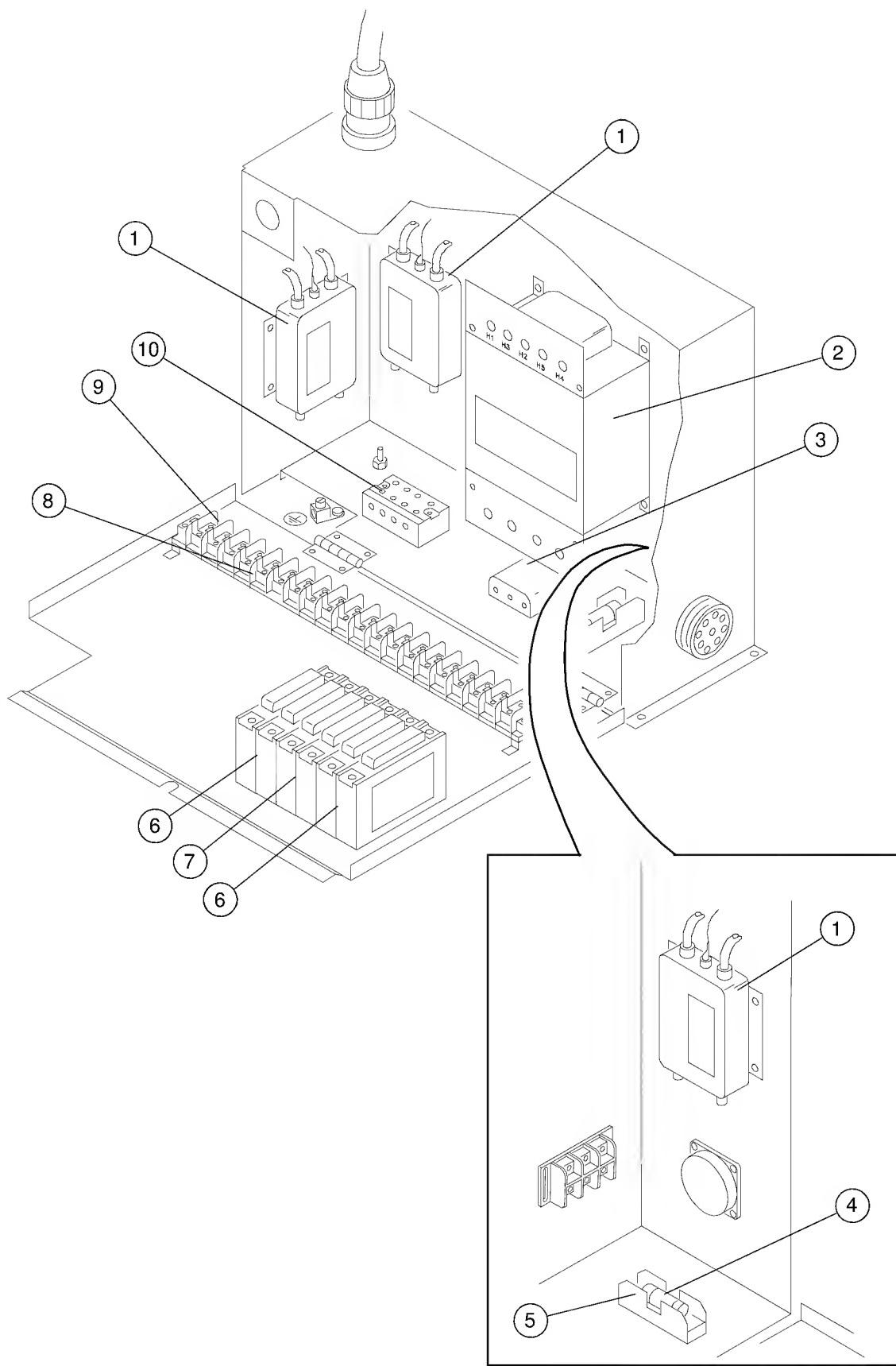
**Figure 6-10 Developer Heat Exchanger
Order by Part Number**

Item	Part No.	Description	Qty.
1	779730	Cover - Heat Exchanger	1
2	532095	Exchanger - Heat.....	1
3	532377	Washer	2
4	532378	Seal	2
5	562602	Plug - Gland sealing	1

**Figure 6-10 Developer Heat Exchanger
Order by Part Number**

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SECTION 7
Electrical

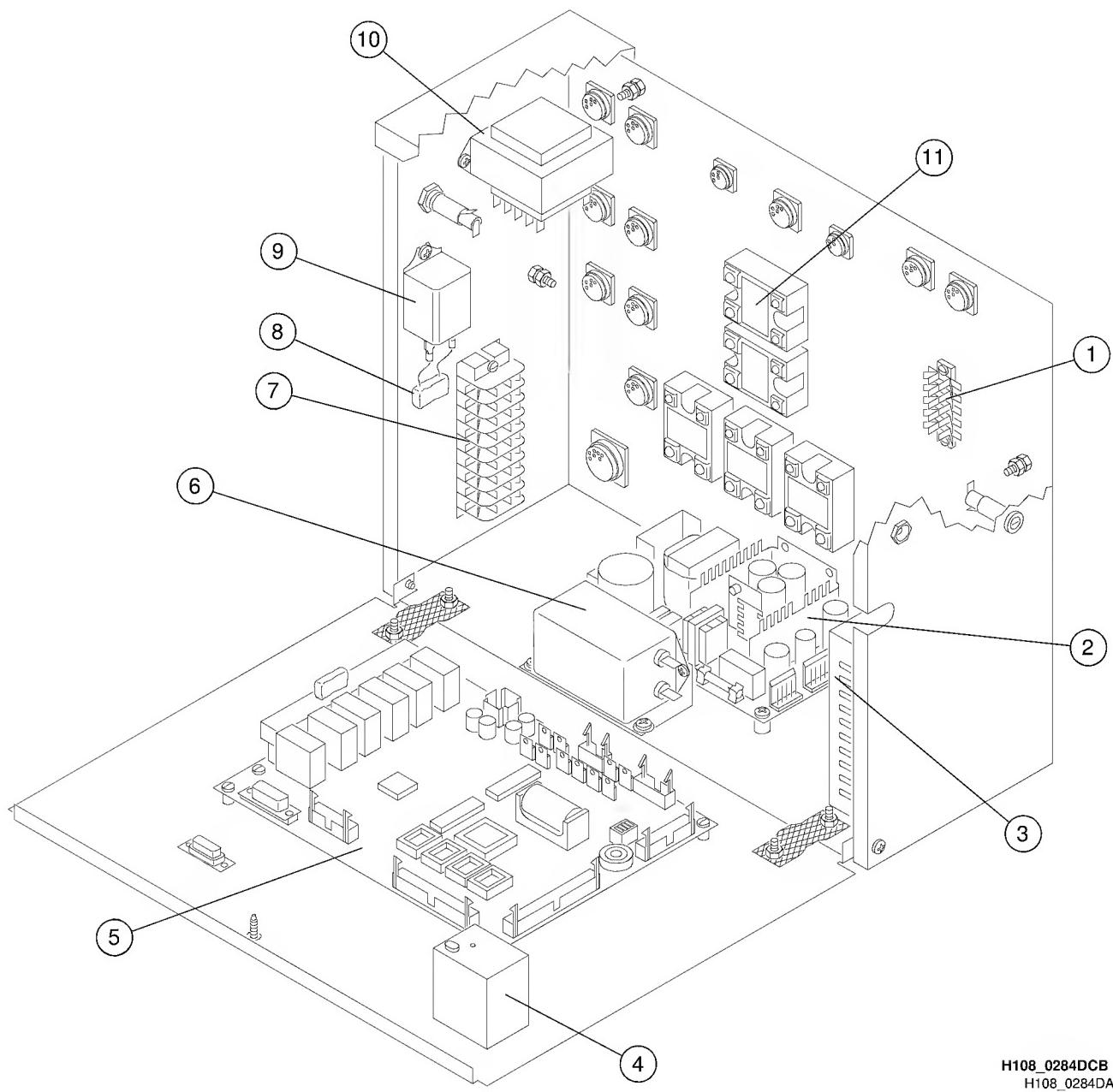


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Figure 7-1 Transformer Box
Order by Part Number

Item	Part No.	Description	Qty.
1	911424	Filter - FL1, FL2, FL3.....	3
2	918801	Transformer - T1.....	1
3	918211	Filter - FL4	1
4	264407	Fuse - F3	1
5	264405	Holder - Fuse	1
6	911419	Breaker - Circuit, 10 A, CB2, CB4	2
7	779273	Breaker - Circuit, 15 A, CB3.....	1
8	914235	Strip - Marker	1
9	914234	Strip - Terminal, TB2	1
10	240627	Strip - Terminal, TB1	1

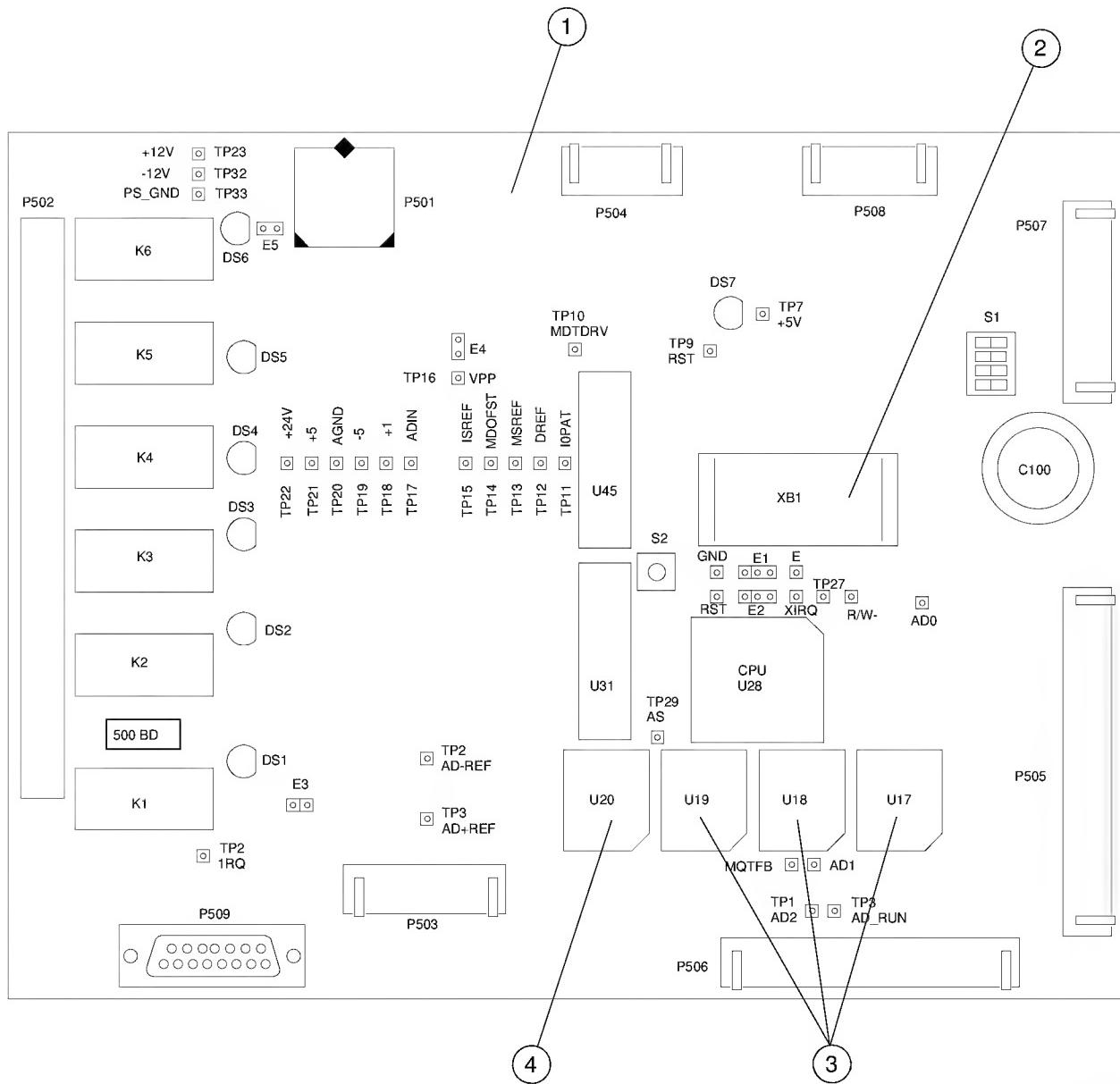
Figure 7-1 Transformer Box
Order by Part Number



**Figure 7-2 Electrical Box
Order by Part Number**

Item	Part No.	Description	Qty.
1	535265	Strip - Terminal, TB5	1
2	955745	Quad Power Supply.....	1
3	911412	Controller - DC Motor	1
4	914493	Counter.....	1
5	968175	500 Circuit Board Assembly	1
6	781230	Filter - RFI.....	1
7	779400	Strip - Terminal	1
8	918804	Network - Arc suppression	1
9	918204	Relay - K8	1
10	779409	Transformer - T2.....	1
11	655290	Solid State Relay	5

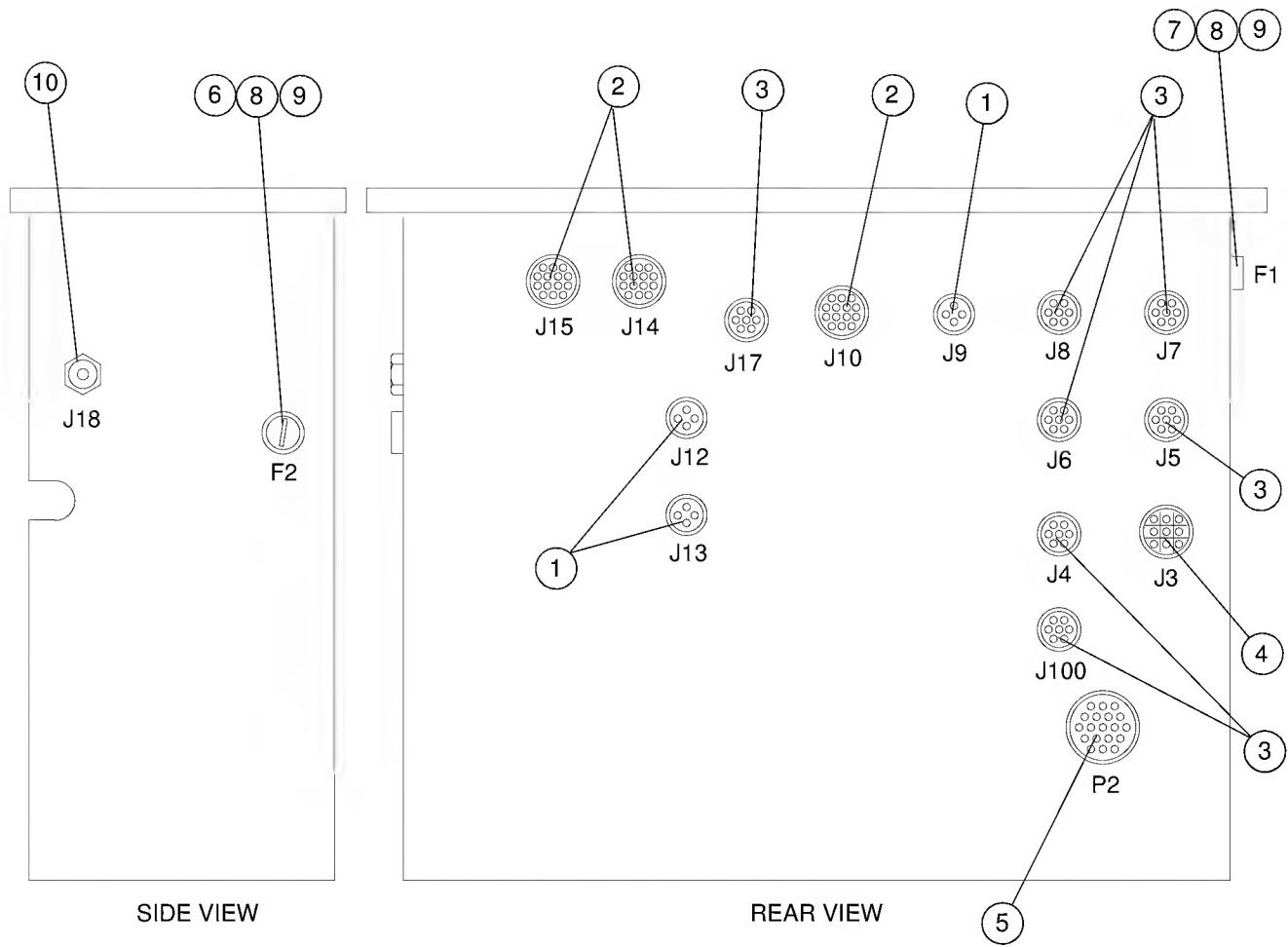
Figure 7-2 Electrical Box
Order by Part Number



**Figure 7-3 500 Circuit Board Assembly
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
1	969175	500 Circuit Board Assembly, packed, does not include U17 - U20	1	
2	227322	Battery	1	
3	981011	U17, U18, U19	1	Japanese
3	981010	U17, U18, U19	1	All other languages
4	981099	U20.....	1	

**Figure 7-3 500 Circuit Board Assembly
Order by Part Number**

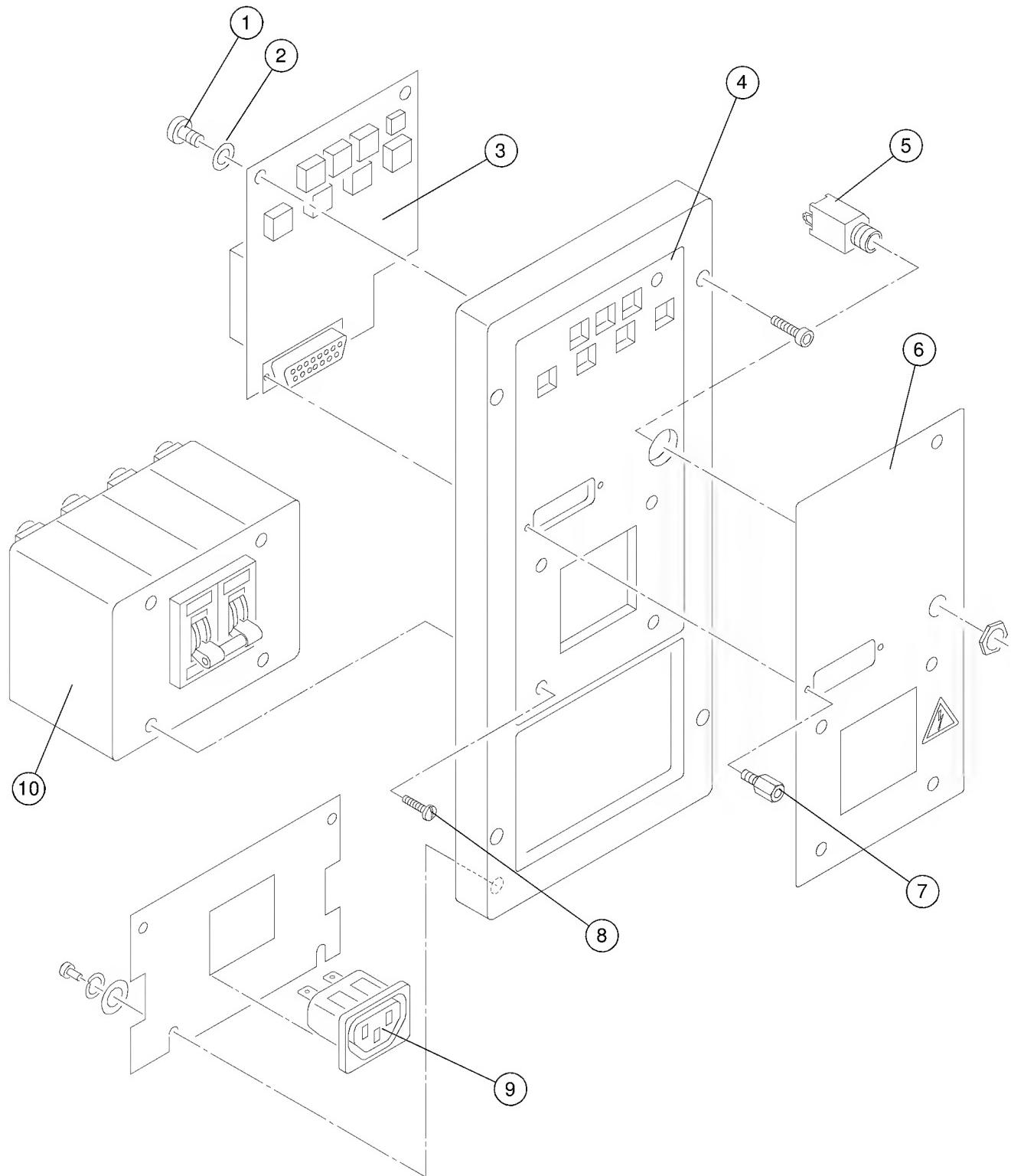


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**Figure 7-4 Electrical Box
Order by Part Number**

Item	Part No.	Description	Qty.
1	422206	Receptacles - J9, J12, J13	1
2	558648	Receptacles - J14, J15, J10	1
3	911404	Receptacles - J4, J5, J6,J7, J8, J17, J100	4
4	911406	Receptacle - J3.....	1
5	911400	Connector - P2	1
6	273691	Fuse - F2, 2.5 Amp, slow-blow	1
7	379381	Fuse - F1, ¼ Amp, slow-blow.....	1
8	477506	Carrier - Fuse.....	2
9	498607	Holder - Fuse	2
10	379569	Receptacle - J18.....	1

Figure 7-4 Electrical Box
Order by Part Number

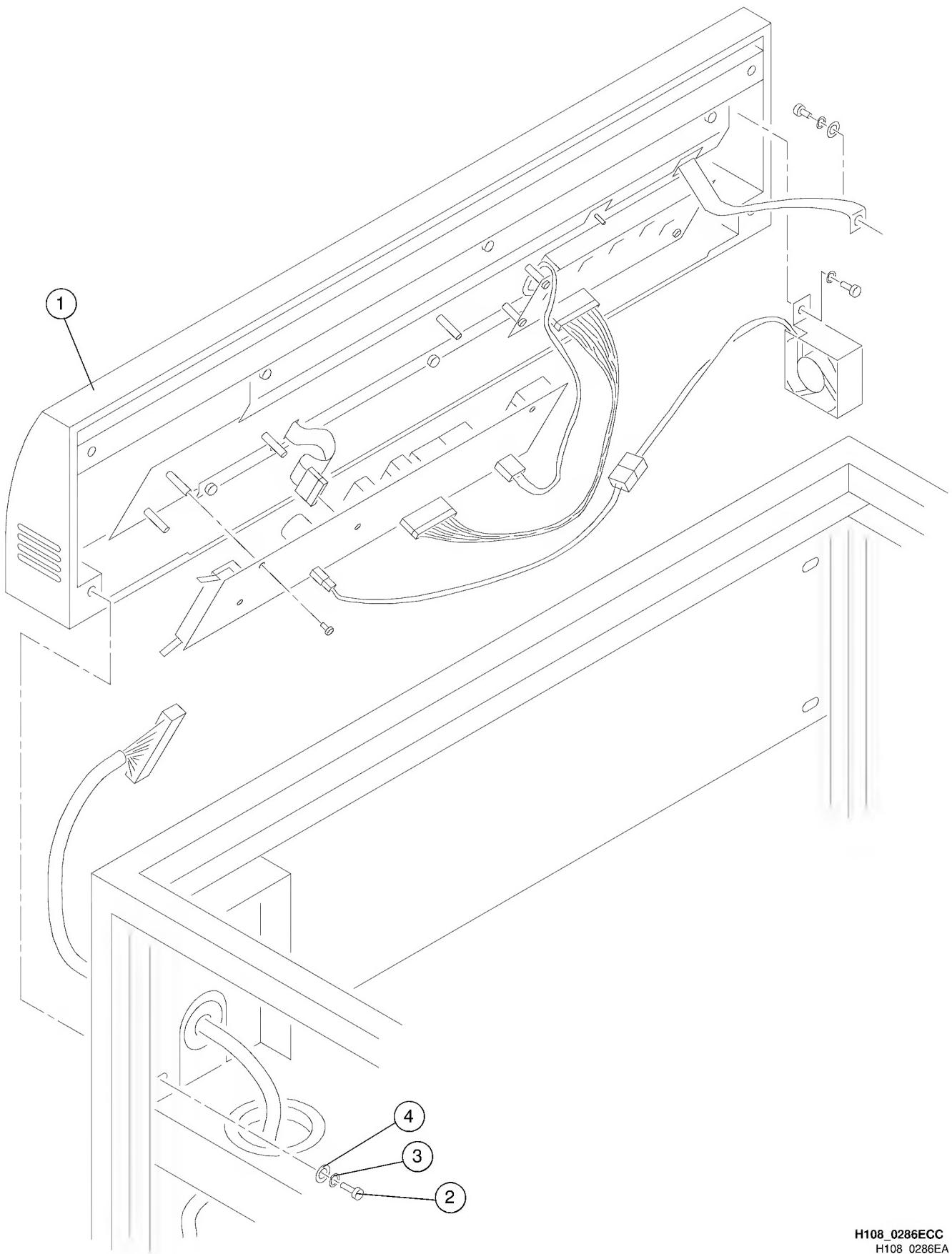


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**Figure 7-5 Control Panel
Order by Part Number**

Item	Part No.	Description	Qty.
1	852682	Screw	2
2	209234	Washer - Nylon.....	2
3	918097	200 Circuit Board Assembly	1
4	779234	Panel - Control	1
5	594466	Connector - Interface	1
6	943204	Bezel - Overlay	1
7	191097	Screw - Jack	6
8	852835	Screw	4
9	781405	Receptacle - 110 Volt.....	1
10	911420	Breaker - Circuit, 35 amp	1

Figure 7-5 Control Panel
Order by Part Number

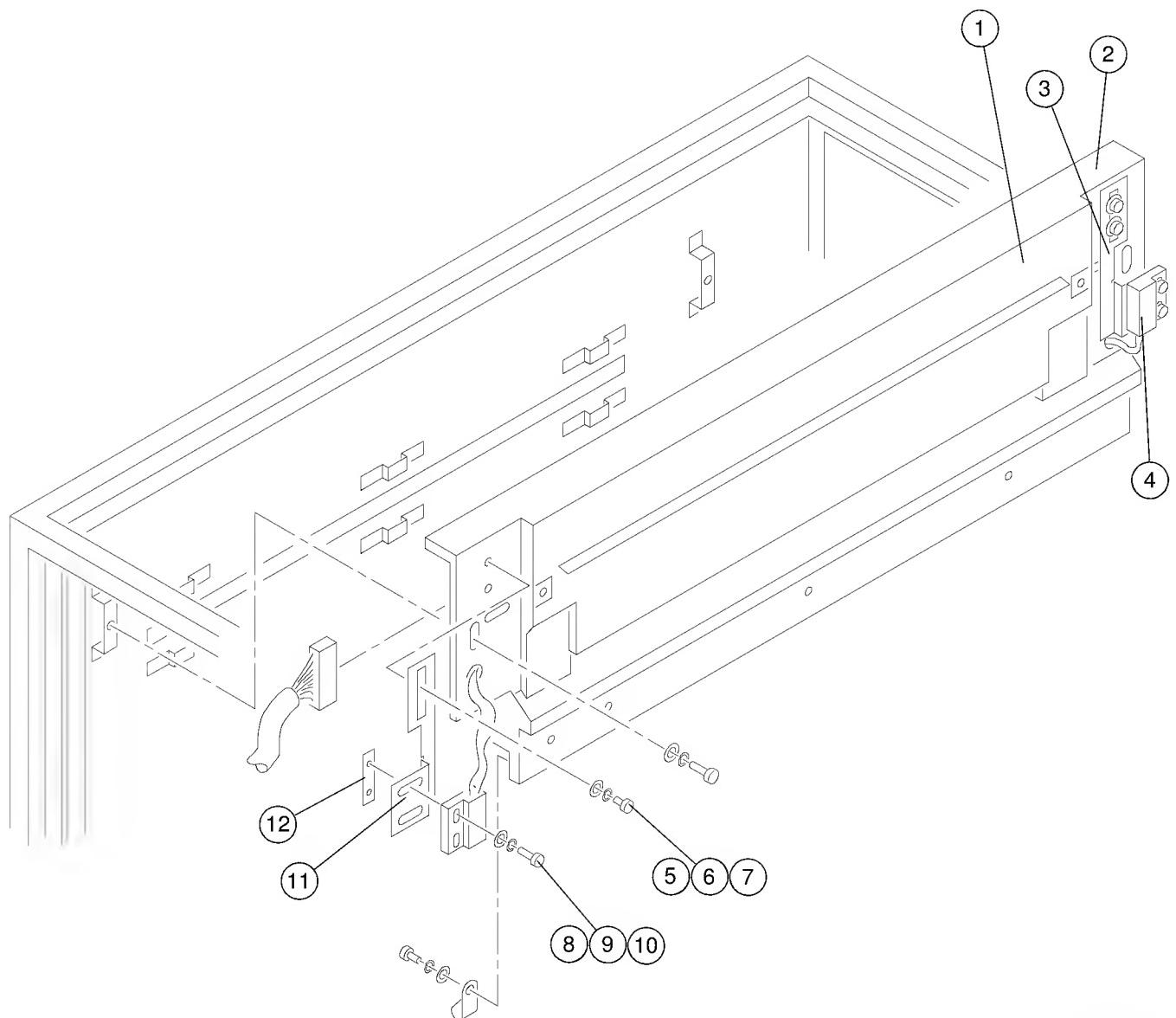


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Figure 7-6 350 Circuit Board Display Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	981425	350 Circuit Board Display Assembly	1
2	852682	Screw	4
3	853100	Washer - Lock.....	4
4	183498	Washer - Flat	4

Figure 7-6 350 Circuit Board Display Assembly
Order by Part Number



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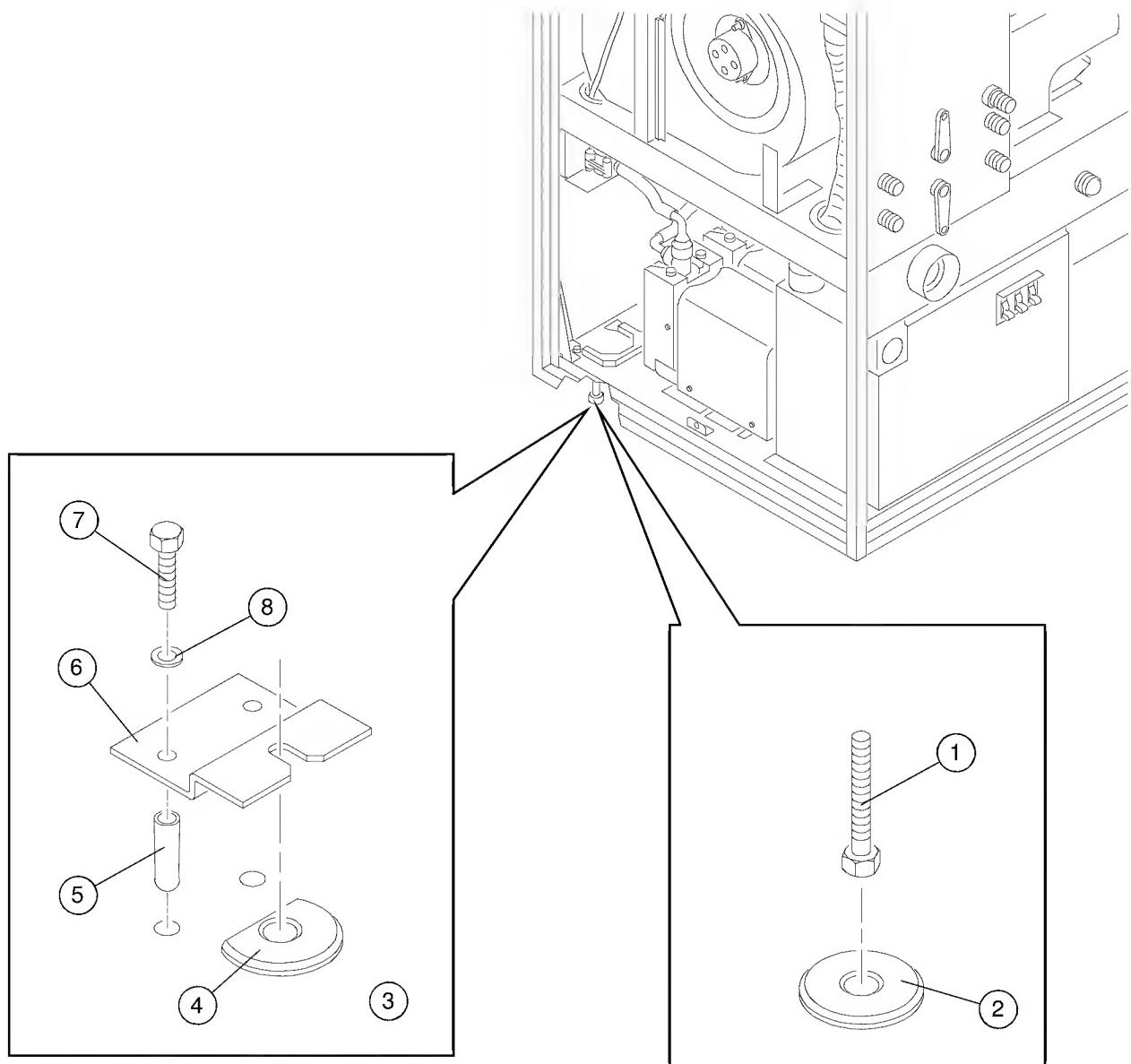
**Figure 7-7 5600 Circuit Board Assembly
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
1	911425	5600 Circuit Board Assembly	1	
	968442	Eeprom - U5612	1	Not shown
2	963624	Cover	1	
3	914545	Bracket - Switch, right.....	1	
4	914599	Reed Switch Assembly	2	
5	852835	Screw	4	
6	165627	Washer	4	
7	187213	Washer - Lock.....	4	
8	535561	Screw	2	
9	528291	Washer	2	
10	191098	Washer - Lock.....	2	
11	914544	Bracket - Switch, left.....	1	
12	288235	Strip - Tap	2	

Figure 7-7 5600 Circuit Board Assembly

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SECTION 8
Miscellaneous

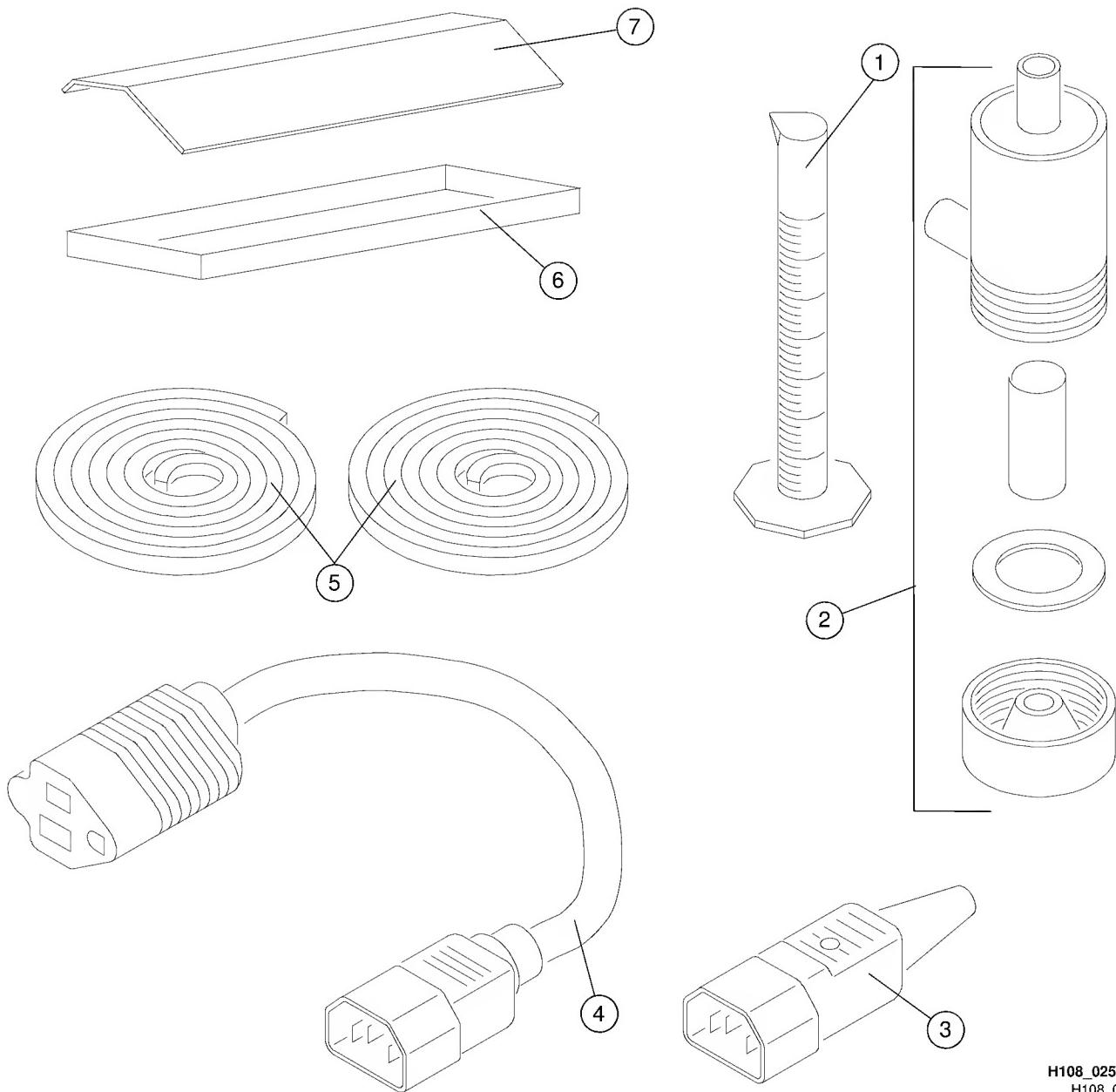


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Figure 8-1 Leveling Feet
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	459229	Screw - Leveling	1	
2	459548	Plate - Floor	1	
3	261413	Earth Quake Bracket Kit, includes:	1	
4		Plate - Floor	4	
5		Anchor	8	
6		Bracket	4	
7		Bolt - Stainless steel.....	8	
8		Washer - Stainless steel.....	8	
		Punch	1	Not shown

Figure 8-1 Leveling Feet
Order by Part Number



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Item	Part No.	Description	Qty.
1	479821	Cylinder - Graduated	2
2	472261	Strainer Assembly, complete	2
3	744714	Plug - Adapter	1
4	955747	Cable - Adapter	1
5	650938	Gasket - Light tight, 10 ft. roll	2
6	459432	Tray - Drip	1
7	240864	Guard - Splash	1

Figure 8-2 Accessories
Order by Part Number

SECTION 9
Numerical Index

Part Number	Description	Figure Number
136224	E-Ring.....	2-1
144097	Nut - Wing	2-4, 6-6
165627	Washer	3-4, 3-5, 7-7
166331	Nut	5-5
171950	Screw.....	4-3
180977	Washer - Flat.....	5-3, 3-26
182098	Setscrew	4-4
183153	Heater	5-4
183322	Screw.....	3-4, 3-5, 3-9, 3-11, 3-12, 3-16, 3-18, 3-19, 3-23, 3-25, 3-26
183498	Washer - Flat.....	4-1, 6-4, 7-6
183624	Screw.....	3-7, 3-9, 3-14, 3-16, 3-21, 3-23
183882	Adapter	6-3, 6-9
187213	Washer - Lock	5-4, 7-7
187235	Screw.....	2-1
187283	Washer - Lock	3-4, 3-5
190481	Bearing - Ball.....	4-1
190596	Screw.....	3-9, 3-16, 3-23
191097	Screw - Jack.....	7-5
191098	Washer - Lock	7-7
192019	Bearing	4-2
202888	Retainer	2-2
209234	Washer - Nylon.....	7-5
227322	Battery	7-3
240060	Bearing	3-11, 3-12
240061	Bearing	3-11, 3-12
240065	Spacer	3-11
240066	Roller Assembly.....	3-1, 3-11, 3-12
240067	Roller Assembly.....	3-1, 3-11, 3-12
240627	Strip - Terminal, TB1	7-1
240628	Tubing - Formed.....	6-1
240680	Developer Rack Assembly	3-7
240682	Wash Rack Assembly	3-21
240683	Detector Crossover Assembly.....	3-4, 3-5
240684	Developer/Fixer Crossover Assembly.....	3-11, 3-12
240685	Fixer/Wash Crossover Assembly	3-18, 3-19
240686	Squeegee Assembly.....	3-25, 3-26
240864	Guard - Splash	8-2
240888	Valve - Replenishment, check	6-1, 6-2, 6-7
246612	Bar - Rack support	4-2, 4-4
246725	Header - Spray	3-18, 3-19
246746	Bracket.....	6-5

Part Number	Description	Figure Number
246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312.....	4-3, 6-1
246801	Clamp - Hose, narrow band size 3.....	6-3, 6-9
246807	Clamp - Band	5-1
246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	6-1, 6-2, 6-3, 6-4, 6-9
246879	Sideplate - Detector crossover.....	3-4, 3-5
246890	Tubing - Formed.....	6-2
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